

ALUTIL AMF

MOULD COATINGS FOR ALUMINUM, MAGNESIUM, ZINC, AND COPPER ALLOYS

DESCRIPTION

ALUTIL AMF is a water-based concentrate based on colloidal graphite and additives. It is used for dressing moulds during castings Al, Mg, Zn, Cu alloys.

INSTRUCTIONS FOR USE

When the mould is heated to about 150°C, **ALUTIL AMF** is to be used. It can be diluted with water in 1 : 10 to 1 : 30, depends on necessity. It is also applicable for plunging hot moulds. In that case maximal dilution must be used.

Warning: In the case of freezing, it should be stored in a warm store to make it thawed and than it should be well stirred with mixer.

PACKING

ALUTIL AMF is packed in plastic buckets at net 20 kg each.

STORING AND TRANSPORT

ALUTIL AMF must be stored in dry stores at temperature 5 to 30°C.

According to the European regulations for international road transport of dangerous goods, **ALUTIL AMF** is not a dangerous substance.

PROPERTIES

Physical state	black paste
Freezing point	0°C
Pigments	colloidal graphite
Relative density	1,0 - 1,2 g/cm ³
Viscosity	30 – 45 s 4 DIN 53211