

5 Port Solenoid Valve

Series VQ7-6/7-8

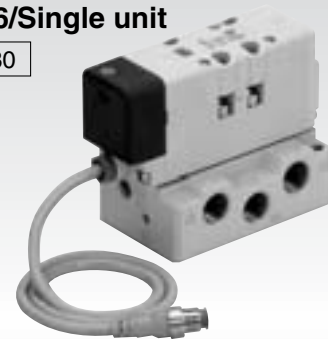
Metal Seal

Rubber Seal

ISO Standard Size 1/Size 2

VQ7-6/Single unit

P.1330



Conforms to ISO standard 5599/I
Interface conforms to ISO standard
Size 1 (VQ7-6) and Size 2 (VQ7-8).

**Outstanding high speed response
and long service life**

VQ7-6/Manifold

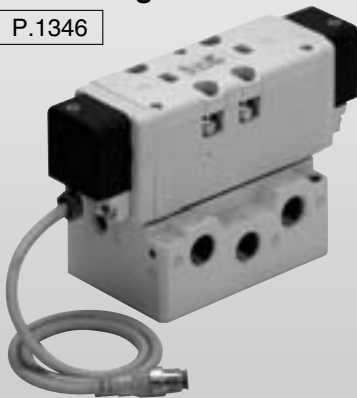
P.1335



**Enclosure IP65 compliant
Dusttight/Low jetproof type**

VQ7-8/Single unit

P.1346



A wide variety of manifold options

Manifolds can be configured with a wide range of interface options to meet a variety of application requirements.

VQ7-8/Manifold

P.1351



Lighter weight

Size 1 (3 position) 0.48 kg ...24% less (Compared with previous series)
Size 2 (3 position) 0.75 kg ...15% less

Space-saving profile

Installation space..... 13% reduction
Installation volume.... 10% reduction
(Compared with previous series)

**Choice of metal or rubber seal increases
compatibility with various operating and
environmental conditions.**

SJ

SY

SV

SYJ

SZ

VP4

S0700

VQ

VQ4

VQ5

VQC

VQZ

SQ

VFS

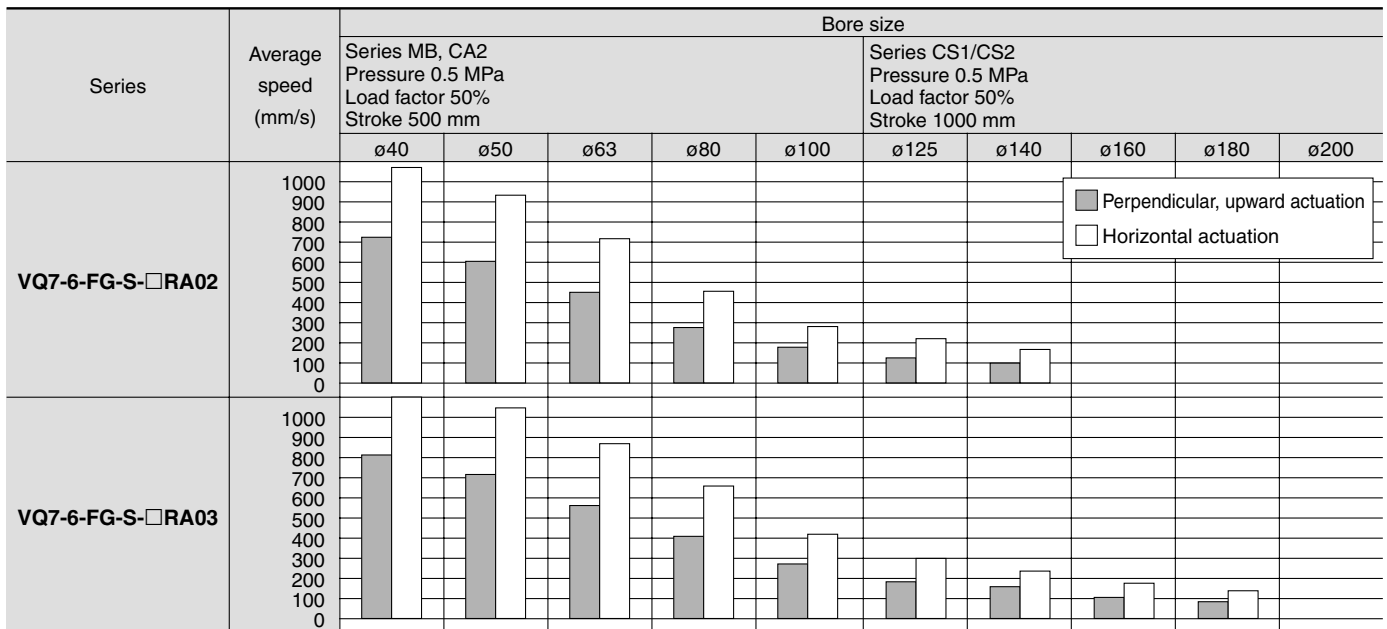
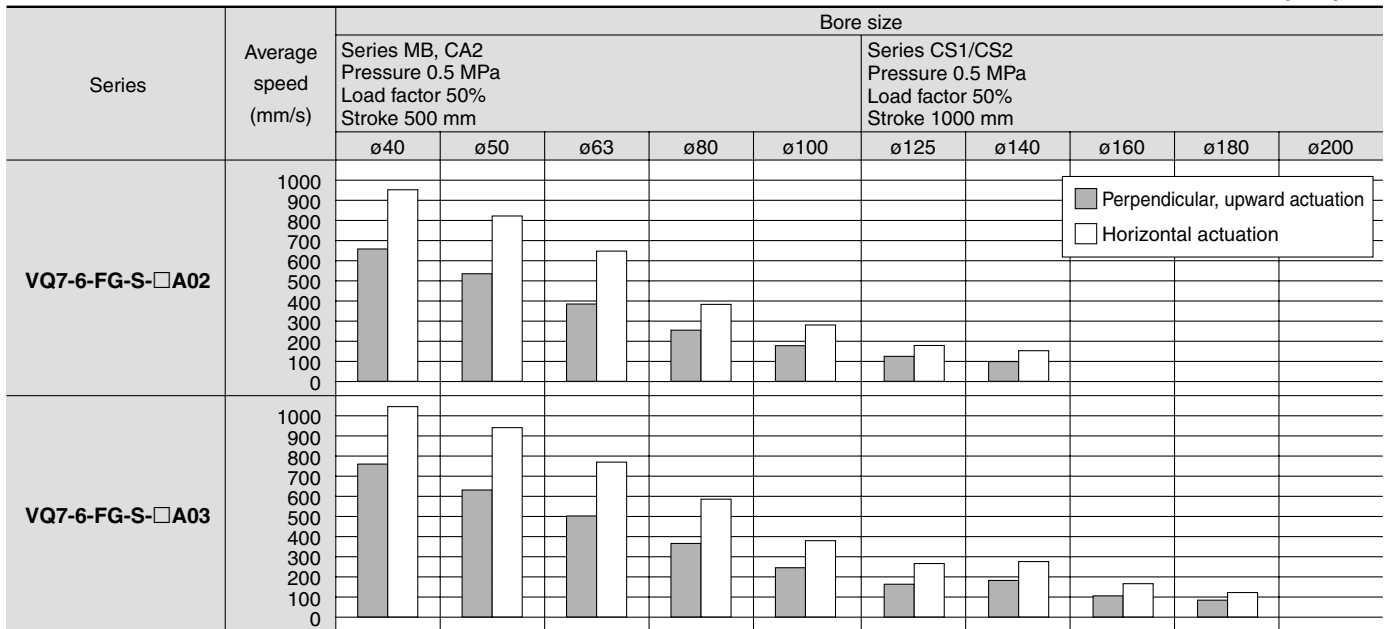
VFR

VQ7

Cylinder Speed Chart

Use as a guide for selection.

Please confirm the actual conditions with SMC Sizing Program.

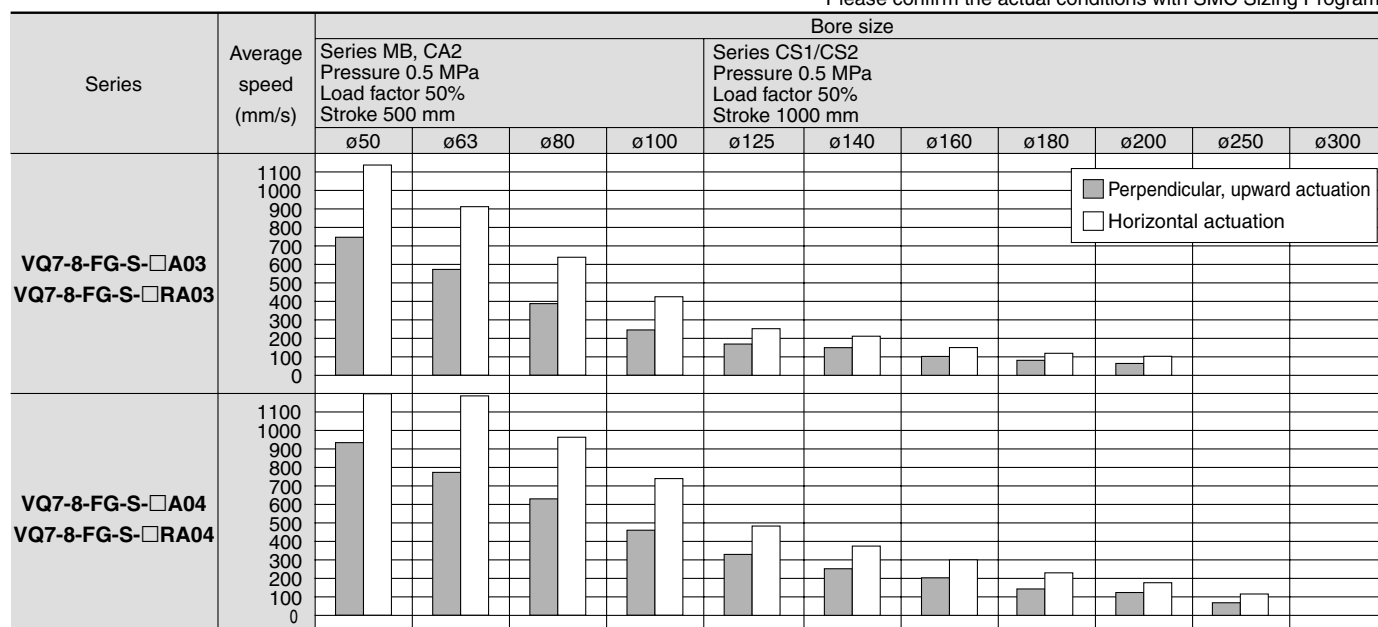


- * It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.
- * The average velocity of the cylinder is what the stroke is divided by the total stroke time.
- * Load factor: ((Load weight x 9.8)/Theoretical force) x 100%

Cylinder Speed Chart

Use as a guide for selection.

Please confirm the actual conditions with SMC Sizing Program.



* It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.

* The average velocity of the cylinder is what the stroke is divided by the total stroke time.

* Load factor: ((Load weight x 9.8)/Theoretical force) x 100%

Conditions

Base mounted		Series MB, CA2	Series CS1/CS2
VQ7-6-FG-S-□A02	SGP (Steel pipe) dia. x Length	6A x 1 m	
	Speed controller	AS4000-02	
	Silencer	AN200-02	
VQ7-6-FG-S-□A03	SGP (Steel pipe) dia. x Length	10A x 1 m	
	Speed controller	AS420-03	
	Silencer	AN300-03	
VQ7-6-FG-S-□RA02	SGP (Steel pipe) dia. x Length	6A x 1 m	
	Speed controller	AS4000-02	
	Silencer	AN200-02	
VQ7-6-FG-S-□RA03	SGP (Steel pipe) dia. x Length	10A x 1 m	
	Speed controller	AS420-03	
	Silencer	AN300-03	

Base mounted		Series MB, CA2	Series CS1/CS2
VQ7-8-FG-S-□A03	SGP (Steel pipe) dia. x Length	10A x 1 m	
	Speed controller	AS4000-03	
	Silencer	AN300-03	
VQ7-8-FG-S-□A04	SGP (Steel pipe) dia. x Length	15A x 1 m	
	Speed controller	AS420-04	
	Silencer	AN400-04	
VQ7-8-FG-S-□RA03	SGP (Steel pipe) dia. x Length	10A x 1 m	
	Speed controller	AS4000-03	
	Silencer	AN300-03	
VQ7-8-FG-S-□RA04	SGP (Steel pipe) dia. x Length	15A x 1 m	
	Speed controller	AS420-04	
	Silencer	AN400-04	

SJ

SY

SV

SYJ

SZ

VP4

S0700

VQ

VQ4

VQ5

VQC

VQZ

SQ

VFS

VFR

VQ7

ISO Standard Solenoid Valve

Series VQ7-6

Size 1/Single Unit



How to Order Valves

VQ7-6 — **FG** — **S** — **3** — — — — — — — — — —

Passage symbol

FG	
YZ*	
FHG	
FJG	
FPG	
FIG	

* Option

CE compliant

Nil	—
Q	CE marked

Connector

Nil	DIN terminal block (With connector)
O	DIN terminal block (Without connector)
SC	Pre-wired connector

Sub-plate port size

Nil	Without sub-plate
A02	Side ported 1/4 *
A03	Side ported 3/8
B02	Bottom ported 1/4 *
B03	Bottom ported 3/8

* Port R is 3/8

Thread type

Nil	Rc
F	G
T	NPTF

Seal

Nil	Metal seal
R	Rubber seal

Pilot exhaust

Nil	Common exhaust
V	Individual exhaust

Option

Nil	None
Z	Light/Surge voltage suppressor
N	With indicator light

Coil rated

1	100 VAC
2	200 VAC
3	24 VDC
4	12 VDC
9	Other voltages

* Options: 110 VAC, 120 VAC, 220 VAC, 230 VAC, 240 VAC

Number of solenoids

S	Single
D	Double

How to Order Sub-plate

VS7-1 — **A02** — —

Port size

A02	Side ported 1/4*
A03	Side ported 3/8
B02	Bottom ported 1/4*
B03	Bottom ported 3/8

* Port 3(R2) and 5(R1) are 3/8

Thread type

Nil	Rc
F	G
T	NPTF

Specifications

Model	Porting specifications			Mass (kg)
	Piping location	1(P), 2(B), 4(A) port size	3(R2), 5(R1) port size	
VS7-1-A02□	Side	1/4	3/8	0.37
VS7-1-A03□		3/8		
VS7-1-B02□	Bottom	1/4	3/8	
VS7-1-B03□		3/8		

Model

Series	Number of positions		Model		Port size	Flow characteristics						(1) Response time (ms)	(2) Mass (kg)
						1 → 4/2 (P → A/B)			4/2 → 5/3 (A/B → EA/EB)				
						C [dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv		
VQ7-6	2 position	Single	Metal seal	VQ7-6-FG-S-□	1/4	4.1	0.10	0.9	5.2	0.10	1.1	20 or less	0.40
			Rubber seal	VQ7-6-FG-S-□R		5.0	0.13	1.1	6.0	0.11	1.4	25 or less	
		Double	Metal seal	VQ7-6-FG-D-□		4.1	0.10	0.9	5.2	0.10	1.1	12 or less	0.45
			Rubber seal	VQ7-6-FG-D-□R		5.0	0.13	1.1	6.0	0.11	1.4	15 or less	
	3 position	Closed center	Metal seal	VQ7-6-FHG-D-□		4.1	0.10	0.9	5.2	0.10	1.1	40 or less	0.48
			Rubber seal	VQ7-6-FHG-D-□R		5.0	0.13	1.1	5.6	0.20	1.3	45 or less	
		Exhaust center	Metal seal	VQ7-6-FJG-D-□		4.1	0.10	0.9	5.2	0.10	1.1	40 or less	0.48
			Rubber seal	VQ7-6-FJG-D-□R		4.8	0.16	1.1	6.0	0.17	1.4	45 or less	
		Double check	Metal seal	VQ7-6-FPG-D-□		1.4	—	—	3.1	—	—	50 or less	0.84
			Rubber seal	VQ7-6-FPG-D-□R		1.4	—	—	3.1	—	—	50 or less	
		Pressure center	Metal seal	VQ7-6-FIG-D-□		4.1	0.10	0.9	5.2	0.08	1.1	40 or less	0.48
			Rubber seal	VQ7-6-FIG-D-□R		5.6	0.15	1.2	5.9	0.08	1.3	45 or less	



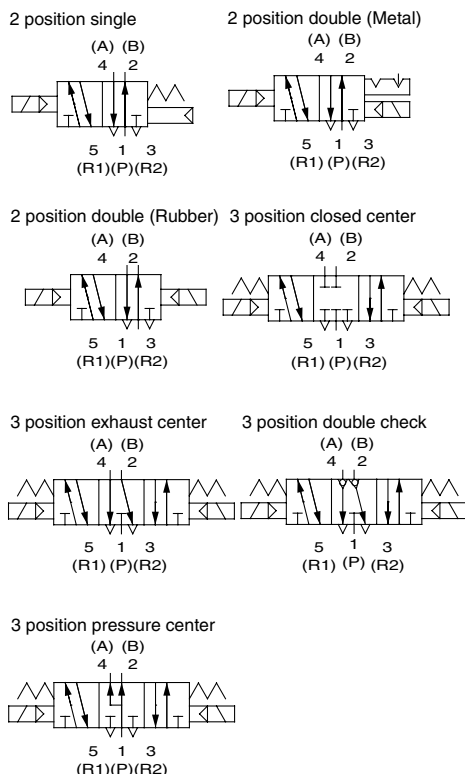
Note 1) Based on JIS B 8375-1981 (Value for supply pressure of 0.5 MPa, with light/surge voltage suppressor, when using clean air.) Response time values will change depending on pressure and air quality.
Value when ON for double type.

Note 2) Weight without sub-plate. (Sub-plate: 0.37 kg)



Standard Specifications

JIS Symbol



Valve specifications	Valve construction		Metal seal	Rubber seal
	Fluid		Air/Inert gas	
	Maximum operating pressure		1.0 MPa	
	Min. operating pressure	Single	0.15 MPa	0.20 MPa
		Double	0.15 MPa	0.15 MPa
		3 position	0.15 MPa	0.20 MPa
	Ambient and fluid temperature		−10 to 60°C ⁽¹⁾	−5 to 60°C ⁽¹⁾
	Lubrication		Not required	
	Manual override		Push type (Tool required)	
	Shock/Vibration resistance		150/30 m/s ² ⁽²⁾	
Solenoid specifications	Enclosure		IP65 (Dusttight, Low jetproof)	
	Coil rated voltage		12 VDC, 24 VDC, 100 VAC, 110 VAC, 200 VAC, 220 VAC, 240 VAC (50/60Hz)	
	Allowable voltage fluctuation		±10% of rated voltage	
	Coil insulation type		Class B or equivalent	
	Power consumption (Current)	24 VDC	1W DC (42 mA)	
		12 VDC	1W DC (83 mA)	
		100 VAC ⁽³⁾	1.2 VA (12 mA)	
		110 VAC ⁽³⁾	1.3 VA (11.5 mA)	
		120 VAC ⁽³⁾	1.5 VA (12 mA)	
		200 VAC ⁽³⁾	1.8 VA (8.8 mA)	
		220 VAC ⁽³⁾	1.8 VA (8.4 mA)	
		230 VAC ⁽³⁾	2.0 VA (8.7 mA)	
		240 VAC ⁽³⁾	2.1 VA (8.8 mA)	



Note 1) Use dry air to prevent condensation when operating at low temperatures.

Note 2) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

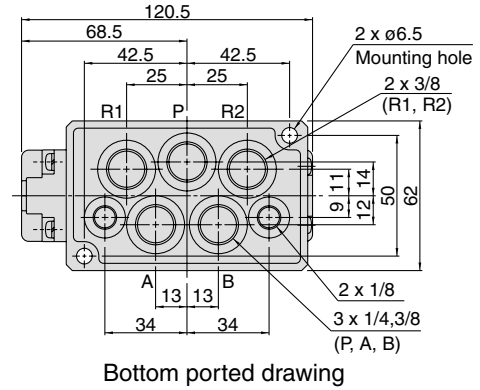
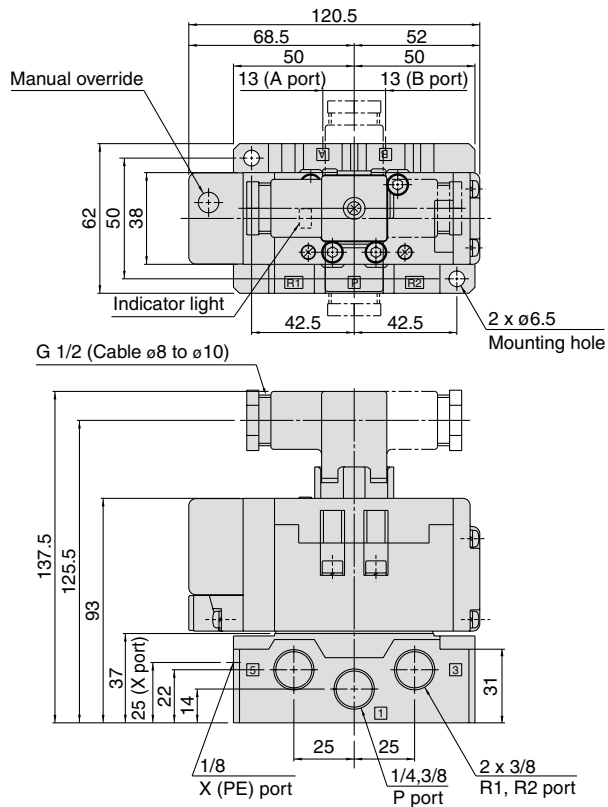
Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

Note 3) The valve with an AC coil comes with a rectifying device; therefore, there is no difference in the consumption current when it is in the inrush and holding states.

