

POPEX

ADHESIVE FOR CORES

DESCRIPTION

POPEX is an adhesive for cold sticking of cores and moulds. It is a paste of bright brown colour.

ACTION

POPEX gives sticking effect in sand moulds and cores when it is dried, therefore 3 to 5 hours are needed to achieve strong permanent bond.

INSTRUCTIONS FOR USE

One surface of core or mould to be stucked is covered with a thin layer of **POPEX** and it is pressed to the other surface. The gummed core or mould is left few hours that **POPEX** is dried.

PACKING

POPEX is packed at 1 kg in each plastic tube which are placed in cartons at 18 pieces in each. The tubes had a conical hollow screw cap which can be cut to various diameters of the discharge opening. Cutting of the covering is not recommended if total amount of adhesive will not be used at once.

STORING AND TRANSPORT

POPEX should not freeze neither it can be exposed to direct sun light. Storage life of adhesive in the original packing is up to 60 days. According to the regulations for railway and road transport, and for handling with poisons the adhesive is not a dangerous substance.

PROPERTIES

Physical state: brown paste without odour
Viscosity at delivery: below 1000 Pa s (15,000 cP)
Dry matter: max. 73 %