Series VQ7-6

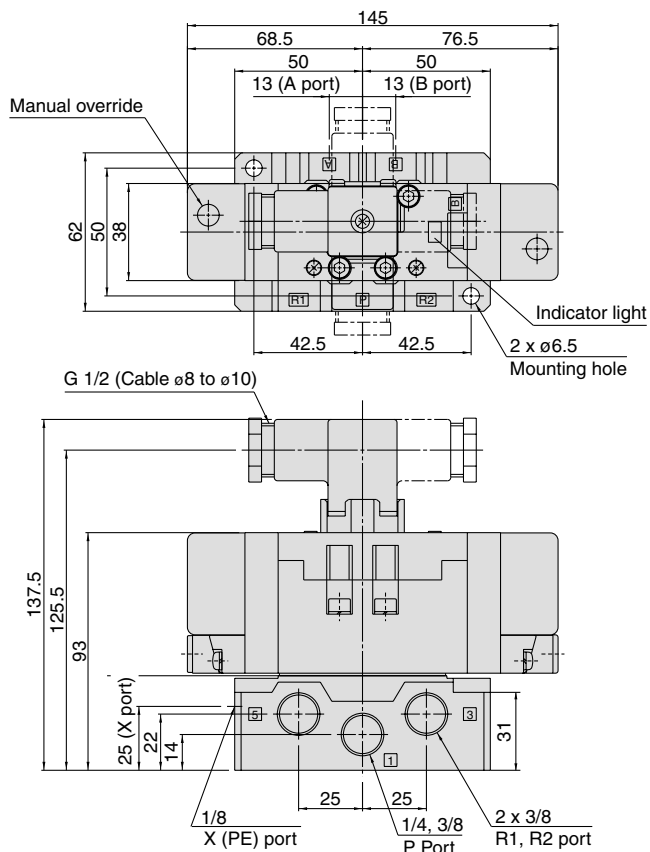
DIN Terminal Type

2 position single : VQ7-6-FG-S
single (Reverse pressure): VQ7-6-YZ-S

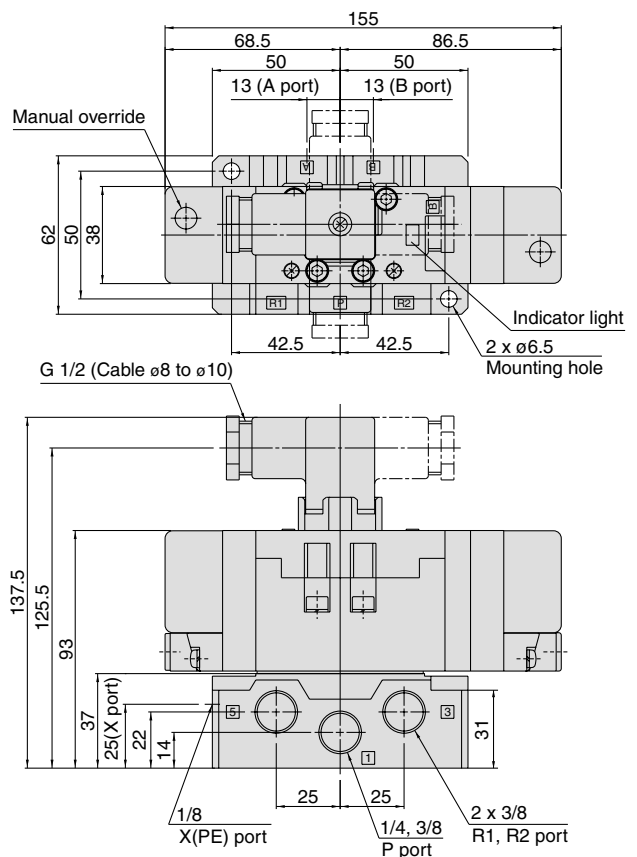


Bottom ported drawing

2 position double : VQ7-6-FG-D
double (Reverse pressure): VQ7-6-YZ-D

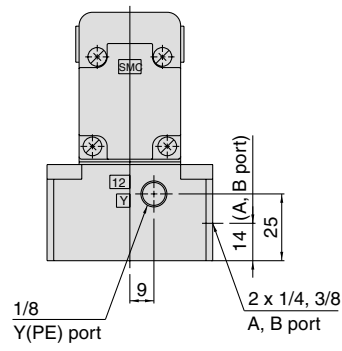
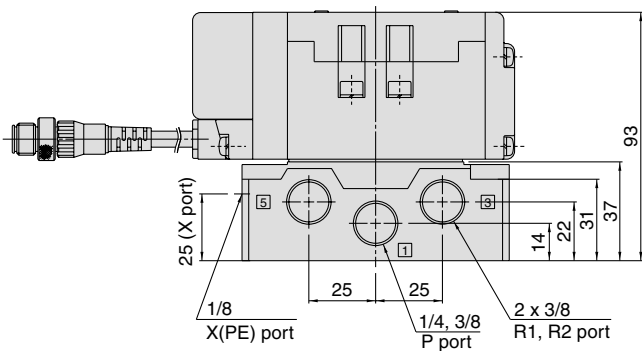
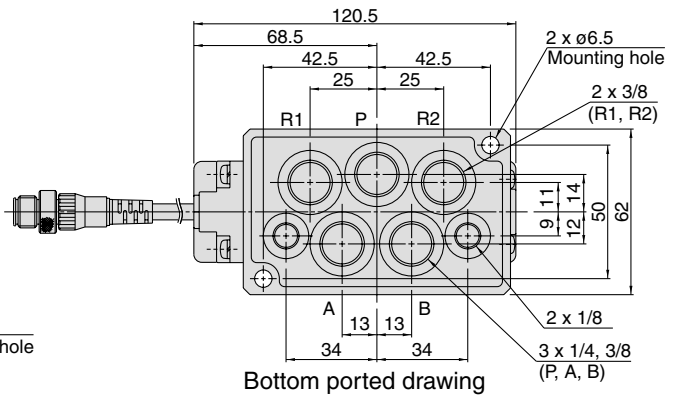
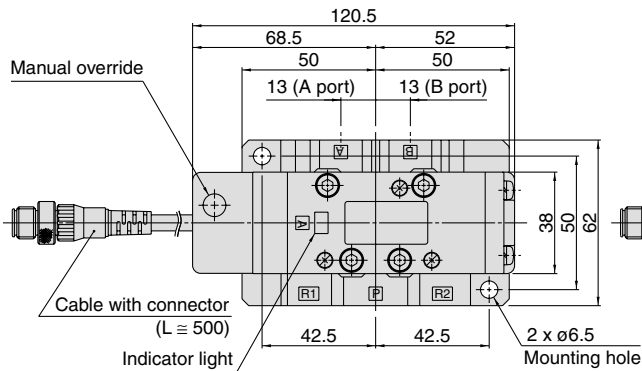


3 position closed center : VQ7-6-FHG-D
exhaust center : VQ7-6-FJG-D
pressure center: VQ7-6-FIG-D

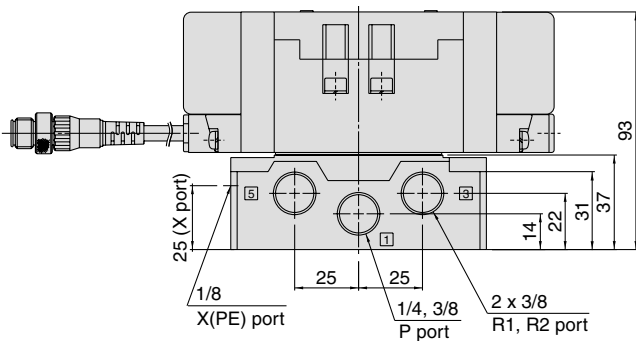
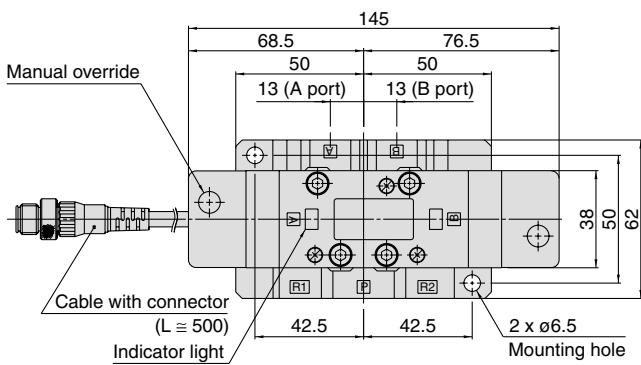


Prewired Connector Type

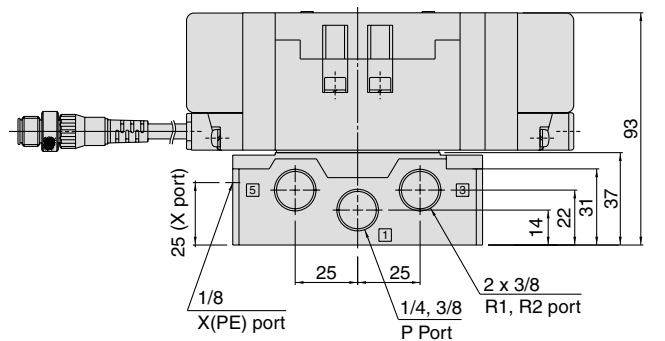
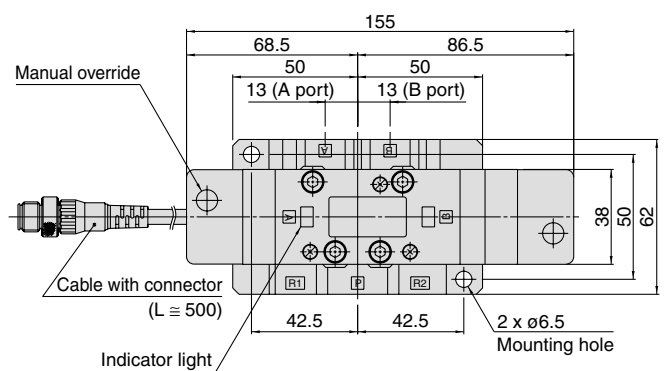
2 position single : VQ7-6-FG-S□□□SC
single (Reverse pressure): VQ7-6-YZ-S□□□SC



2 position double : VQ7-6-FG-D-□□□□SC
double (Reverse pressure): VQ7-6-YZ-D-□□□□SC



3 position closed center : VQ7-6-FHG-D-□□□□SC
exhaust center : VQ7-6-FJG-D-□□□□SC
pressure center: VQ7-6-FIG-D-□□□□SC

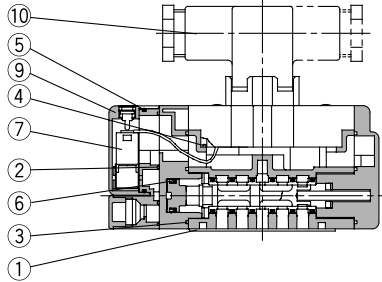


Series VQ7-6 Construction

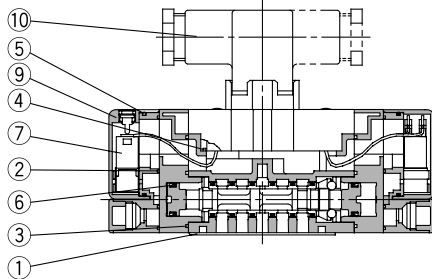
DIN Terminal Type

Metal seal type

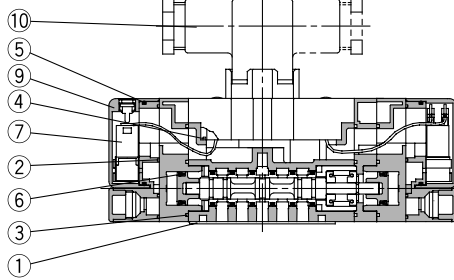
VQ7-6-FG-S-□



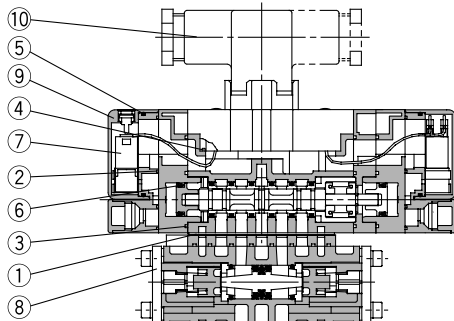
VQ7-6-FG-D-□



VQ7-6-
FHG
FJG
FIG -D-□

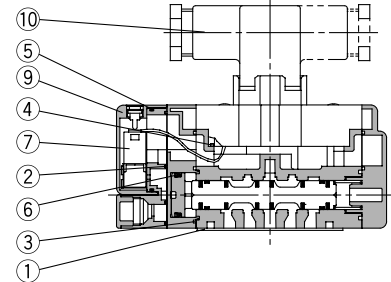


VQ7-6-FPG-D-□

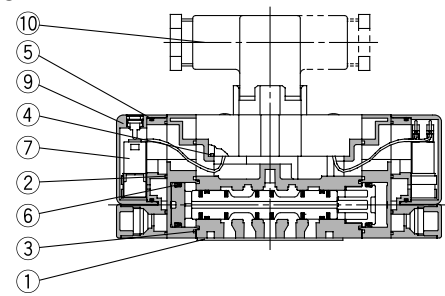


Rubber seal type

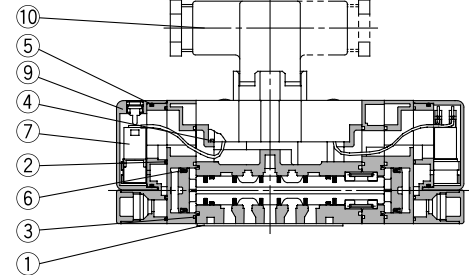
VQ7-6-FG-S-□R□



VQ7-6-FG-D-□R□



VQ7-6-
FHG
FJG
FIG -D-□R□



Replacement Parts (For valve)

No.	Description	VQ7-6-FG-S-□	VQ7-6-FG-D-□	VQ7-6- FHG FJG FIG -D-□	VQ7-6-FPG-D-□	VQ7-6-FG-S-□R□	VQ7-6-FG-D-□R□	VQ7-6- FHG FJG FIG -D-□R□
1	Gasket				AXT500-13			
2	Gasket A				VQ7060-13-2			
3	Gasket B				VQ7060-13-1			
4	Gasket C				VQ7060-13-3			
5	O-ring				37 x 1.6			
6	Mini Y seal		MYN-11				MYN-16	
7	Pilot valve assembly ⁽¹⁾ (2)			VQZ110Q-□ (5: 24 VDC, 6: 12 VDC, 1: For AC ⁽³⁾)				
8	Double check spacer		—		VV71-FPG		—	
9	Pilot valve cover				VQ7060-9A-1			
10	DIN terminal				UKL-S1			

Note 1) When the voltage is the same, the replacement of pilot valve assembly is possible.

Note 2) Since the substrate circuit in the valve is different, voltage cannot be changed with the pilot valve assembly.

Note 3) The pilot valve for 100 to 240 VAC is common.

Manifold Series VV71

Series VQ7-6



How to Order Manifold

VV71 **6** - **02R** - - - **02D** - - -

Stations

1	1 station
...	...
10	10 stations

Note) When equipped with control unit, 1 or 2 stations are used for mounting.

2 (B), 4 (A) port connection

02R	1/4 (R side)
03R	3/8 (R side)
02L	1/4 (L side)
03L	3/8 (L side)
02Y	1/4 (Bottom side)
03Y	3/8 (Bottom side)
C6R	One-touch fitting ø6 (R side)
C8R	One-touch fitting ø8 (R side)
C10R	One-touch fitting ø10 (R side)
C6L	One-touch fitting ø6 (L side)
C8L	One-touch fitting ø8 (L side)
C10L	One-touch fitting ø10 (L side)
*	Mixed

Note) When ports are mixed, indicate piping specifications by means of the manifold specification sheet.

Thread type

Nil	Rc
F	G
T	NPTF

Note) With one-touch fittings: Nil

CE compliant

Nil	—
Q	CE marked

Air release valve coil rating

Nil	None
1	100 VAC, 50/60 Hz
2	200 VAC, 50/60 Hz
3	24 VDC
4	12 VDC
9	Other

Silencer box

Nil	None
SB	With

Note) The silencer box mounting position corresponds to piping connection at ports 3(R2) and 5(R1).

1(P), 3(R2), 5(R1) port connection

02D	1/4 (D side)
02U	1/4 (U side)
02B	1/4 (Both sides)
03D	3/8 (D side)
03U	3/8 (U side)
03B	3/8 (Both sides)
C12D	One-touch fitting ø12 (D side)
C12U	One-touch fitting ø12 (U side)
C12B	One-touch fitting ø12 (Both sides)
*	Mixed

Note) When ports are mixed, indicate piping specifications by means of the manifold specification sheet.

Control unit type (See pages 1342 and 1343 for details.)

Symbol	Nil	A	AP	M	MP	F	G	C	E
Control equipment									
Air filter with auto-drain		○	○			○			
Air filter with manual drain				○	○		○		
Regulator		○	○	○	○	○	○		
Air release valve		○	○	○	○			○	○
Pressure switch			○		○				
Blanking plate (Air release valve)						○	○		
Blanking plate (Filter, Regulator)								○	
Blanking plate (Pressure switch)		○		○		○	○	○	
Number of manifold blocks required for mounting (stations)		2	2	2	2	2	2	2	1

Manifold Specifications

Manifold block size	Applicable solenoid valve	Porting specifications			Stations	Mass (kg)
		2(B), 4(A) port		1(P), 3(R2)		
		Port location	Port size	5(R1) port size		
ISO size 1	Series VQ7-6 ISO size 1	Right, Left	1/4 3/8 C6 (ø6) C8 (ø8) C10 (ø10)	1/4 3/8 C12 (ø12)	Note) Max. 10 stations	0.43n + 0.49 (n: Stations)
		Bottom	1/4 3/8			

Note) When equipped with control unit, 1 or 2 stations are used for mounting.

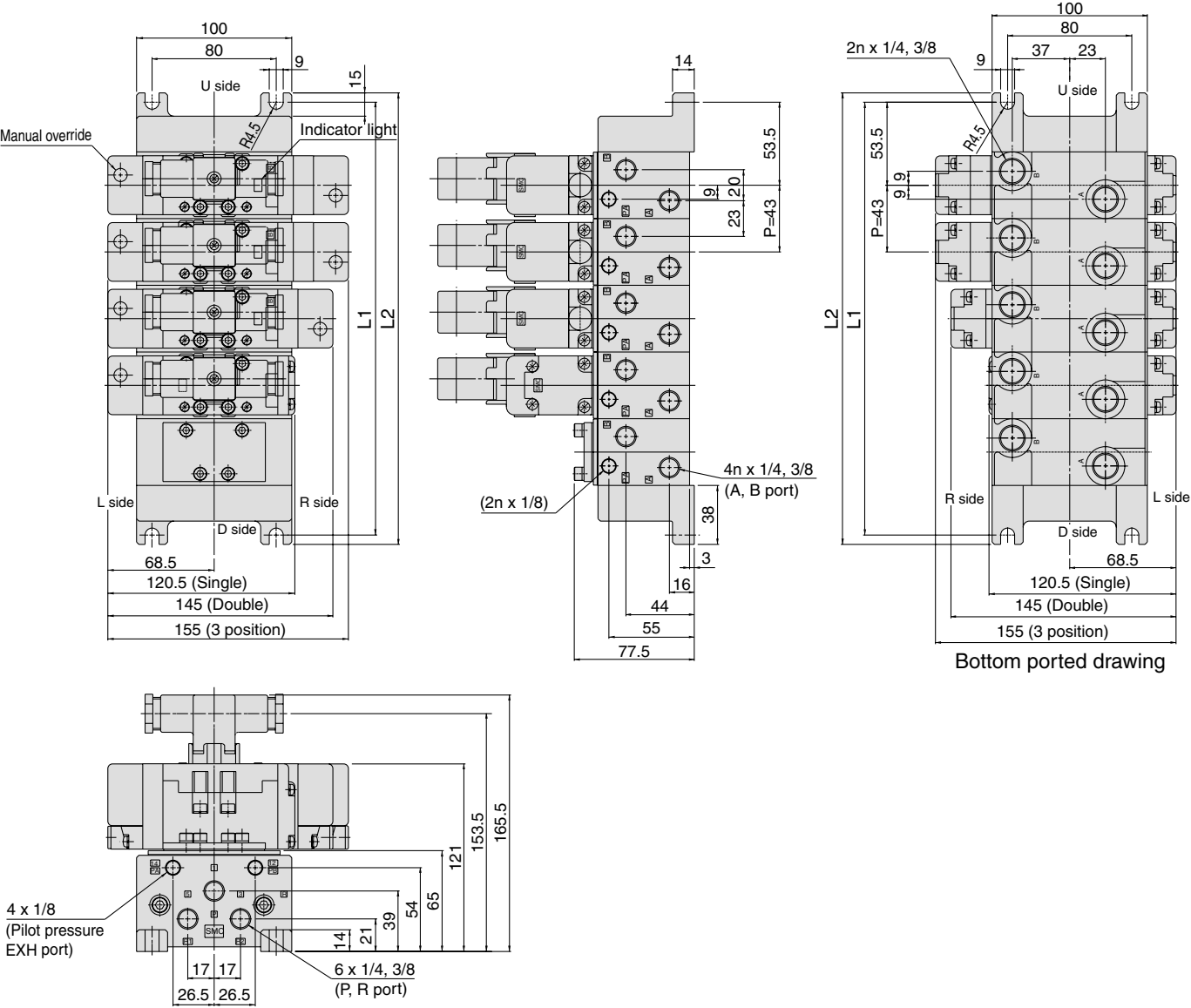


SJ
SY
SV
SYJ
SZ
VP4
S0700
VQ
VQ4
VQ5
VQC
VQZ
SQ
VFS
VFR
VQ7

Series VQ7-6

DIN Terminal Type

VV71□-□-□□□



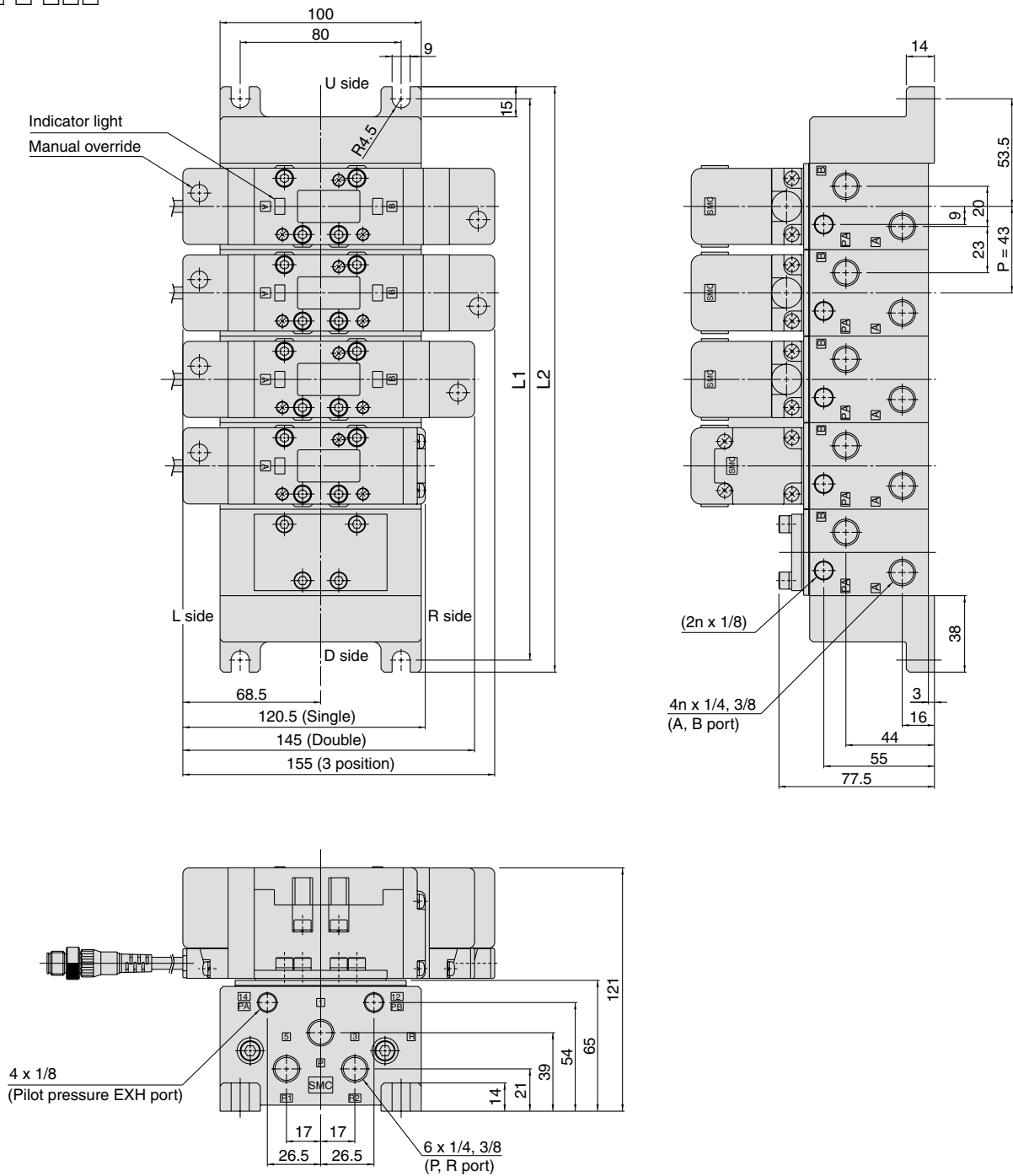
L Dimension

n: Stations

	1	2	3	4	5	6	7	8	9	10	Formula
L1	107	150	193	236	279	322	365	408	451	494	$L1 = 43n + 64$
L2	119	162	205	248	291	334	377	420	463	506	$L2 = 43n + 76$

Prewired Connector Type

VV71□-□-□□□



L Dimension

n: Stations

	1	2	3	4	5	6	7	8	9	10	Formula
L1	107	150	193	236	279	322	365	408	451	494	$L1 = 43n + 64$
L2	119	162	205	248	291	334	377	420	463	506	$L2 = 43n + 76$

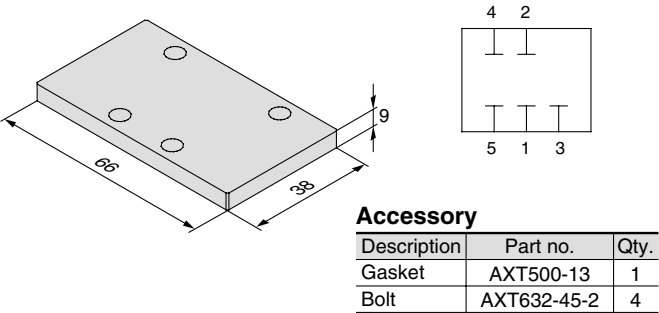
SJ
SY
SV
SYJ
SZ
VP4
S0700
VQ
VQ4
VQ5
VQC
VQZ
SQ
VFS
VFR
VQ7

Series VQ7-6

Manifold Option Parts

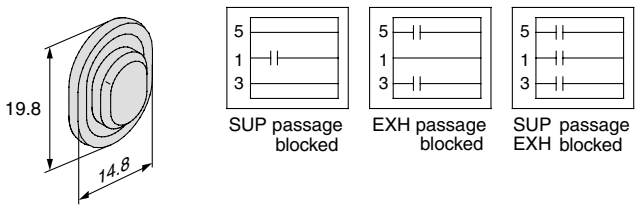
Blanking plate assembly AXT502-9A

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.



Block plate (For SUP/EXH passages) AXT502-14

When two or more different high pressures are supplied to one manifold, block plates are installed between stations having different pressures. Also, in cases such as when valve exhaust effects other stations in a circuit, block plates are used for exhaust at stations where the exhaust is to be separated.



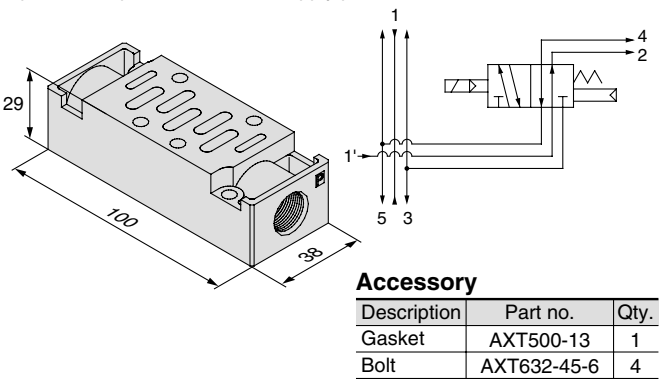
Individual SUP spacer VV71-P-02-03-C10

Thread type

Nil	Rc
F	G
T	NPTF

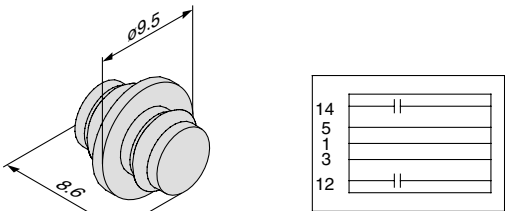
Note) It is not applicable to One-touch fittings.

By mounting individual SUP spacers on a manifold block, it is possible to provide individual supply ports for each valve.



Block plate (For pilot EXH passage) AZ503-53A

When a valve's pilot valve exhaust effects other valves in a circuit, block plates are used between stations where the pilot exhaust passages are to be separated.



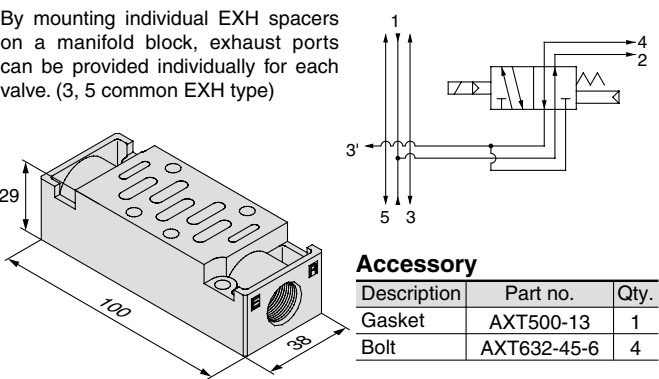
Individual EXH spacer VV71-R-02-03-C12

Thread type

Nil	Rc
F	G
T	NPTF

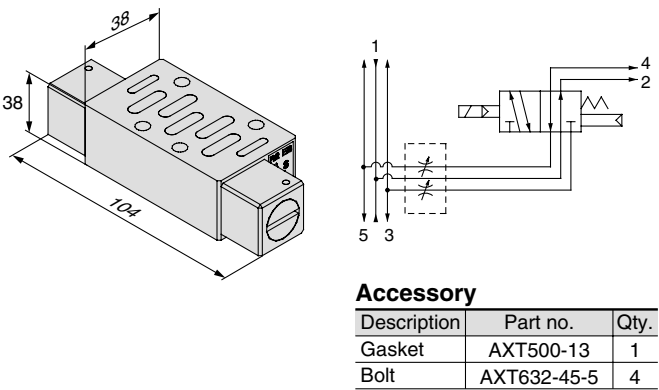
Note) It is not applicable to One-touch fittings.

By mounting individual EXH spacers on a manifold block, exhaust ports can be provided individually for each valve. (3, 5 common EXH type)



Throttle valve spacer AXT503-23A

A throttle valve spacer is mounted on a manifold block to control cylinder speed by throttling exhaust air flow.



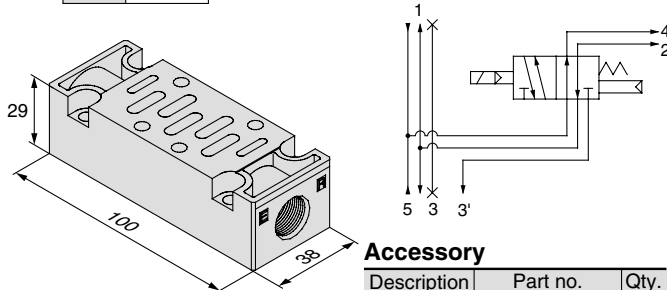
Reverse pressure spacer

AXT502-21A-1

Thread type

Nil	Rc
F	G
T	NPTF

With reverse pressure control manifold specifications, when pressure is changed individually on one side (ex. high speed cylinder return), pressure can be supplied individually to the R2 side by mounting a reverse pressure spacer. {Port 3 (R2) is individual and 5 (R1) is common.}



Accessory

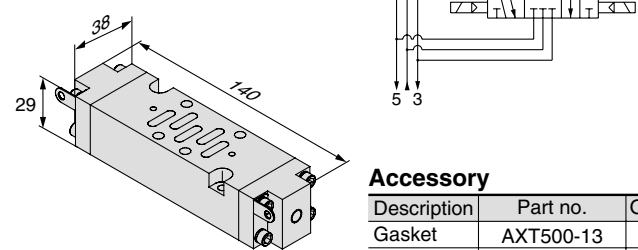
Description	Part no.	Qty.
Gasket	AXT500-13	1
Bolt	AXT632-45-6	4

Residual pressure release valve spacer

VV71-R-AB

This is used by mounting on a manifold block in order to exhaust the residual pressure trapped inside of a cylinder, etc., during an intermediate stop with a 3 position closed center or perfect type valve.

Residual pressure at ports A and B is exhausted individually to the outside by manual operation.



Accessory

Description	Part no.	Qty.
Gasket	AXT500-13	1
Bolt	AXT632-45-6	4

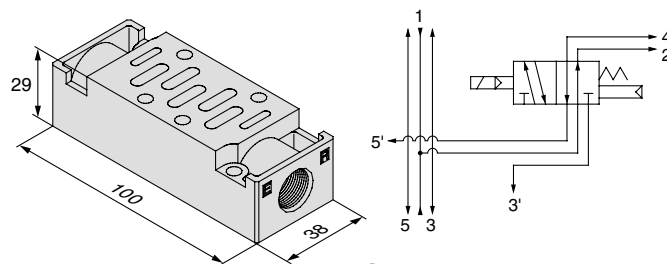
R1, R2 individual EXH spacer

VV71-R2-03

Thread type

Nil	Rc
F	G
T	NPTF

By mounting an individual EXH spacer on a manifold block, individual exhaust is possible from both R1 and R2. {3 (R2) and 5 (R1) are individual ports.}



Accessory

Description	Part no.	Qty.
Gasket	AXT500-13	1
Bolt	AXT632-45-6	4

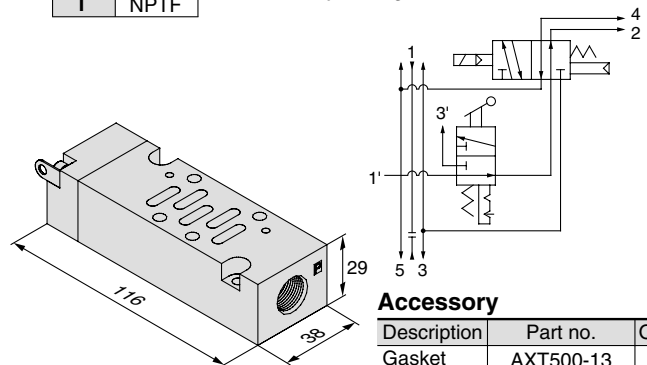
Individual SUP spacer with residual pressure release valve

VV71-PR-02/03

Thread type

Nil	Rc
F	G
T	NPTF

This is used by mounting on a manifold block in order to stop the inlet side supply pressure in an individual supply spacer, while at the same time exhausting the residual pressure are performed by pressing the manual override, which can be locked by turning it.



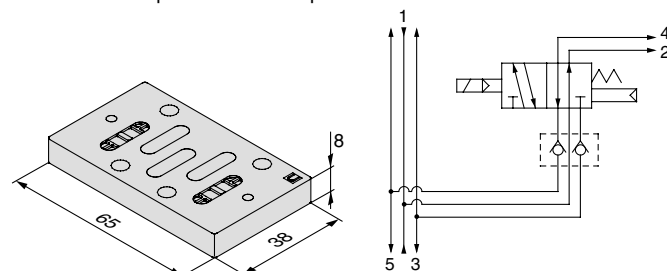
Accessory

Description	Part no.	Qty.
Gasket	AXT500-13	1
Bolt	AXT632-45-6	4

Main EXH back pressure check plate

AXT503-37A

In cases where back pressure effects actuator operation due to simultaneous operation of manifold valves, etc., this effect can be eliminated by installing a plate between the manifold block and the valve from which back pressure is to be prevented.



Accessory

Description	Part no.	Qty.
Gasket	AXT500-13	1
Bolt	AXT632-45-4	4

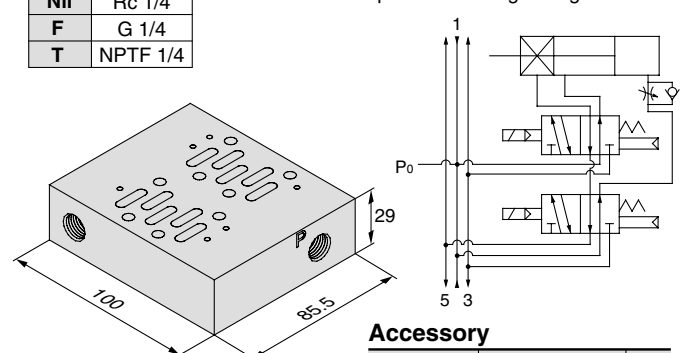
Adapter plate for locked-up cylinder

AXT502-26A

Thread type

Nil	Rc 1/4
F	G 1/4
T	NPTF 1/4

When using a locked-up cylinder with 2 valves for control, this spacer can be used by mounting on a manifold block. It consists of a circuit equipped with a function to prevent lurching during release.



Accessory

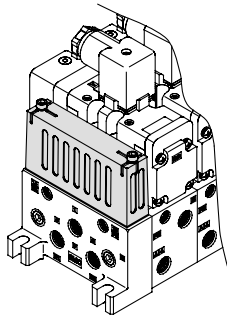
Description	Part no.	Qty.
Gasket	AXT500-13	2
Bolt	AXT632-45-6	8

Series VQ7-6

Manifold Option Parts

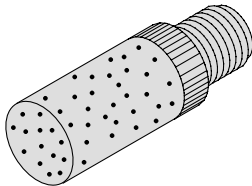
Silencer box VV71-□□□-□□-SB

This can be provided as a unit on the end plate to reduce manifold exhaust noise and piping labor.



Pilot EXH silencer AN110-01

This is used by mounting on the pilot exhaust port in order to reduce manifold and single type pilot exhaust noise, and to prevent the entry of dust.

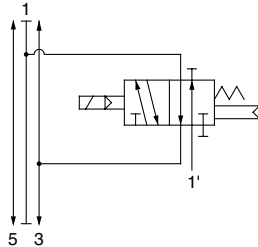
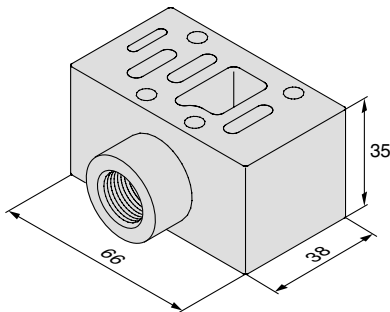


Release valve spacer AXT502-17A

Thread type

Nil	Rc 3/8
F	G 3/8
T	NPTF 3/8

Combination of VQ7-6-FG-S (Single) and release valve spacer can be used as air release valve.
Note 1) Mounting on 2 position double and 3 position valves is not possible.



Accessory

Description	Part no.	Qty.
Gasket	AXT500-13	1
Bolt	AXT643-45-7	4

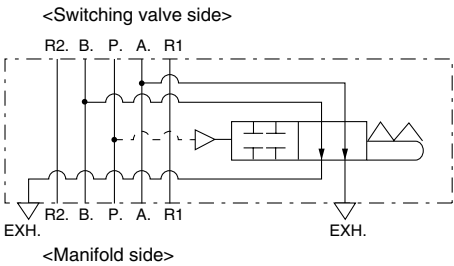
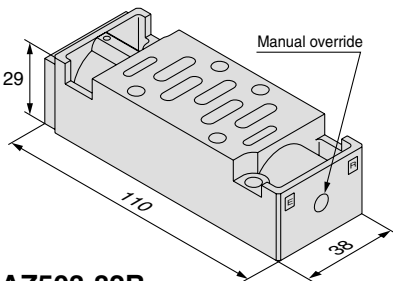
Residual pressure release valve spacer AZ503-82

Pilot type

A	Internal pilot
B	External pilot

At the same time as pilot pressure is released, residual pressure between the cylinder and valve is released.
There are two pilot types: internal pilot and external pilot types.

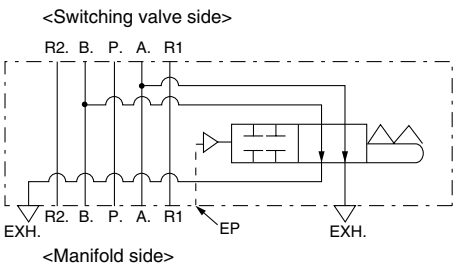
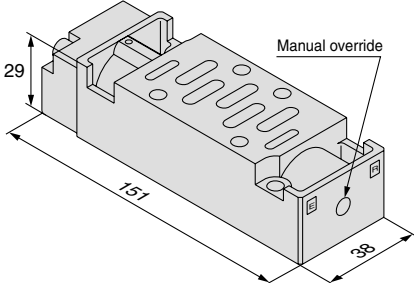
AZ503-82A



Accessory

Description	Part no.	Qty.
Gasket	AXT500-13	1
Bolt	AXT632-45-6	4

AZ503-82B

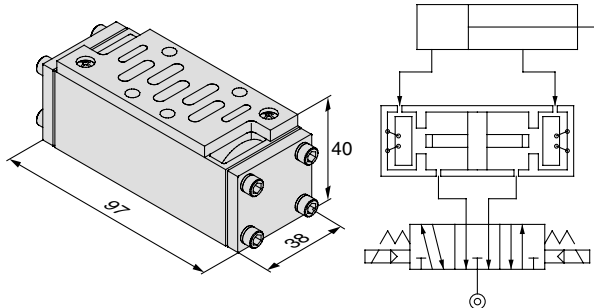


Specifications

Model	AZ503-82A	AZ503-82B
Switching signal type (Pilot type)	Internal pilot	External pilot
Applicable solenoid valve	VQ7-6	
Applicable sub-plate	ISO standard size 1	
Max. operating pressure	1.0 MPa	
Min. operating pressure	0.15 MPa (Pressure generated when the valve element is switched to the stopping side.)	
Ambient and fluid temperature	5 to 60°C	
Lubrication	Non-lube (Use turbine oil Class 1 (ISO VG32), if lubricated.)	

Double check spacer VV71-FPG

By combining a 3 position exhaust center valve with a double check spacer, an intermediate stopping position of a cylinder can be held for an extended period. It can also be used for drop prevention at the cylinder stroke end when releasing residual supply pressure, by combining it with a 2 position single or double valve.



Accessory

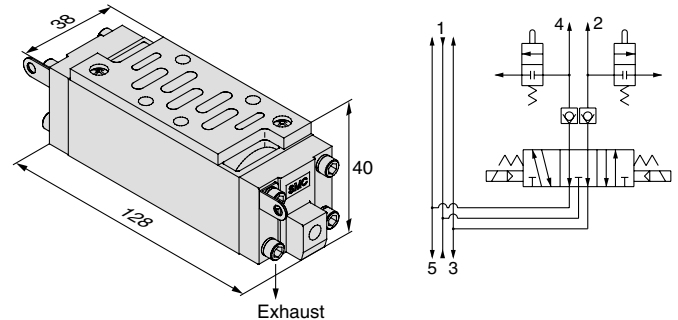
Description	Part no.	Qty.
Gasket	AXT500-13	1
Bolt	AXT632-45-8	4

Specifications

Double check spacer part no.		VV71-FPG		
Applicable solenoid or air operated valve		Series VQ7-6, VSA7-6		
Leakage (cm ³ /min (ANR))	One solenoid energized (One pilot pressurized)	P	R1	130
			R2	
	Both solenoids unenergized (Both pilots unpressurized)	P	R1	130
			R2	
		B	R1	0
		A	R2	0

Double check spacer with residual pressure release valve VV71-FPGR

This is a double check spacer equipped with a residual pressure release function, to release residual pressure inside a cylinder during maintenance or adjustment, etc.



Accessory

Description	Part no.	Qty.
Gasket	AXT500-13	1
Bolt	AXT632-45-8	4

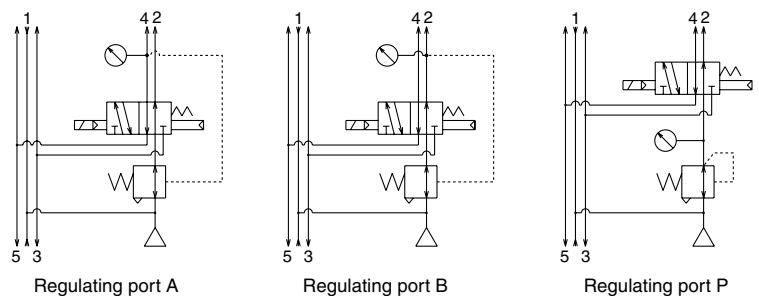
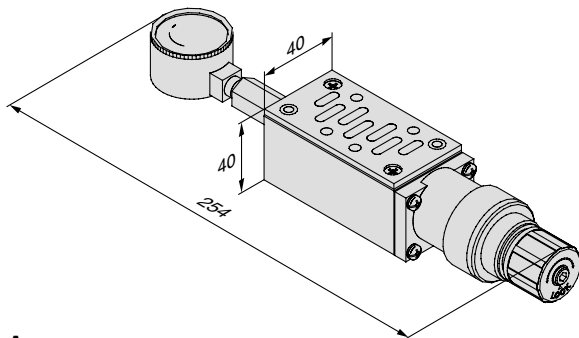
⚠ Caution

- Since extended cylinder stops are not possible if there are leaks from piping between the valve and cylinder or from fittings, etc., check for leakage using a neutral liquid detergent.
- Since One-touch fittings allow slight air leakage, screw piping is recommended when stopping the cylinder in the middle for a long time.
- Combination of 3 position, closed center and pressure center valves is not possible.
- Set the load weight so that the cylinder side pressure is less than two times the supply side pressure.
- When using the residual pressure release function, confirm the action of actuators, etc., and operate after providing for safety measures.
- Be aware that if the exhaust side of perfect spacer is restricted excessively, the intermediate stopping accuracy will decrease and will lead to improper intermediate stops.

Interface regulator

ARB250-00-^P_A^B

Spacer Interface regulators can be placed on top of the manifold block to reduce the pressure of each of the valves.



Accessory

Description	Part no.	Qty.
Gasket	AXT500-13	1
Bolt	AXT632-45-8	4

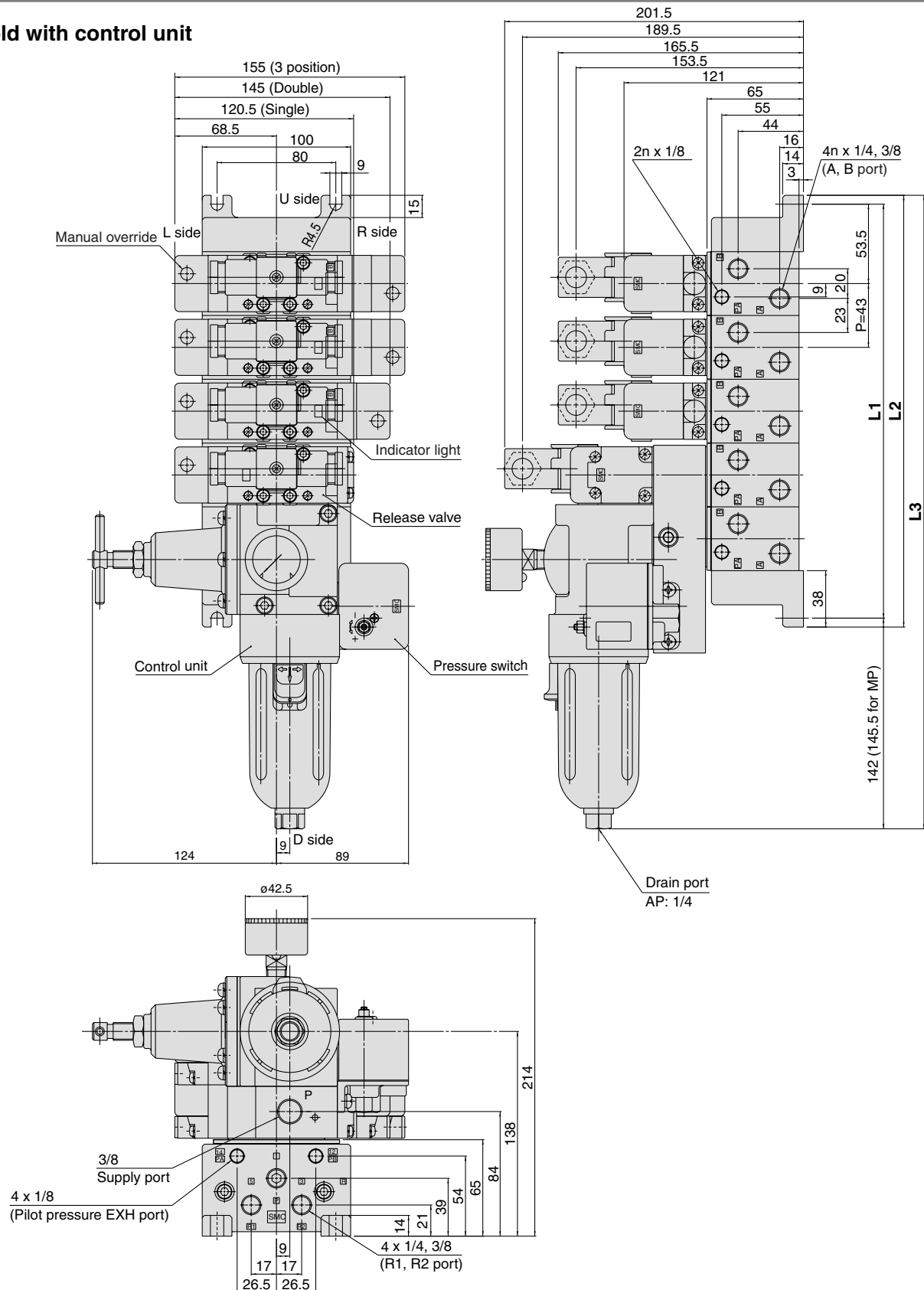
Part No.

P reduced pressure	ARB250-00-P
A reduced pressure	ARB250-00-A
B reduced pressure	ARB250-00-B

⚠ Caution

- When combining a pressure center valve and interface regulator with reduced pressure at ports A and B, use model ARB210-^A_B.
- When combining a reverse pressure valve and interface regulator, use model ARB210-^A_B. Further, it cannot be used with reduced pressure at port P.
- When combining a double check valve and an interface regulator, use a manifold or sub-plate as a basis, and stack them in the following order; the perfect spacer → the interface regulator → the valve.
- When a closed center valve is combined with the interface regulator's A, B port regulation, note that it cannot be used for intermediate stops of a cylinder because there is leakage from relief port on the regulator.

Manifold with control unit



L Dimension

n: Stations

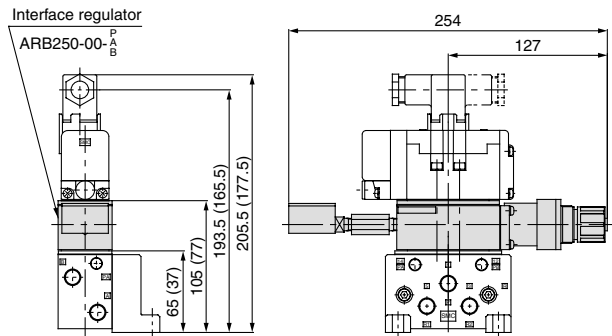
	1	2	3	4	5	6	7	8	9	10	Formula
L1	107	150	193	236	279	322	365	408	451	494	L1 = 43n + 64
L2	119	162	205	248	291	334	377	420	463	506	L2 = 43n + 76
L3	255	298	341	384	427	470	513	556	599	642	L3 = 43n + 212 (215.5)
	(258.5)	(301.5)	(344.5)	(387.5)	(430.5)	(473.5)	(516.5)	(559.5)	(602.5)	(645.5)	

L3 dimensions inside () are for MP.

Series VQ7-6

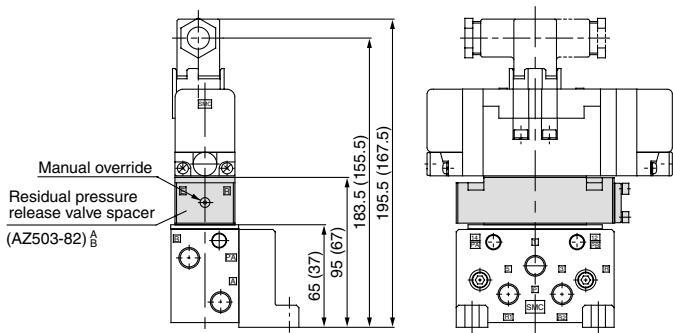
Manifold Option Parts

Interface regulator ARB250-00-^P_A^B



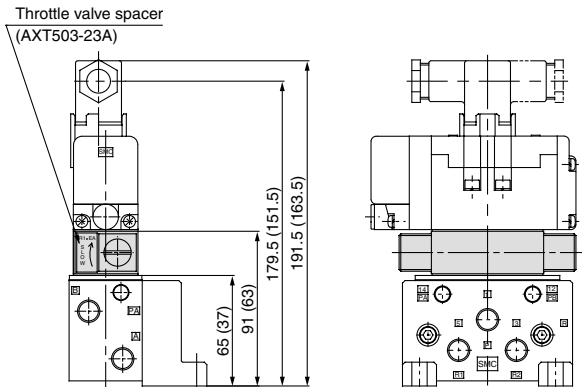
 Dimensions inside () are for sub-plate.

Residual pressure release valve spacer AZ503-82^A_B



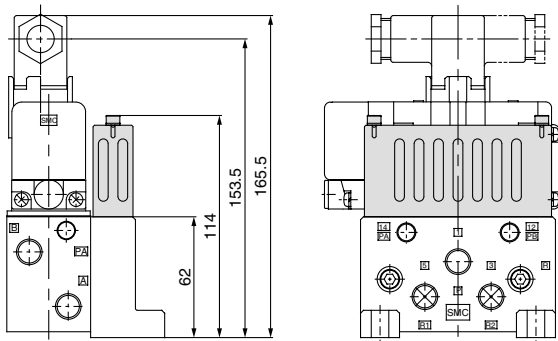
 Dimensions inside () are for sub-plate.

Throttle valve spacer AXT503-23A



 Dimensions inside () are for sub-plate.

Silencer box AXT503-60A

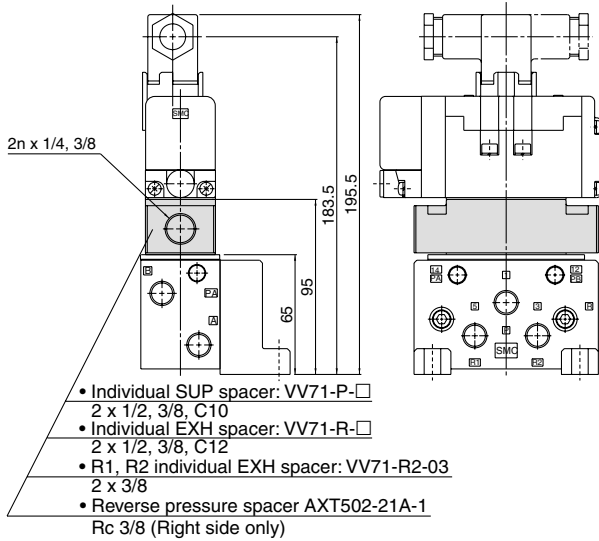


Spare parts

Description	Part no.
Element	AXT503-60-2-4

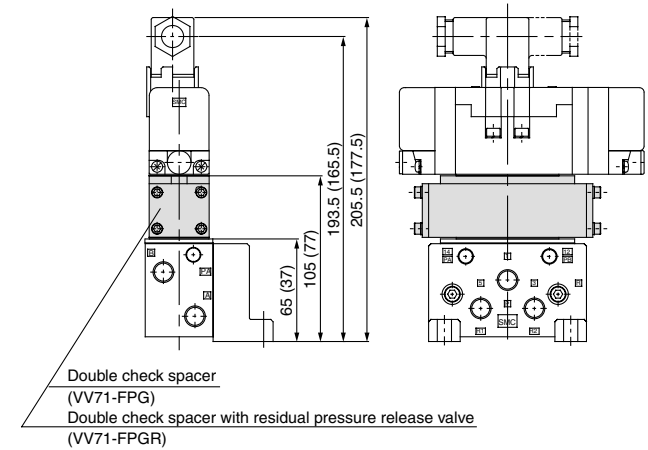
Individual SUP spacer
Individual EXH spacer
R1, R2 individual EXH spacer
Reverse pressure spacer

VV71-P-□
VV71-R-□
VV71-R2-03
AXT502-21A-1



Double check spacer
Double check spacer with
residual pressure release valve

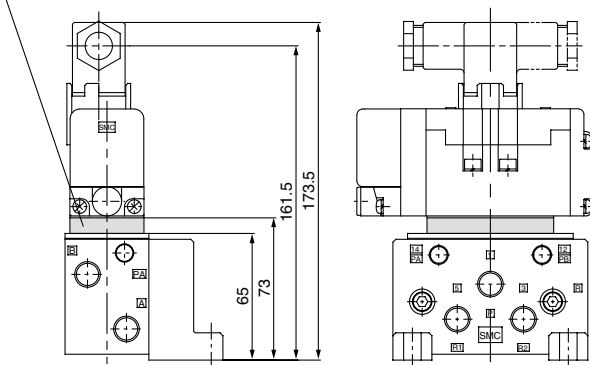
VV71-FPG
VV71-FPGR



Dimensions inside () are for sub-plate.

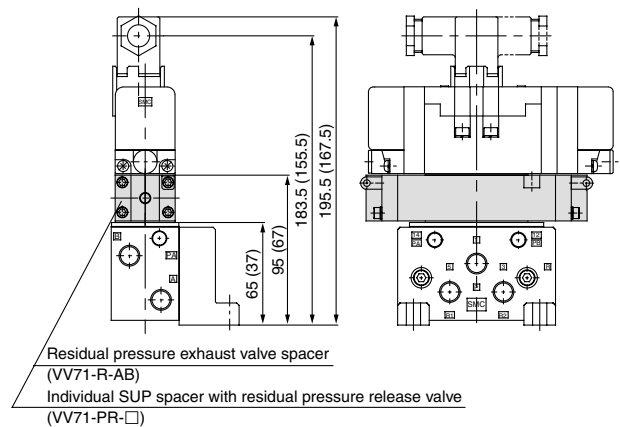
Main EXH back pressure check plate
AXT503-37A

Main EXH back pressure check plate
(ATX503-37A)



Residual pressure
release valve spacer
Individual SUP spacer with
residual pressure release valve

VV71-R-AB
VV71-PR-□



Dimensions inside () are for sub-plate.

SJ
SY
SV
SYJ
SZ
VP4
S0700
VQ
VQ4
VQ5
VQC
VQZ
SQ
VFS
VFR
VQ7

ISO Standard Solenoid Valve

Series VQ7-8

Size 2/Single Unit



How to Order Valves

VQ7-8-FG-S-3

Passage symbol

FG	
YZ*	
FHG	
FJG	
FPG	
FIG	

* Option

Number of solenoids

S	Single
D	Double

CE compliant

Nil	—
Q	CE marked

Connector

Nil	DIN terminal block (With connector)
O	DIN terminal block (Without connector)
SC	Pre-wired connector

Sub-plate port size

Nil	Without sub-plate
A03	Side ported 3/8
A04	Side ported 1/2
A06	Side ported 3/4
B03	Bottom ported 3/8
B04	Bottom ported 1/2
B06	Bottom ported 3/4

Thread type

Nil	Rc
F	G
T	NPTF

Seal

Nil	Metal seal
R	Rubber seal

Pilot exhaust

Nil	Common exhaust
V	Individual exhaust

Option

Nil	None
Z	Light/Surge voltage suppressor
N	With indicator light

Coil rated

1	100 VAC
2	200 VAC
3	24 VDC
4	12 VDC
9	Other voltages

* Options: 110 VAC, 120 VAC, 220 VAC, 230 VAC, 240 VAC

How to Order Sub-plate

VS7-2-A03

Port size

A03	Side ported 3/8
A04	Side ported 1/2
A06	Side ported 3/4
B03	Bottom ported 3/8
B04	Bottom ported 1/2
B06	Bottom ported 3/4

Thread type

Nil	Rc
F	G
T	NPTF

Specifications

Model	Porting specifications		Mass (kg)
	Piping location	Port size	
VS7-2-A03□	Side	3/8	0.68
VS7-2-A04□		1/2	
VS7-2-A06□		3/4	
VS7-2-B03□	Bottom	3/8	0.68
VS7-2-B04□		1/2	
VS7-2-B06□		3/4	

Model

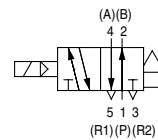
Series	Number of positions		Model		Port size	Flow characteristics						(1) Response time (ms)	(2) Mass (kg)
						1 → 4/2 (P → A/B)			4/2 → 5/3 (A/B → EA/EB)				
						C [dm ³ /(s·bar)]	b	Cv	C [dm ³ /(s·bar)]	b	Cv		
VQ7-8	2 position	Single	Metal seal	VQ7-8-FG-S-□	3/8	10	0.18	2.4	12	0.24	3.0	40 or less	0.64
			Rubber seal	VQ7-8-FG-S-□R		12	0.24	3.0	13	0.27	3.3	45 or less	
		Double	Metal seal	VQ7-8-FG-D-□		10	0.18	2.4	12	0.24	3.0	15 or less	0.70
			Rubber seal	VQ7-8-FG-D-□R		12	0.24	3.0	13	0.27	3.3	20 or less	
	3 position	Closed center	Metal seal	VQ7-8-FHG-D-□		10	0.28	2.4	10	0.24	2.4	45 or less	0.75
			Rubber seal	VQ7-8-FHG-D-□R		11	0.25	2.8	11	0.27	2.8	50 or less	
		Exhaust center	Metal seal	VQ7-8-FJG-D-□		10	0.16	2.4	10	0.20	2.4	45 or less	0.75
			Rubber seal	VQ7-8-FJG-D-□R		11	0.26	2.8	13	0.27	3.3	50 or less	
		Double check	Metal seal	VQ7-8-FPG-D-□		7.2	—	—	7.0	—	—	60 or less	1.98
			Rubber seal	VQ7-8-FPG-D-□R		7.2	—	—	7.0	—	—	60 or less	
		Pressure center	Metal seal	VQ7-8-FIG-D-□		10	0.26	2.4	11	0.25	2.8	45 or less	0.75
			Rubber seal	VQ7-8-FIG-D-□R		13	0.27	3.3	12	0.29	3.0	50 or less	

Note 1) Based on JIS B 8375-1981 (Value for supply pressure of 0.5 MPa, with light/surge voltage suppressor, when using clean air.) Response time values will change depending on pressure and air quality. Value when ON for double type.

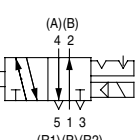
Note 2) Weight without sub-plate. (Sub-plate: 3/8, 1/2: 0.68 kg, 3/4: 1.29 kg)

**Standard Specifications****JIS Symbol**

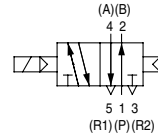
2 position single



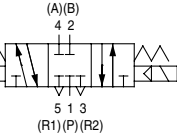
2 position double (Metal)



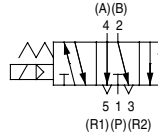
2 position double (Rubber)



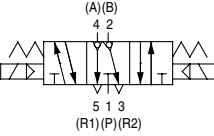
3 position closed center



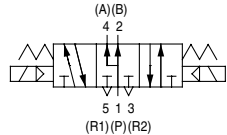
3 position exhaust center



3 position double check



3 position pressure center



Valve specifications	Valve construction		Metal seal	Rubber seal
	Fluid		Air/Inert gas	
	Maximum operating pressure		1.0 MPa	
	Min. operating pressure	Single	0.15 MPa	0.20 MPa
		Double	0.15 MPa	0.15 MPa
		3 position	0.15 MPa	0.20 MPa
	Ambient and fluid temperature		-10 to 60°C ⁽¹⁾	-5 to 60°C ⁽¹⁾
	Lubrication		Not required	
	Manual override		Push type (Tool required)	
	Shock/Vibration resistance		150/30 m/s ² ⁽²⁾	
Solenoid specifications	Enclosure		IP65 (Dusttight, Low jetproof)	
	Coil rated voltage		12 VDC, 24 VDC, 100 VAC, 110 VAC, 200 VAC, 220 VAC, 240 VAC (50/60Hz)	
	Allowable voltage fluctuation		±10% of rated voltage	
	Coil insulation type		Class B or equivalent	
	Power consumption (Current)	24 VDC	1 WDC (42 mA)	
		12 VDC	1 WDC (83 mA)	
		100 VAC ⁽³⁾	1.2 VA (12 mA)	
		110 VAC ⁽³⁾	1.3 VA (11.5 mA)	
		120 VAC ⁽³⁾	1.5 VA (12 mA)	
		200 VAC ⁽³⁾	1.8 VA (8.8 mA)	
		220 VAC ⁽³⁾	1.8 VA (8.4 mA)	
		230 VAC ⁽³⁾	2.0 VA (8.7 mA)	
		240 VAC ⁽³⁾	2.1 VA (8.8 mA)	



Note 1) Use dry air to prevent condensation when operating at low temperatures.

Note 2) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

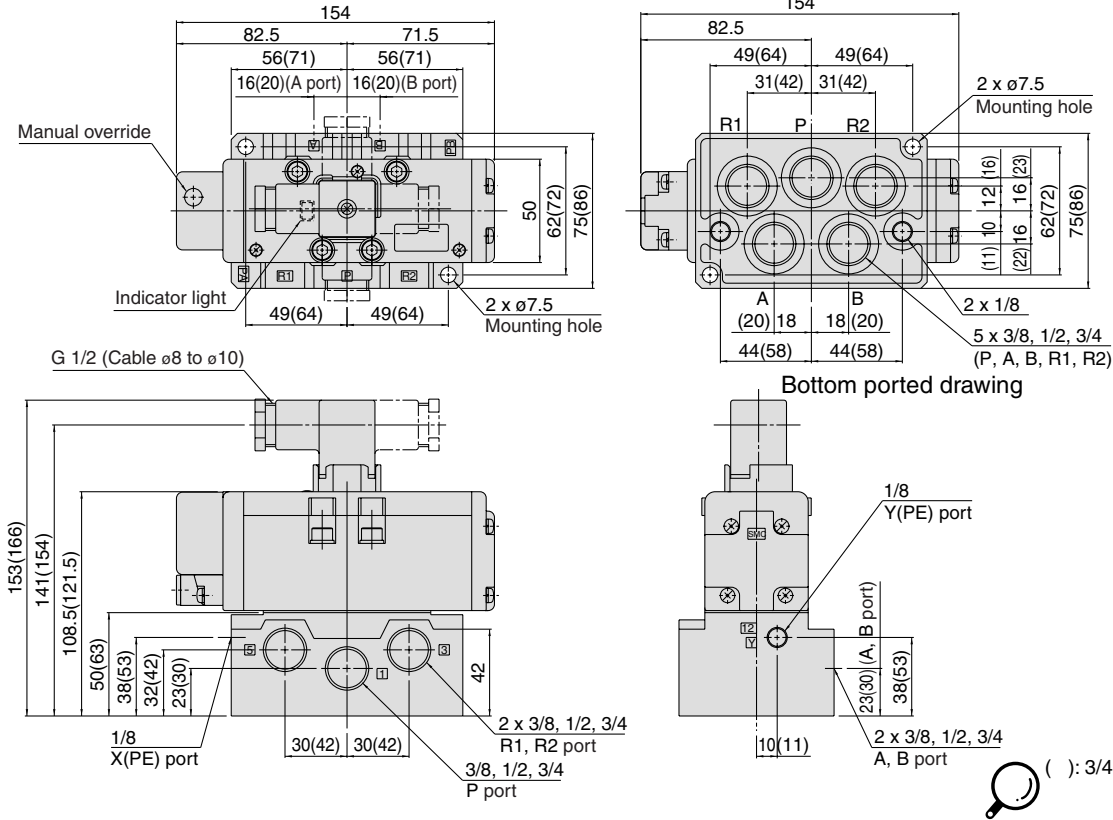
Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

Note 3) Since AC coil specifications include a rectifying device, there is no difference in power consumption between inrush and holding.

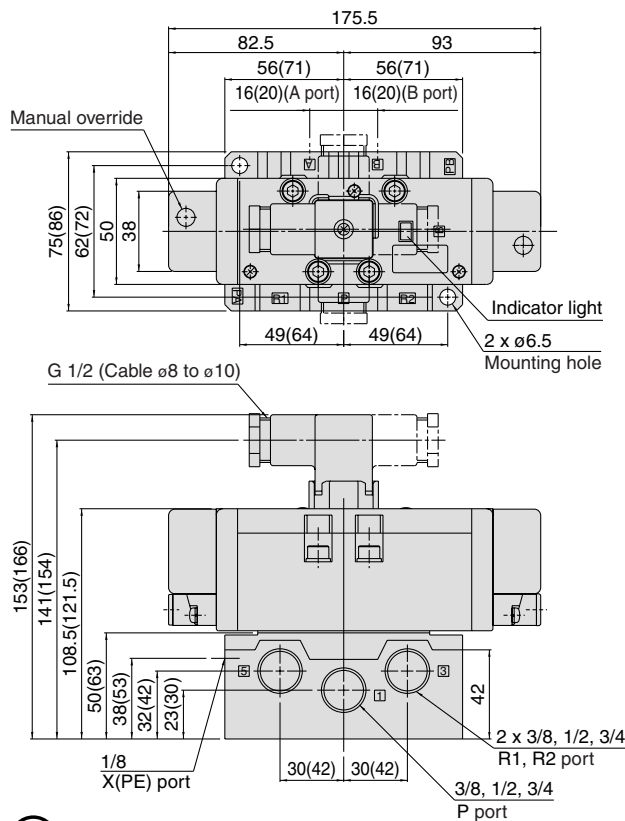
Series VQ7-8

DIN Terminal Type

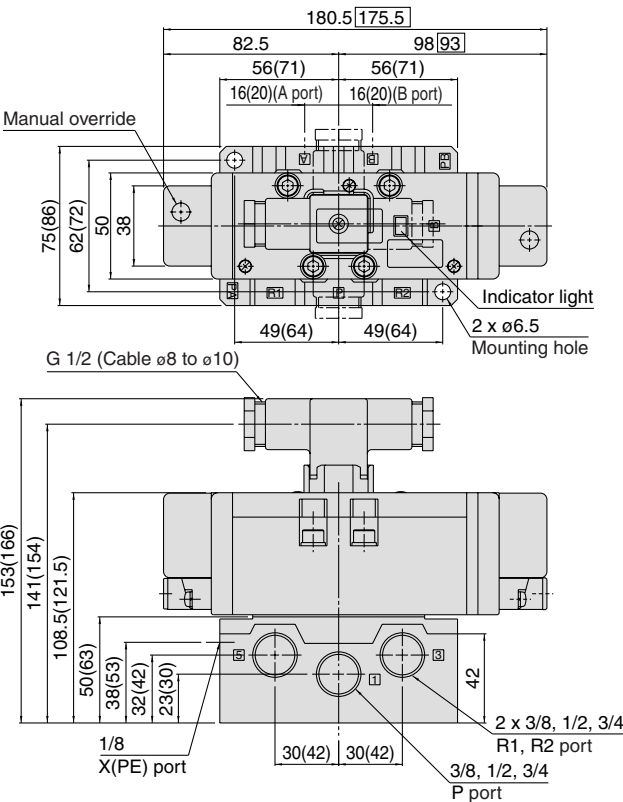
2 position single : VQ7-8-FG-S
single (Reverse pressure): VQ7-8-YZ-S



2 position double : VQ7-8-FG-D
double (Reverse pressure): VQ7-8-YZ-D

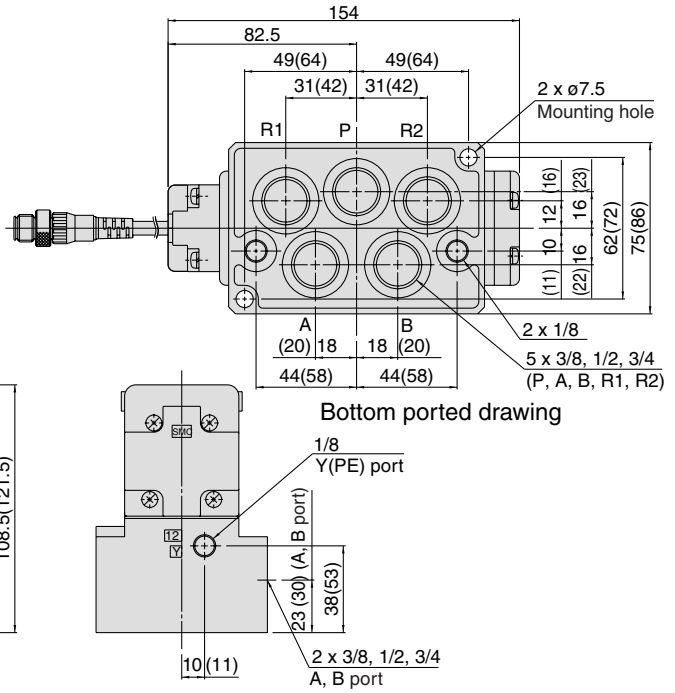
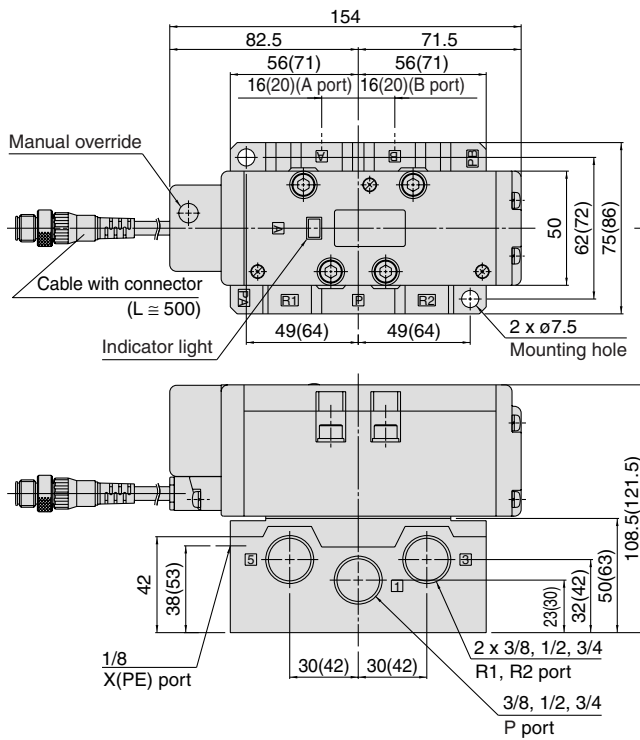


3 position closed center : VQ7-8-FHG-D
exhaust center : VQ7-8-FJG-D
pressure center: VQ7-8-FIG-D

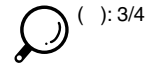


Prewired Connector Type

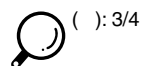
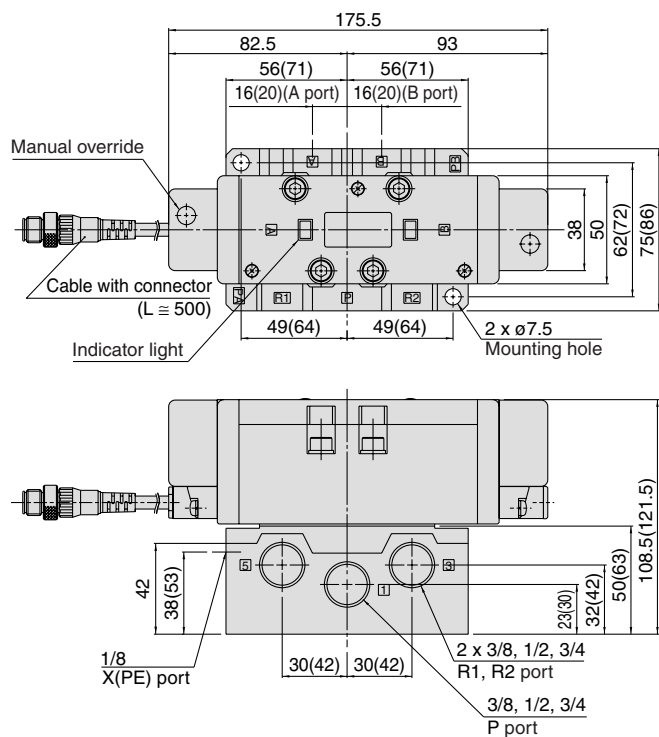
2 position single : VQ7-8-FG-S-□□□□SC
 single (Reverse pressure): VQ7-8-YZ-S-□□□□SC



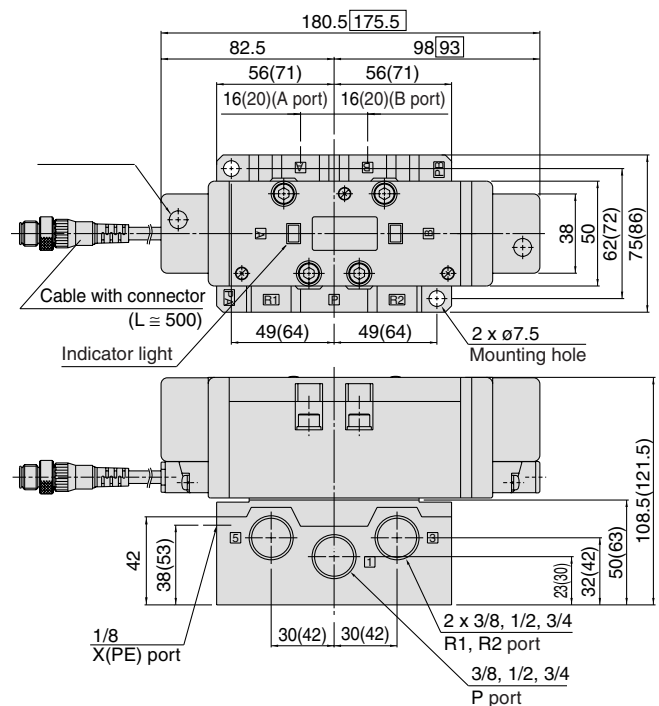
Bottom ported drawing



2 position single : VQ7-8-FG-D-□□□□SC
 single (Reverse pressure): VQ7-8-YZ-D-□□□□SC



3 position closed center : VQ7-8-FHG-D-□□□□SC
 exhaust center : VQ7-8-FJG-D-□□□□SC
 pressure center: VQ7-8-FIG-D-□□□□SC



Dimensions inside □ are for rubber seals.

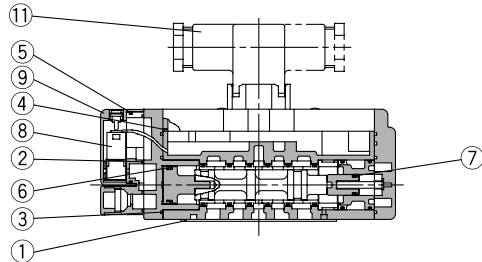
SJ
 SY
 SV
 SYJ
 SZ
 VP4
 S0700
 VQ
 VQ4
 VQ5
 VQC
 VQZ
 SQ
 VFS
 VFR
 VQ7

Series VQ7-8 Construction

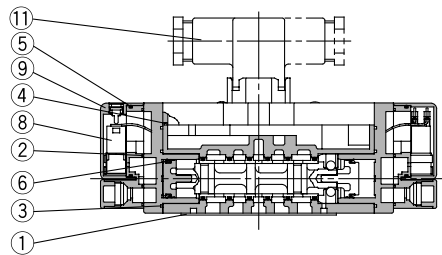
DIN Terminal Type

Metal seal

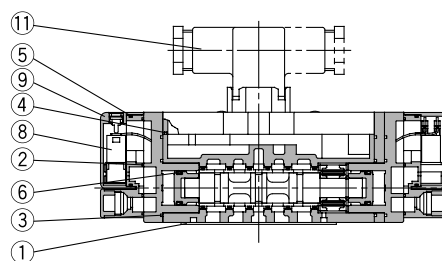
VQ7-8-FG-S-□



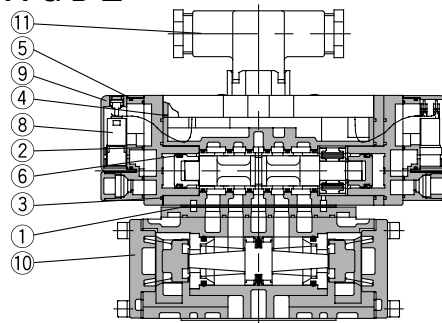
VQ7-8-FG-D-□



VQ7-8-FHG-FJG-FIG-D-□

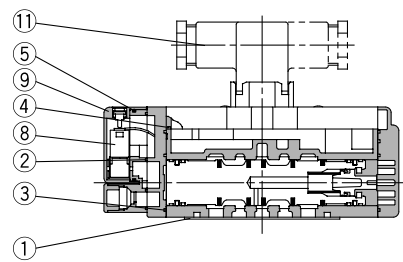


VQ7-8-FPG-D-□

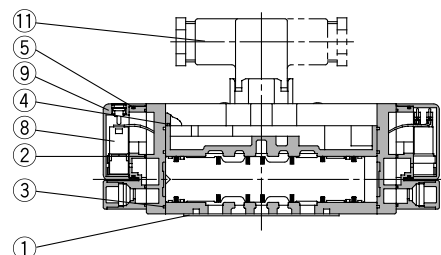


Rubber seal type

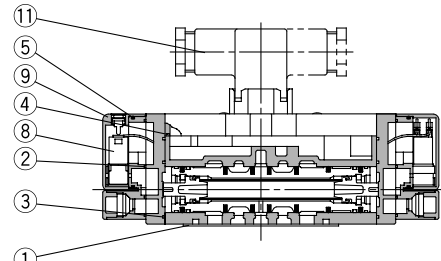
VQ7-8-FG-S-□R□



VQ7-8-FG-D-□R□



VQ7-8-FHG-FJG-FIG-D-□R□



Replacement Parts (For valve)

Number	Description	VQ7-8-FG-S-□	VQ7-8-FG-D-□	VQ7-8-FHG-FJG-FIG-D-□	VQ7-8-FPG-D-□	VQ7-8-FG-S-□R□	VQ7-8-FG-D-□R□	VQ7-8-FHG-FJG-FIG-D-□R□
1	Gasket	AXT510-13						
2	Gasket A	VQ7060-13-2						
3	Gasket B	VQ7080-13-1						
4	Gasket C	VQ7080-13-3						
5	O-ring	37 x 1.6						
6	Mini Y seal	MYN-16		MYN-14		—		
7	Mini Y seal	MYN-8	—					
8	Pilot valve assembly ^{(1) (2)}	VQZ110Q-□ (5: 24 VDC, 6: 12 VDC, 1: For AC ⁽³⁾)						
9	Pilot valve cover	VQ7060-9A-1						
10	Double check spacer	—		VV72-FPG		—		
11	DIN terminal	UKL-S1						

Note 1) When the voltage is the same, the replacement of pilot valve assembly is possible.

Note 2) Since the substrate circuit in the valve is different, voltage cannot be changed with the pilot valve assembly.

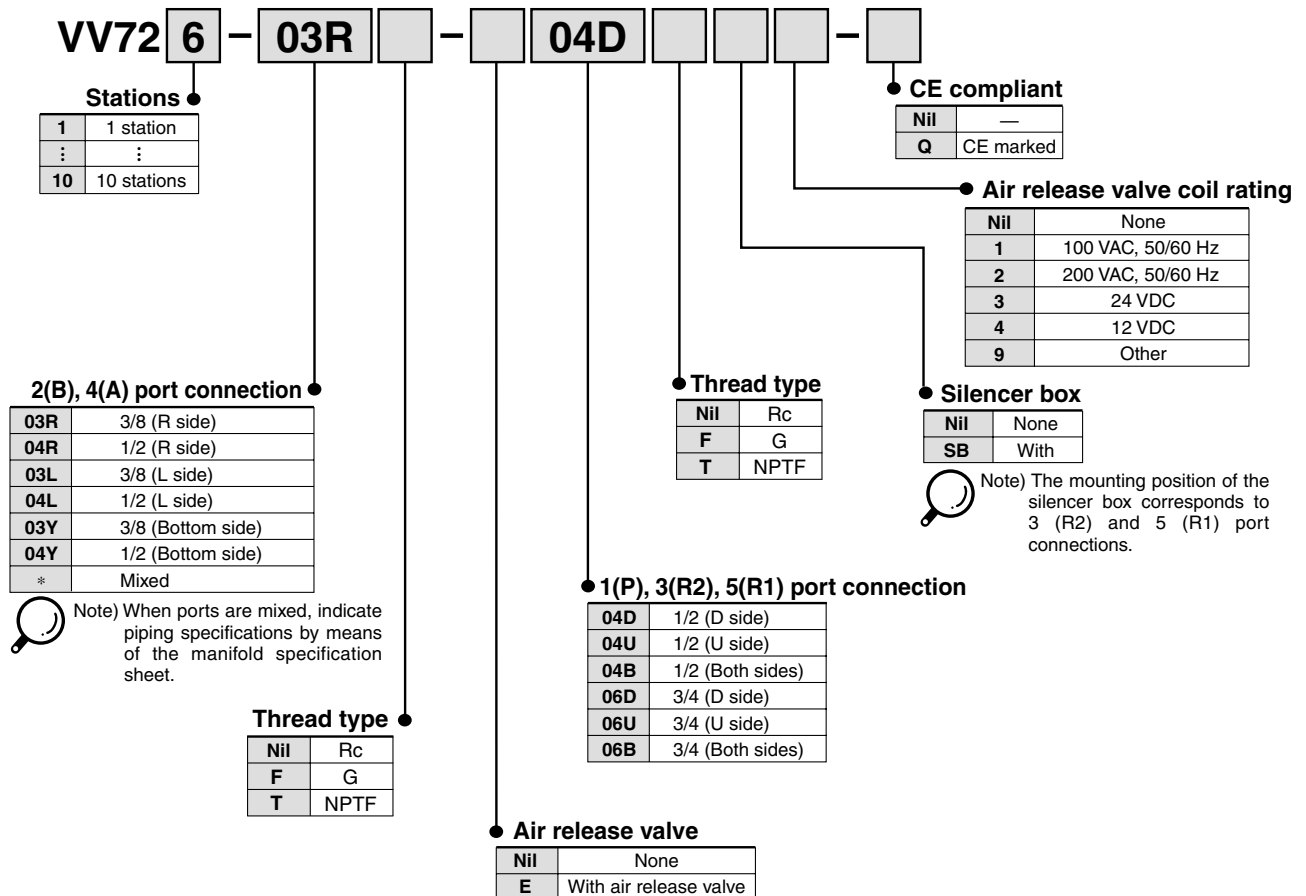
Note 3) The pilot valve for 100 to 240 VAC is common.

Manifold *Series VV72*

Series VQ7-8



How to Order Manifold



SJ
SY
SV
SYJ
SZ
VP4
S0700
VQ
VQ4
VQ5
VQC
VQZ
SQ
VFS
VFR
VQ7

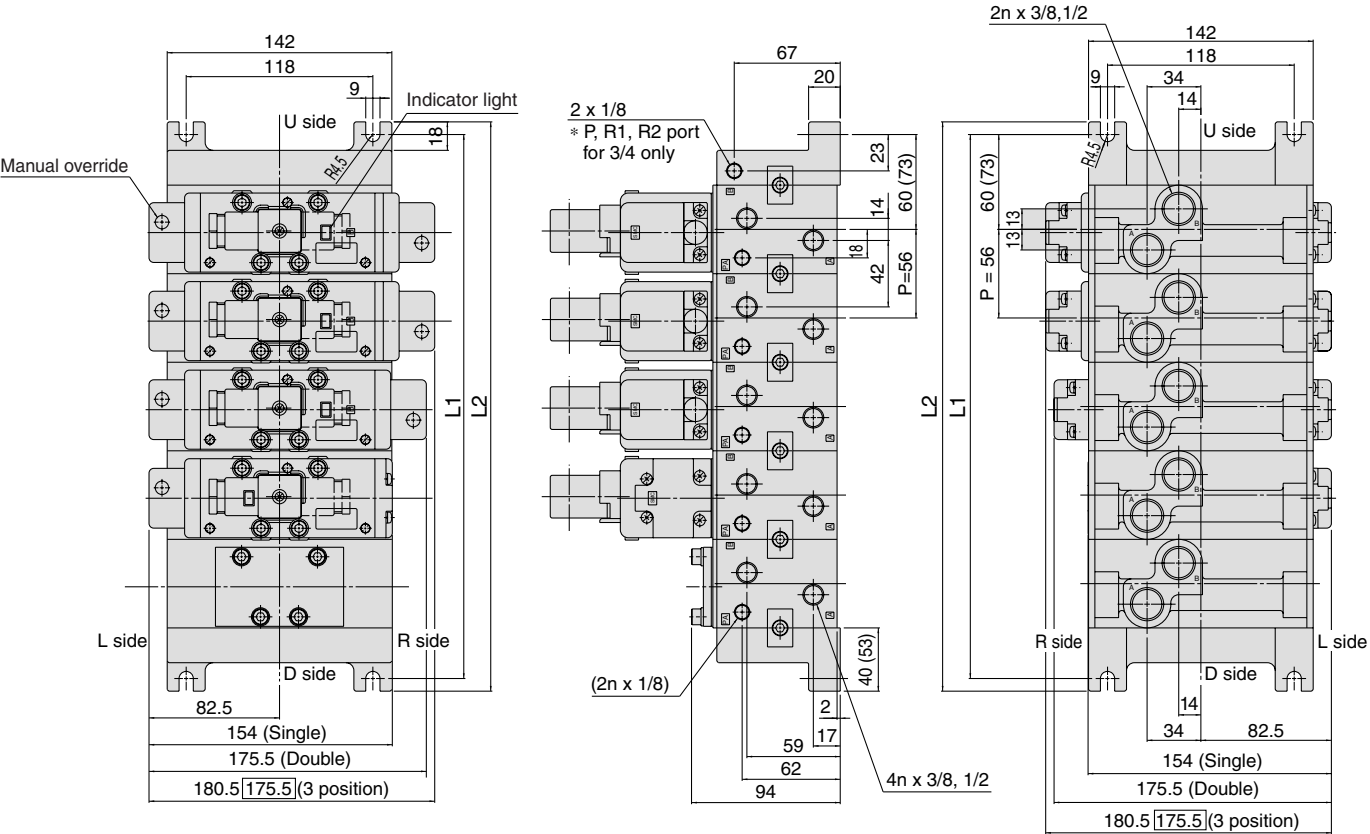
Manifold Specifications

Manifold block size	Applicable solenoid valve	Porting specifications		Stations	Mass (kg)
		2(B), 4(A) port size	1(P), 3(R2) 5(R1) port size		
ISO size 2	Series VQ7-8 ISO size 2	3/8 1/2	1/2 3/4	Max. 10 stations	0.96n + 0.77 (n: Stations)

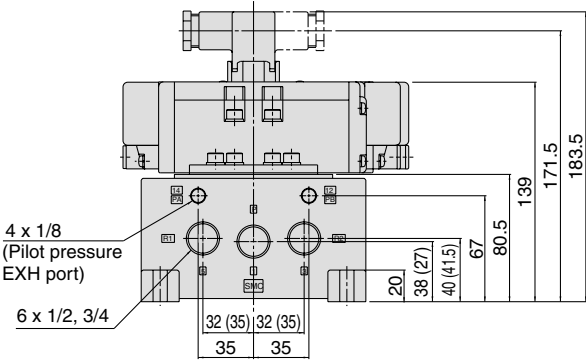
Series VQ7-8

DIN Terminal Type

VV72□-□-□□□



Bottom ported drawing



L Dimension

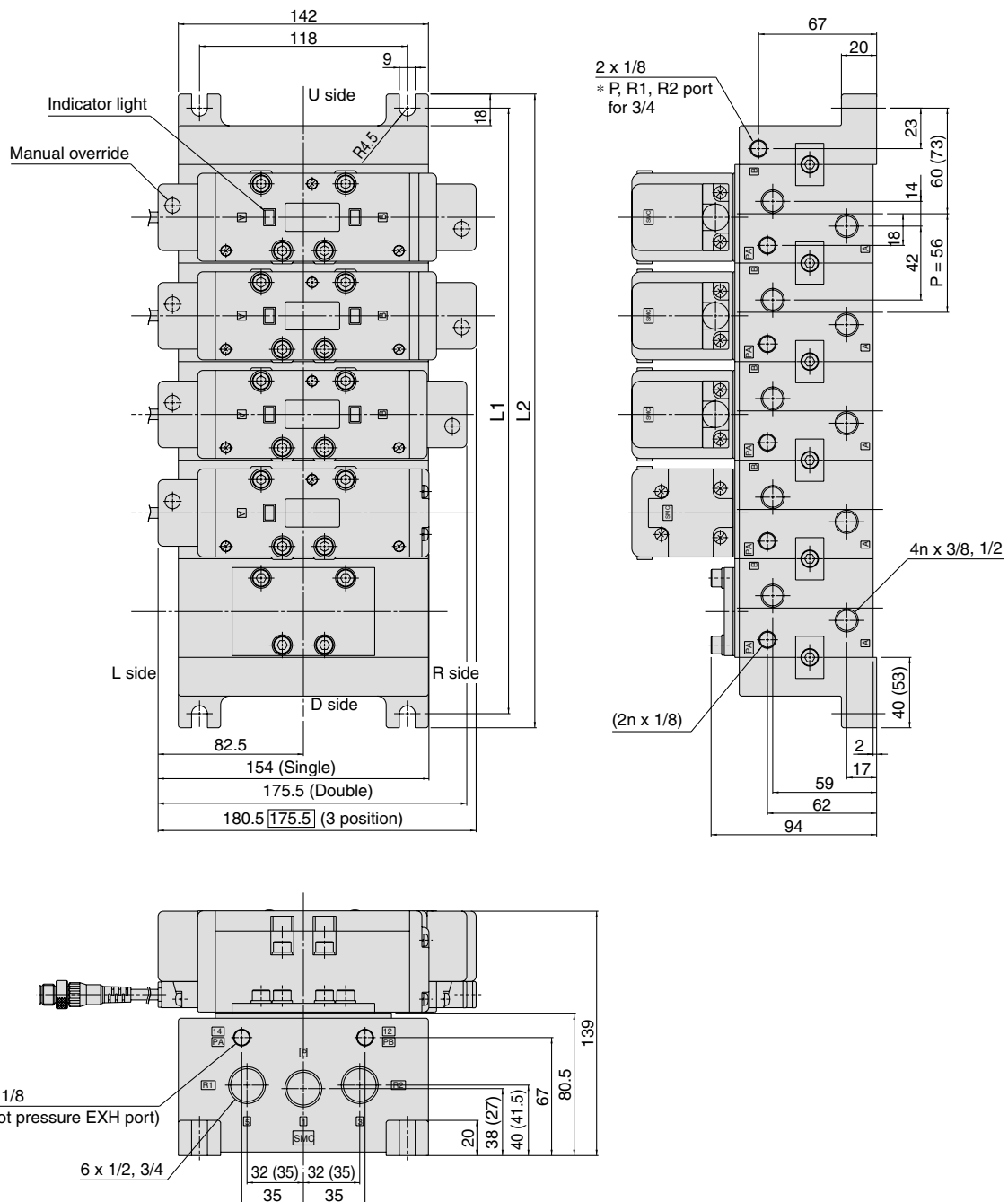
P, R1, R2 port	L ⁿ	1	2	3	4	5	6	7	8	9	10	Formula
1/2	L1	120	176	232	288	344	400	456	512	568	624	n: Stations L1 = 56n + 64 L2 = 56n + 80
	L2	136	192	248	304	360	416	472	528	584	640	
3/4	L1	146	202	258	314	370	426	482	538	594	650	n: Stations L1 = 56n + 90 L2 = 56n + 106
	L2	162	218	274	330	386	442	498	554	610	666	

Note) L dimension of SB type with a port size of 1/2 is the same as of SB type with a port size of 3/4.

() : 3/4
Dimensions inside □ are for rubber seals.

Pre-wired Connector Type

VV72□-□-□□□



L Dimension

P, R1, R2 port	L ⁿ	1	2	3	4	5	6	7	8	9	10	Formula
1/2	L1	120	176	232	288	344	400	456	512	568	624	n: Stations L1 = 56n + 64 L2 = 56n + 80
	L2	136	192	248	304	360	416	472	528	584	640	
3/4	L1	146	202	258	314	370	426	482	538	594	650	n: Stations L1 = 56n + 90 L2 = 56n + 106
	L2	162	218	274	330	386	442	498	554	610	666	

Note) L dimension of SB type with a port size of 1/2 is the same as of SB type with a port size of 3/4.

() : 3/4
Dimensions inside □ are for rubber seals.

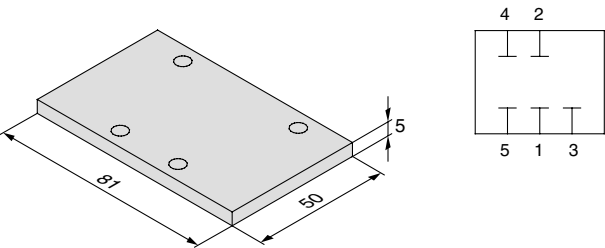
SJ
SY
SV
SYJ
SZ
VP4
S0700
VQ
VQ4
VQ5
VQC
VQZ
SQ
VFS
VFR
VQ7

Series VQ7-8

Manifold Option Parts

Blanking plate assembly AXT512-9A

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.

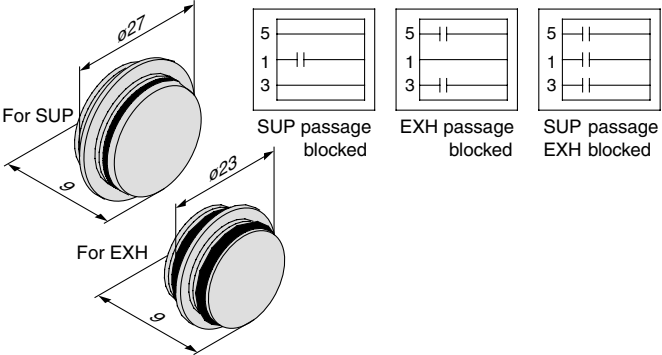


Accessory

Description	Part no.	Qty.
Gasket	AXT510-13	1
Bolt	AXT632-54-2	4

Block plate (For SUP/EXH passages) AXT512-14-1A (For SUP) AXT512-14-2A (For EXH)

When two or more different high pressures are supplied to one manifold, block plates are installed between stations having different pressures. Also, in cases such as when valve exhaust effects other stations in a circuit, block plates are used for exhaust at stations where the exhaust is to be separated.

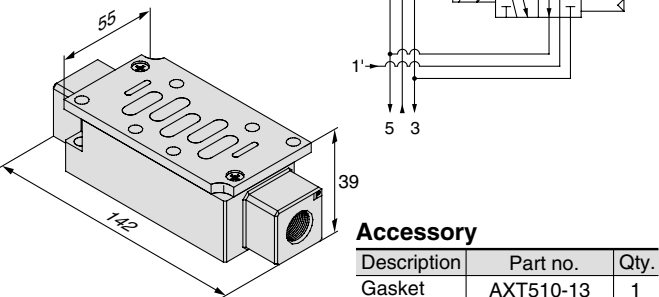


Individual SUP spacer VV72-P-03

04

By mounting individual SUP spacers on a manifold block, it is possible to provide individual supply ports for each valve.

Thread type	
Nil	Rc
F	G
T	NPTF

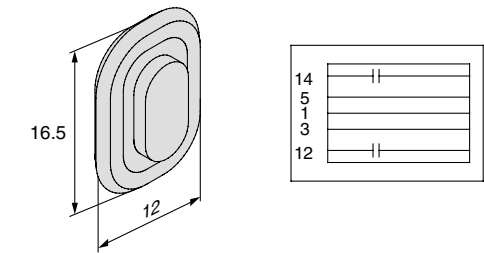


Accessory

Description	Part no.	Qty.
Gasket	AXT510-13	1
Bolt	AXT632-54-5	4

Block plate (For pilot EXH passage) AZ512-49A

When a valve's pilot valve exhaust effects other valves in a circuit, block plates are used between stations where the pilot exhaust passages are to be separated.

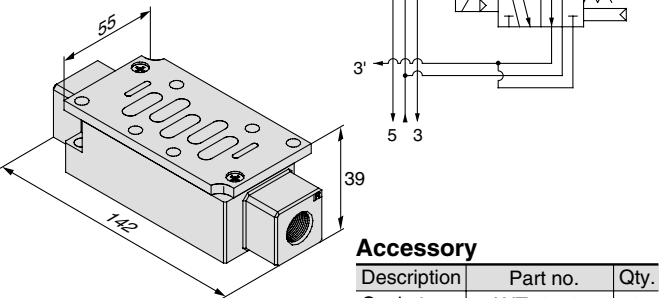


Individual EXH spacer VV72-R-03

04

By mounting individual EXH spacers on a manifold block, exhaust ports can be provided individually for each valve. (3, 5 common exhaust type)

Thread type	
Nil	Rc
F	G
T	NPTF

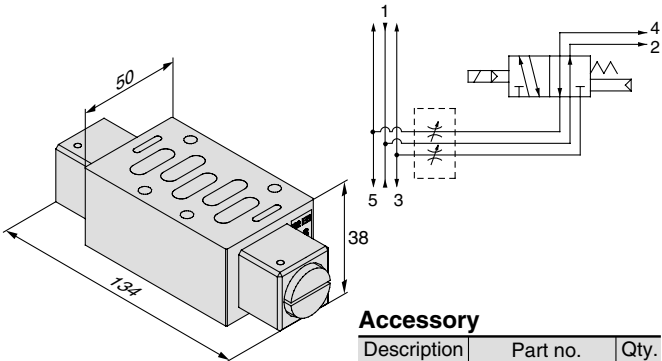


Accessory

Description	Part no.	Qty.
Gasket	AXT510-13	1
Bolt	AXT632-54-5	4

Throttle valve spacer AXT510-32A

A throttle valve spacer is mounted on a manifold block to control cylinder speed by throttling exhaust air flow.

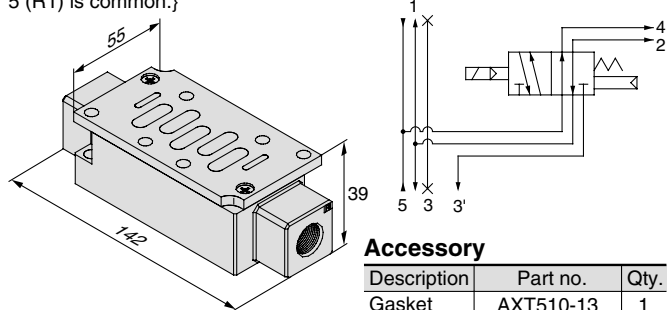


Accessory

Description	Part no.	Qty.
Gasket	AXT510-13	1
Bolt	AXT632-54-5	4

Reverse pressure spacer AXT519-19A-1

With reverse pressure control manifold specifications, when pressure is changed individually on one side (ex. high speed cylinder return), pressure can be supplied individually to the R2 side by mounting a reverse pressure spacer. (Port 3 (R2) is individual and 5 (R1) is common.)



● Thread type

Nil	Rc
F	G
T	NPTF

● Port size

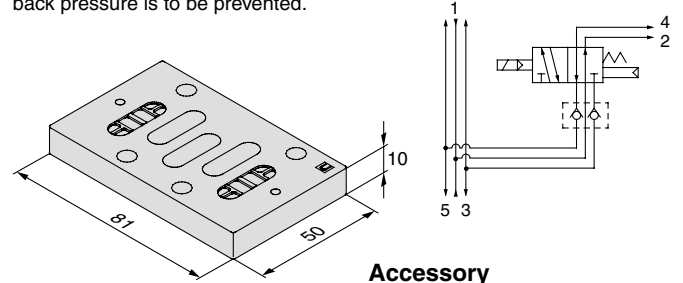
1	3/8
2	1/2

Accessory

Description	Part no.	Qty.
Gasket	AXT510-13	1
Bolt	AXT632-54-5	4

Main EXH back pressure check plate AXT512-25A

In cases where back pressure effects actuator operation due to simultaneous operation of manifold valves, etc., this effect can be eliminated by installing a plate between the manifold block and the valve from which back pressure is to be prevented.

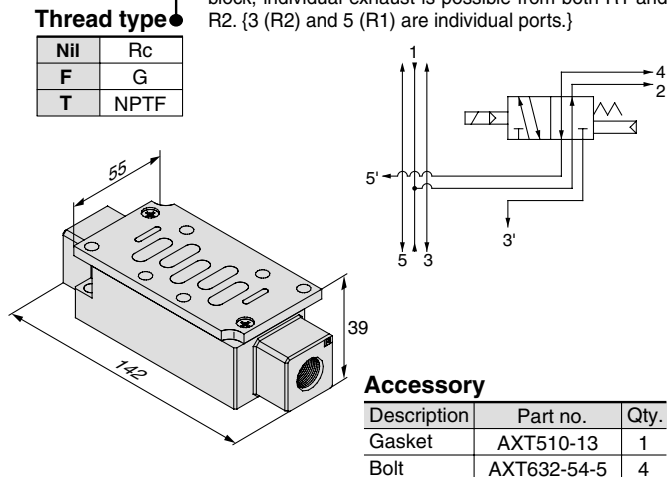


Accessory

Description	Part no.	Qty.
Gasket	AXT510-13	1
Bolt	AXT632-54-3	4

R1/R2 individual EXH spacer VV72-R2-04

By mounting an individual EXH spacer on a manifold block, individual exhaust is possible from both R1 and R2. {3 (R2) and 5 (R1) are individual ports.}



● Thread type

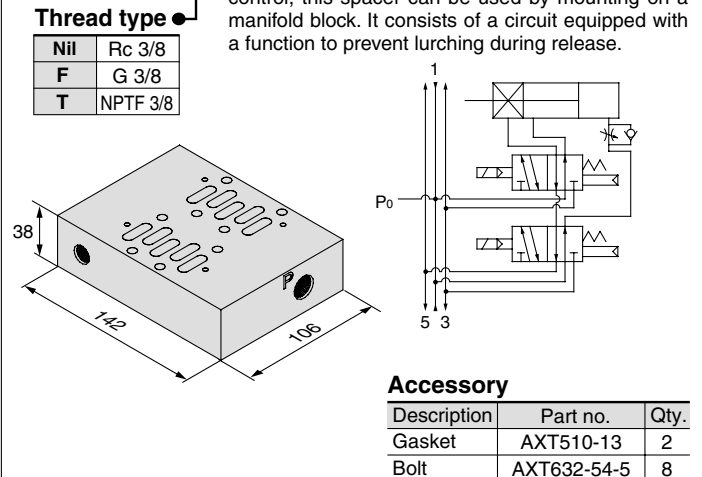
Nil	Rc
F	G
T	NPTF

Accessory

Description	Part no.	Qty.
Gasket	AXT510-13	1
Bolt	AXT632-54-5	4

Adapter plate for locked-up cylinder AXT602-6A

When using a locked-up cylinder with 2 valves for control, this spacer can be used by mounting on a manifold block. It consists of a circuit equipped with a function to prevent lurching during release.



● Thread type

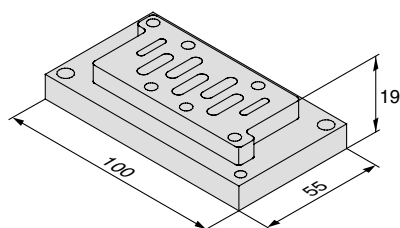
Nil	Rc 3/8
F	G 3/8
T	NPTF 3/8

Accessory

Description	Part no.	Qty.
Gasket	AXT510-13	2
Bolt	AXT632-54-5	8

Conversion adapter plate VV72-V-1

This conversion adapter plate allows a VQ7-6 (size 1) valve to be mounted on a VQ7-8 manifold base. (V type)



When a conversion adapter plate is mounted, remove the adapter plate on the manifold block and assemble in the order of gasket and conversion adapter plate.

Accessory

Description	Part no.	Qty.
Gasket	AXT512-11	1
Bolt	M6 x 20 (With switch)	2
	M4 x 20 (With switch)	2

Series VQ7-8

Manifold Option Parts

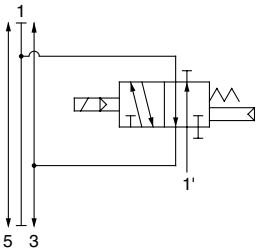
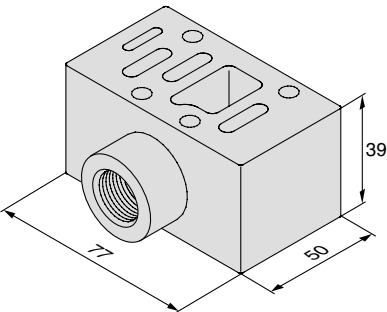
Release valve spacer

AXT512-17A

Combination of VQ7-8-FG-S (Single) and release valve spacer can be used as air release valve.
Note) Mounting on 2 position double and 3 position valves is not possible.

Thread type

Nil	Rc(3/8)
F	G(3/8)
T	NPTF(3/8)



Accessory

Description	Part no.	Qty.
Gasket	AXT510-13	1
Bolt	AXT632-54-5	4

Residual pressure release valve spacer

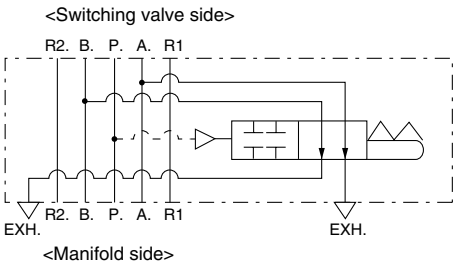
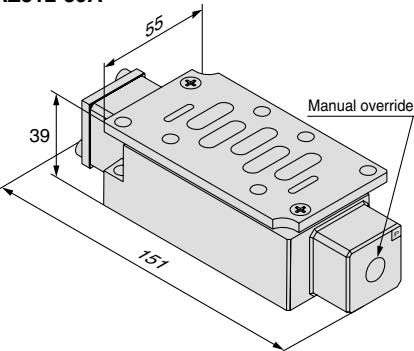
AZ512-59

At the same time as pilot pressure is released, residual pressure between the cylinder and valve is released.
There are two pilot types: internal pilot and external pilot types.

Pilot type

A	Internal pilot
B	External pilot

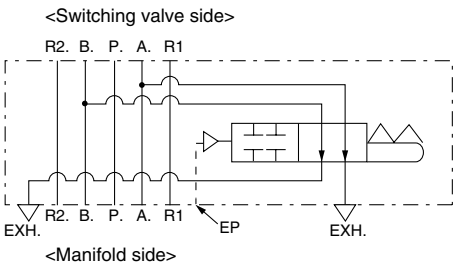
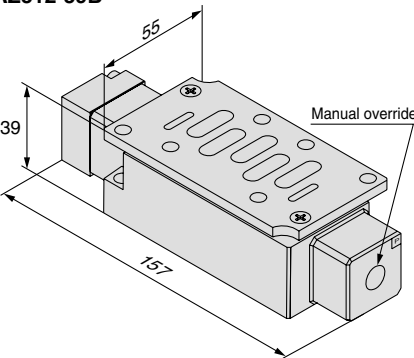
AZ512-59A



Accessory

Description	Part no.	Qty.
Gasket	AXT510-13	1
Bolt	AXT632-54-5	4

AZ512-59B



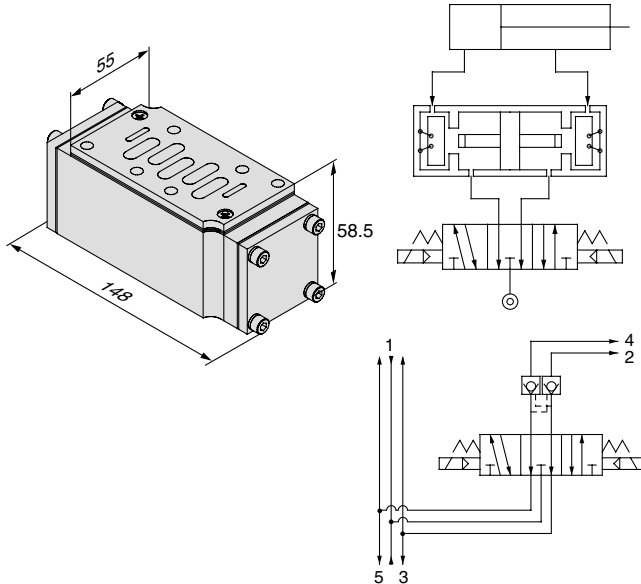
Specifications

Model	AZ512-59A	AZ512-59B
Switching signal type (Pilot type)	Internal pilot	External pilot
Applicable solenoid valve	VQ7-8	
Applicable sub-plate	ISO standard size 1	
Max. operating pressure	1.0 MPa	
Min. operating pressure	0.15 MPa (Pressure generated when the valve element is switched to the stopping side.)	
Ambient and fluid temperature	5 to 60°C	
Lubrication	Non-lube (Use turbine oil Class 1 (ISO VG32), if lubricated.)	

Manifold Option Parts

Double check spacer VV72-FPG

By combining a 3 position exhaust center valve with a double check spacer, an intermediate stopping position of a cylinder can be held for an extended period. It can also be used for drop prevention at the cylinder stroke end when releasing residual supply pressure, by combining it with a 2 position single or double valve.

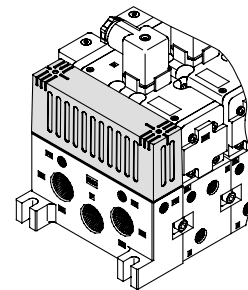


⚠ Caution

- Since extended cylinder stops are not possible if there are leaks from piping between the valve and cylinder or from fittings, etc., check for leakage using a neutral liquid detergent.
- Since One-touch fittings allow slight air leakage, screw piping is recommended when stopping the cylinder in the middle for a long time.
- Combination of 3 position, closed center and pressure center valves is not possible.
- Set the load weight so that the cylinder side pressure is less than two times the supply side pressure.
- When using the residual pressure release function, confirm the action of actuators, etc., and operate after providing for safety measures.
- Be aware that if the exhaust side of perfect spacer is restricted excessively, the intermediate stopping accuracy will decrease and will lead to improper intermediate stops.

Silencer box VV72-□□□-□□-SB

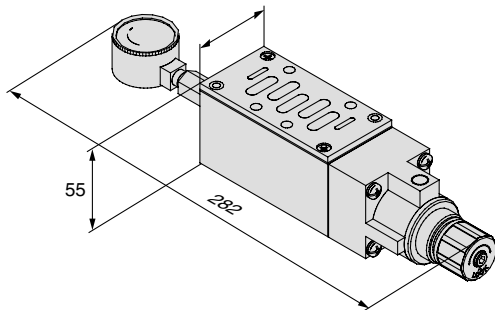
This can be provided as a unit on the end plate to reduce manifold exhaust noise and piping labor.



Interface regulator

ARB350-00-^P_A _B

Spacer Interface regulators can be placed on top of the manifold block to reduce the pressure of each of the valves.



Accessory

Description	Part no.	Qty.
Gasket	AXT510-13	1
Bolt	AXT632-54-6	4

Part No.

P reduced pressure	ARB350-00-P
A reduced pressure	ARB350-00-A
B reduced pressure	ARB350-00-B

⚠ Caution

- When combining a pressure center valve and interface regulator with reduced pressure at ports A and B, use model ARB310-^A_B.
- When combining a reverse pressure valve and interface regulator, use model ARB310-^A_B. Further, it cannot be used with reduced pressure at port P.
- When combining a double check valve and an interface regulator, use a manifold or sub-plate as a basis, and stack them in the following order; the perfect spacer → the interface regulator → the valve.
- When a closed center valve is combined with the interface regulator's A, B port regulation, note that it cannot be used for intermediate stops of a cylinder because there is leakage from relief port on the regulator.

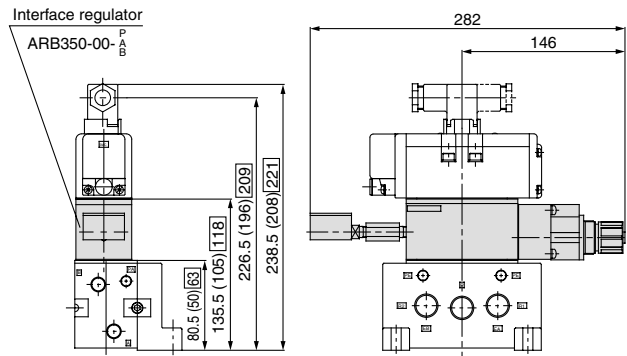
SJ
SY
SV
SYJ
SZ
VP4
S0700
VQ
VQ4
VQ5
VQC
VQZ
SQ
VFS
VFR
VQ7

Series VQ7-8

Manifold Option Parts

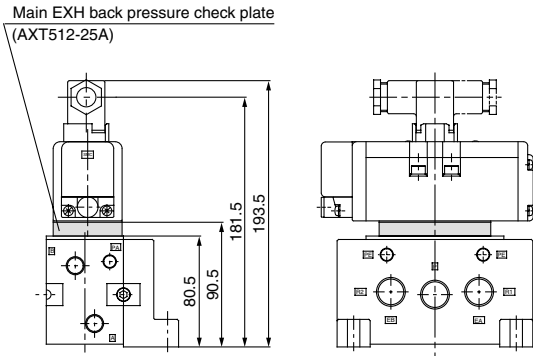
Interface regulator

ARB350-00-^P_A^B

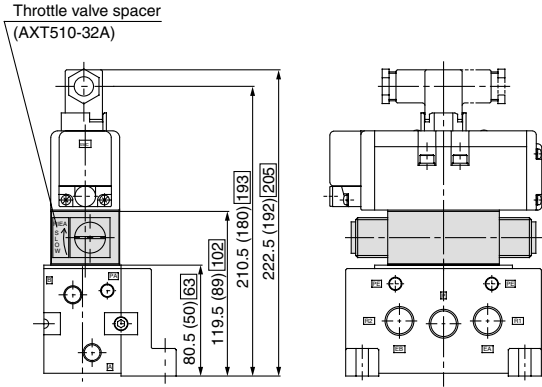


Dimensions inside () are for sub-plate aperture 3/8 and 1/2.
Dimensions inside [] are for sub-plate aperture 3/4.

Main EXH back pressure check plate AXT512-25A

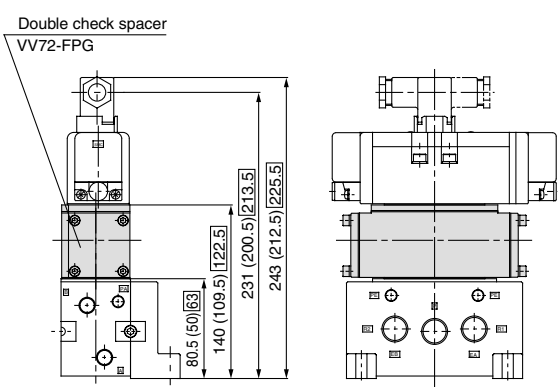


Throttle valve spacer AXT510-32A



Dimensions inside () are for sub-plate aperture 3/8 and 1/2.
Dimensions inside [] are for sub-plate aperture 3/4.

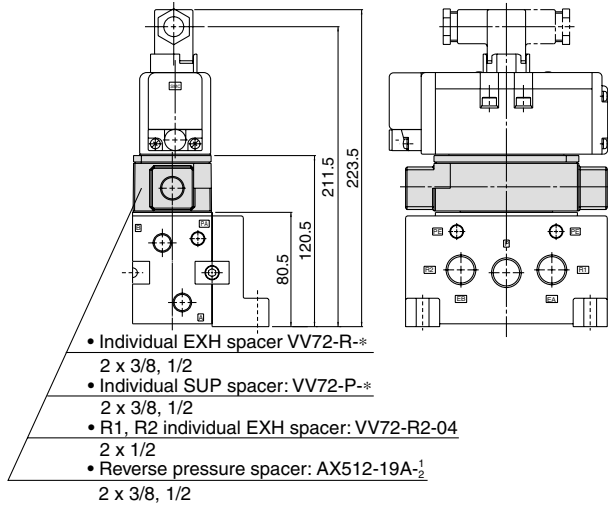
Double check spacer VV72-FPG



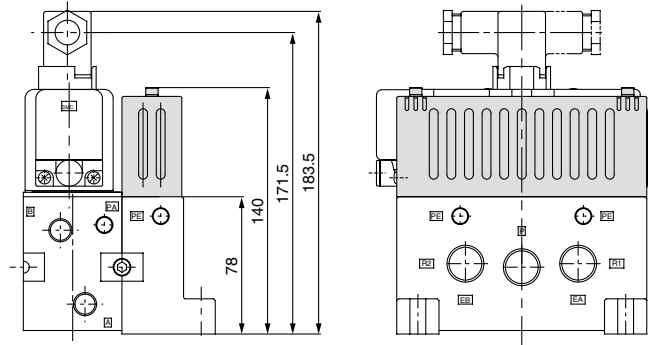
Dimensions inside () are for sub-plate aperture 3/8 and 1/2.
Dimensions inside [] are for sub-plate aperture 3/4.

Manifold Option Parts

Individual EXH spacer	VV72-R-03, 04
Individual SUP spacer	VV72-P-03, 04
R1/R2 individual EXH spacer	VV72-R2-04
Reverse pressure spacer	AXT512-19A- $\frac{1}{2}$



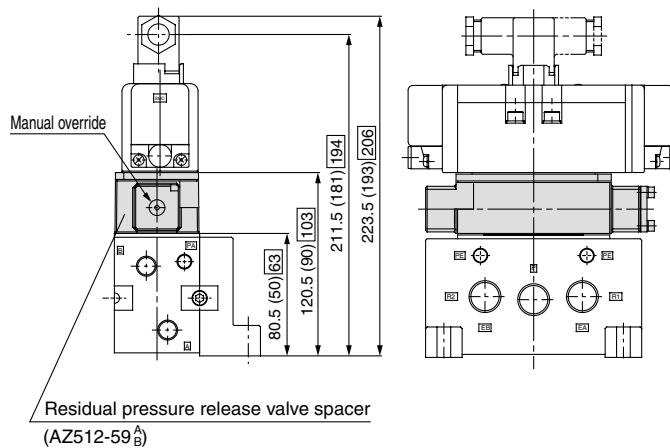
Silencer box AXT512-26A



Spare parts

Description	Part no.
Element	AXT512-26-2

Residual pressure release valve spacer AZ512-59 $\frac{A}{B}$



Dimensions inside () are for sub-plate aperture 3/8 and 1/2.
Dimensions inside [] are for sub-plate aperture 3/4.

SJ
SY
SV
SYJ
SZ
VP4
S0700
VQ
VQ4
VQ5
VQC
VQZ
SQ
VFS
VFR
VQ7

Series VQ7-8

Manifold Option Parts/Mounting Bolt Part No.

VQ7-6 Mounting Bolt Part No.

Number of options		0		Single stack						Double stack			
Mounting bolt	No.	AXT632-45-1	AXT632-45-2	AXT632-45-4	AXT632-45-5	AXT632-45-6	AXT632-45-7	AXT632-45-8	AXT632-45-9	AXT632-45-10	AXT632-45-11	AXT632-45-12	AXT632-45-13
	Size	M5 x 35 with SW	M5 x 15 with SW	M5 x 45 with SW	M5 x 60 with SW	M5 x 65 with SW	M5 x 70 with SW	M5 x 75 with SW	M5 x 90 with SW	M5 x 95 with SW	M5 x 100 with SW	M5 x 105 with SW	M5 x 115 with SW
Option mounting diagram													
		Valve	Blanking plate	Main exhaust back pressure check plate	Throttle valve spacer	Spacer (1)	Release valve spacer	Spacer (2)	Throttle valve spacer	Spacer (1)	Interface regulator	Throttle valve spacer	Spacer (2)
												Note 2)	Note 3)

Number of options		Triple stack				
Mounting bolt	No.	AXT632-45-14	AXT632-45-16	AXT632-45-17	AXT632-45-18	AXT632-45-19
	Size	M5 x 120 with SW	M5 x 130 with SW	M5 x 135 with SW	M5 x 140 with SW	M5 x 145 with SW
Option mounting diagram						
		Throttle valve spacer	Spacer (2)	Spacer (2)	Spacer (2)	Spacer (2)
			Note 1)	Note 2)	Note 3)	Note 3)

The installation position of spacer (1) in the option mounting diagrams is limited only by the precautions given below.

Spacers

- Main EXH back pressure check plate
- Throttle valve spacer
- Release valve spacer
- Spacer (1)
 - Individual SUP spacer
 - Individual EXH spacer
 - R1, R2 individual EXH spacer
 - Reverse pressure spacer
 - Residual pressure release valve spacer
 - Individual SUP spacer with residual pressure release valve
- Spacer (2)
 - Interface regulator (P port regulation)
 - Interface regulator (A port regulation)
 - Interface regulator (B port regulation)
 - Double check spacer
 - Double check spacer with residual pressure release valve



Note 1) A throttle valve spacer and double check spacer (including those with residual pressure release valve) cannot be combined.

Note 2) When a double check spacer (Top) (including those with residual pressure release valve) and individual EXH spacer (Bottom) are combined with a R1, R2 individual EXH spacer (Bottom), be careful regarding the installation position.

Note 3) When an interface regulator (Top) and double check spacer (Bottom) (including those with residual pressure release valve) (Bottom) are combined, be careful regarding the installation position.

VQ7-8 Mounting Bolt Part No.

Number of options		0		Single stack				Double stack			
Mounting bolt	No.	AXT632-54-1	AXT632-54-2	AXT632-54-3	AXT632-54-5	AXT632-54-6	AXT632-54-7	AXT632-54-8	AXT632-54-9	AXT632-54-10	AXT632-54-11
	Size	M6 x 45 with SW	M6 x 18 with SW	M6 x 55 with SW	M6 x 85 with SW	M6 x 100 with SW	M6 x 105 with SW	M6 x 125 with SW	M6 x 140 with SW	M6 x 145 with SW	M6 x 160 with SW
Option mounting diagram											
		Valve	Blanking plate	Main exhaust back pressure check plate	Spacer (1)	Interface regulator	Double check spacer	Spacer (1)	Interface regulator	Double check spacer	Interface regulator

Number of options		Triple stack			
Mounting bolt	No.	AXT632-54-12	AXT632-54-13	AXT632-54-14	AXT632-54-15
	Size	M6 x 165 with SW	M6 x 180 with SW	M6 x 185 with SW	M6 x 200 with SW
Option mounting diagram					
		Spacer (1)	Interface regulator	Double check spacer	Interface regulator

Spacers

- Main EXH back pressure check plate
- Interface regulator (P port regulation)
- Interface regulator (A port regulation)
- Interface regulator (B port regulation)
- Double check spacer
- Spacer (1)
 - Individual SUP spacer
 - Individual EXH spacer
 - R1, R2 individual EXH spacer
 - Reverse pressure spacer
 - Residual pressure release valve spacer
- Throttle valve spacer
- Release valve spacer



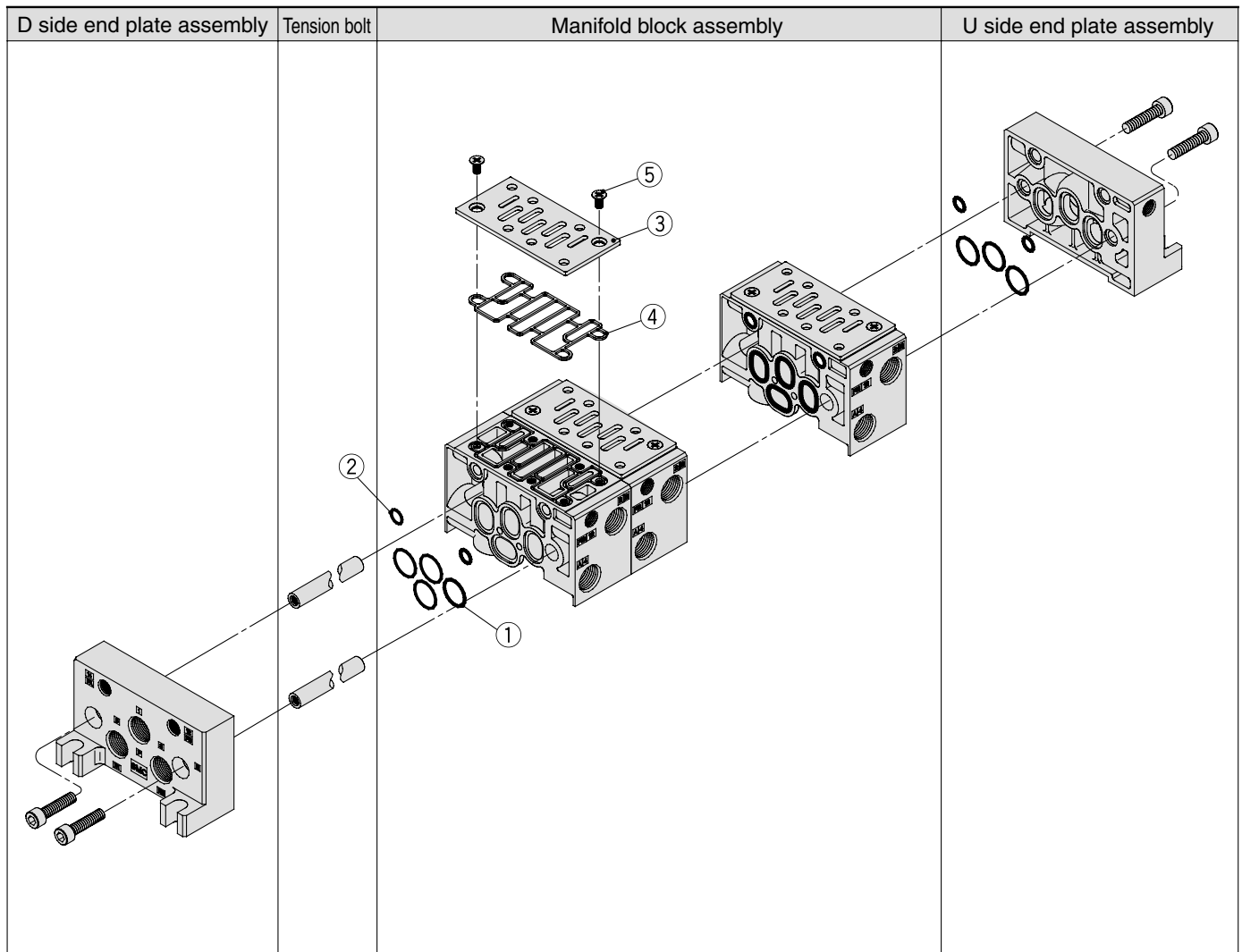
Note 1) A throttle valve spacer and double check spacer cannot be combined.

Note 2) There is no limitation on the mounting position for spacer (1).

Note 3) When a double check spacer (Top) (including those with residual pressure release valve) and individual EXH spacer (Bottom) are combined with a R1, R2 individual EXH spacer (Bottom), be careful regarding the installation position.

Note 4) When an interface regulator (Top) and double check spacer (Bottom) (including those with residual pressure release valve) (Bottom) are combined, be careful regarding the installation position.

Exploded View of Manifold/VQ7-6



<End Plate Assembly>

AXT502 - [] A - [] []

End plate position

L	U side
R	D side

P, R port size

02	1/4
03	3/8
C12	One-touch fitting for ø12

Thread type

Nil	Rc
F	G
T	NPTF

Note) It is not applicable to One-touch fittings.

<Tension Bolt Part No.>

AXT502 - 34 - []

Stations

2	For 2 stations
3	For 3 stations
⋮	⋮
10	For 10 stations

Note) These tie-rods are solid pieces for each number of stations.

<Manifold Block Assembly>

AXT502 - 1A - [] [] [] - []

Porting specifications

A	Side
B	Bottom

Cylinder port location

L	L side
R	R side

Cylinder port size

02	1/4
03	3/8
C6 (1)	One-touch fitting for ø6
C8 (1)	One-touch fitting for ø8
C10 (1)	One-touch fitting for ø10

Thread type

Nil	Rc
F	G
T	NPTF

Note) It is not applicable to One-touch fittings.

Note 1) Side piping only

Note 2) In this manifold block assembly, the tension bolt for increasing station (1 station) is included.

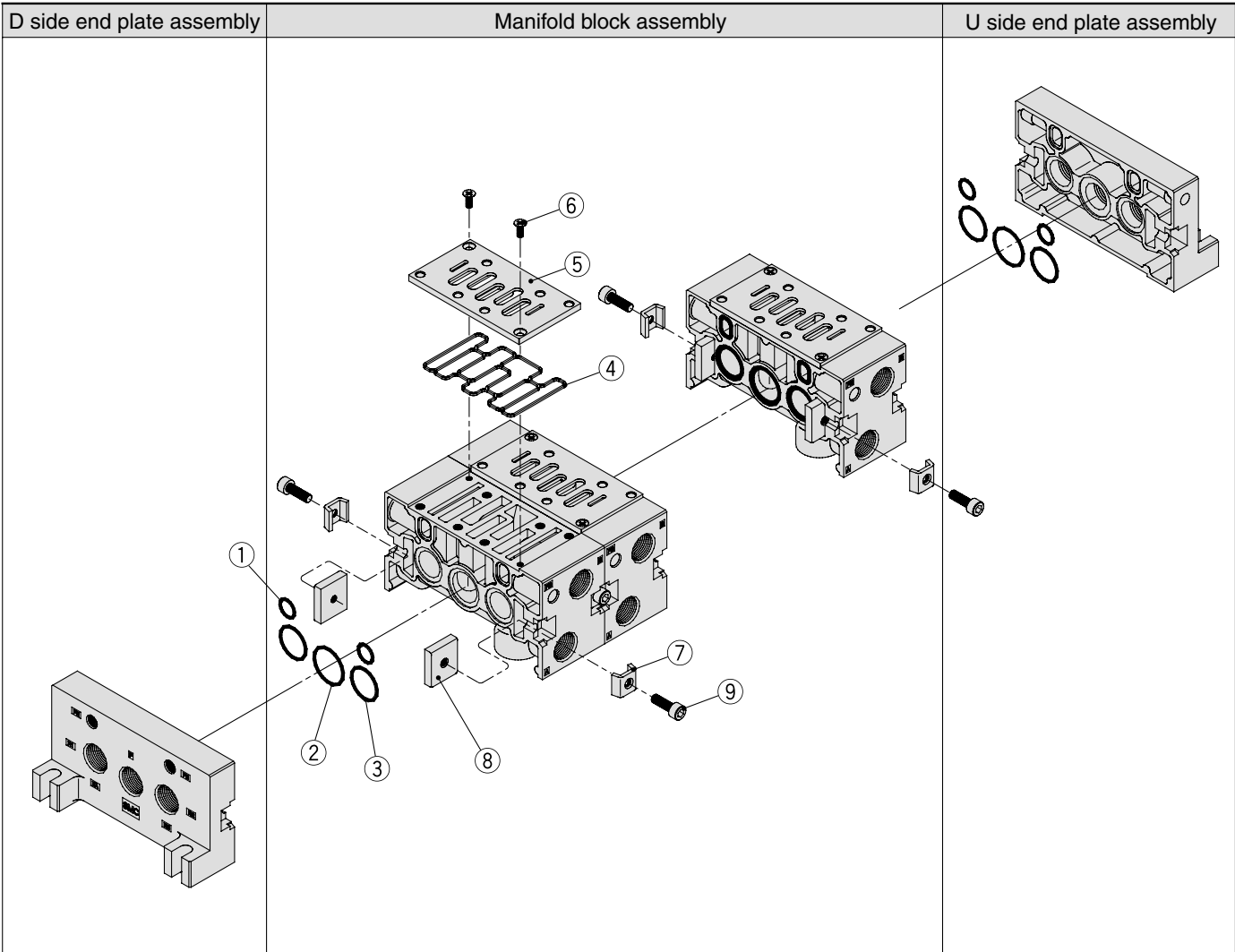
Replacement Parts (For manifold block)

	Part no.	Description	Qty.	Material
1	AXT502-19	O-ring	4	NBR
2	AXT502-20	O-ring	2	NBR
3	AXT502-22-2	Plate	1	SPCC
4	AXT502-31	Gasket	1	NBR
5	M4 x 8	Oval countersunk head screw	2	SWRH

SJ
SY
SV
SYJ
SZ
VP4
S0700
VQ
VQ4
VQ5
VQC
VQZ
SQ
VFS
VFR
VQ7

Series VQ7-8

Exploded View of Manifold/VQ7-8



<End Plate Assembly>

AXT512-□ A-□□

End plate position ●

L	U side
R	D side

P, R port size ●

04	1/2
06	3/4
C12	One-touch fitting for ø12

● Thread type

Nil	Rc
F	G
T	NPTF

● Note) It is not applicable to One-touch fittings.

<Manifold Block Assembly>

AXT512-1A-□□□-□

Wiring specifications ●

A	Side
B	Bottom

Cylinder port size ●

03	3/8
04	1/2

● Thread type

Nil	Rc
F	G
T	NPTF

● Cylinder port location

L	L side
R	R side

Replacement Parts (For manifold block)

	Part no.	Description	Qty.	Material
1	AXT512-13	O-ring	2	NBR
2	AS568-022	O-ring	1	NBR
3	AS568-020	O-ring	2	NBR
4	AXT512-5	Gasket	1	NBR
5	AXT512-4	Plate	1	SPCC
6	M4 x 10	Oval countersunk head screw	2	SWRH
7	AXT512-6-1	Connection fitting A	2	SPCC
8	AXT512-6-4	Connection fitting B	2	SS
9	AXT512-6-3	Hexagon socket head screw	2	SCM



Series VQ7-6/VQ7-8 Specific Product Precautions 1

Be sure to read before handling. Refer to front matters 58 and 59 for Safety Instructions and pages 3 to 7 for 3/4/5 Port Solenoid Valve Precautions.

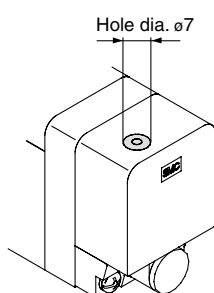
Warning

Manual Override Operation

Since connected equipment will be actuated when the manual override is operated, first confirm that conditions are safe.

Push type is standard. (Tool required)

Push type (Tool required)



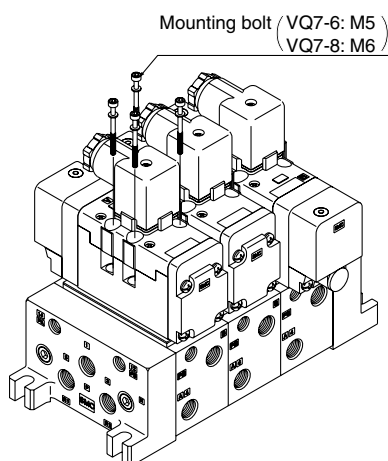
Push down on the manual override button with a small screwdriver until it stops. (Approx. 1.5 mm)
Release the screwdriver and the manual override will return.

Caution

Mounting of Valves

After confirming the gasket is correctly placed under the valve, securely tighten the bolts with the proper torque shown in the table below.

Series	Proper tightening torque (N-m)
VQ7-6	2.3 to 3.7
VQ7-8	4.0 to 6.0



Caution

Installation and Removal of Pilot Valve Cover

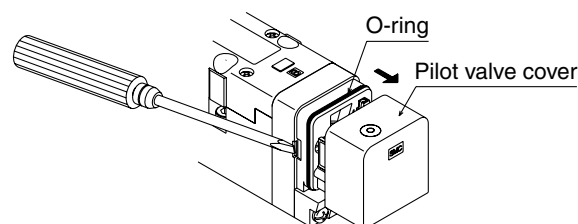
Installation and Removal of Pilot Valve cover

● Removal

To remove the pilot valve cover, spread the cover's hook outward about 1 mm with a flat head screw driver, and pull the cover straight off. If it is pulled off at an angle, the pilot valve may be damaged or the protective O-ring may be scratched.

● Installation

Put the cover back on straight without touching the pilot valve, and push it all the way until the cover's hook locks, without twisting the protective O-ring. (When pushed in, the hook opens and locks automatically.)

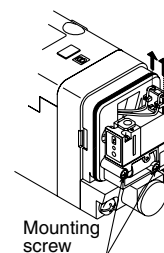


Caution

Replacement of Pilot Valves

● Removal

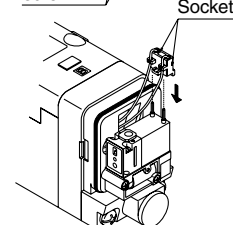
1. Remove the sockets which are installed on the pilot valve pins by pulling them straight upward.
2. Remove the pilot valve mounting screws with a small screwdriver.



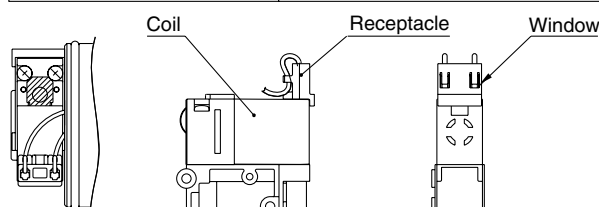
● Installation

1. After confirming installation of the gasket, securely tighten the mounting screws with the proper torque shown in the table below.
2. Put the sockets on straight and install them securely so that the receptacle housings touch the coil surface as shown in the drawing below.

If they are pushed in with excessive force, there is a danger of the sockets coming off of the receptacle housings. Confirm that the sockets do not protrude from the windows on the side of the receptacle housings.



Mounting screw	Proper tightening torque (N-m)
M1.7 x 12	0.12 to 0.13



SJ
SY
SV
SYJ
SZ
VP4
S0700
VQ
VQ4
VQ5
VQC
VQZ
SQ
VFS
VFR
VQ7



Series VQ7-6/VQ7-8 Specific Product Precautions 2

Be sure to read before handling. Refer to front matters 58 and 59 for Safety Instructions and pages 3 to 7 for 3/4/5 Port Solenoid Valve Precautions.

Warning

How to Wire DIN Terminal

ISO#: DIN 43650 A compatible

Connection

1. Loosen the top screw and remove the connector housing from the terminal spades on the solenoid.
2. Remove the housing screw and insert a screwdriver into the slot area on the underside of the DIN cap and carefully separate block and housing.
3. Loosen the terminal screws (slotted screws) on the terminal block, insert the core of the lead wire into the terminal in accordance with the prescribed connection method, and attach securely with the terminal screws.
4. Tighten the ground nut to secure the wire.

Change of electrical entry (Orientation)

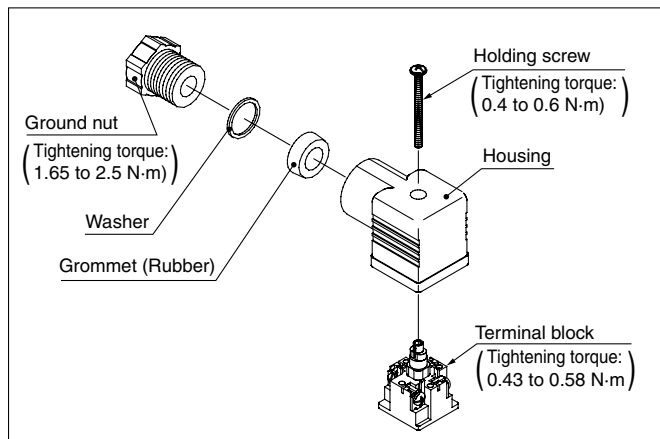
After separating terminal block and housing, the cord entry direction can be changed by attaching the housing in the desired direction (4 directions in 90° increments).

Precautions

Pull a connector out vertically, never at an angle.

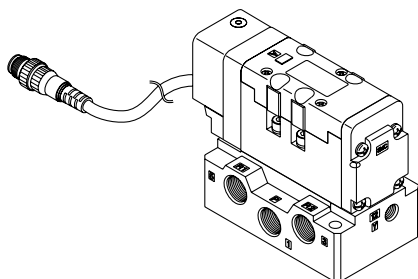
Applicable cable

O.D.: $\varnothing 8$ to $\varnothing 12$ (When you use the cord longer than $\varnothing 9$, cut the inside of grommet along the cutout and then insert the code.)



Using a Pre-wired Connector

4 core wire round type connector (M12) conforming to NECA (Nippon Electric Control Equipment Industries Association) standard 4202

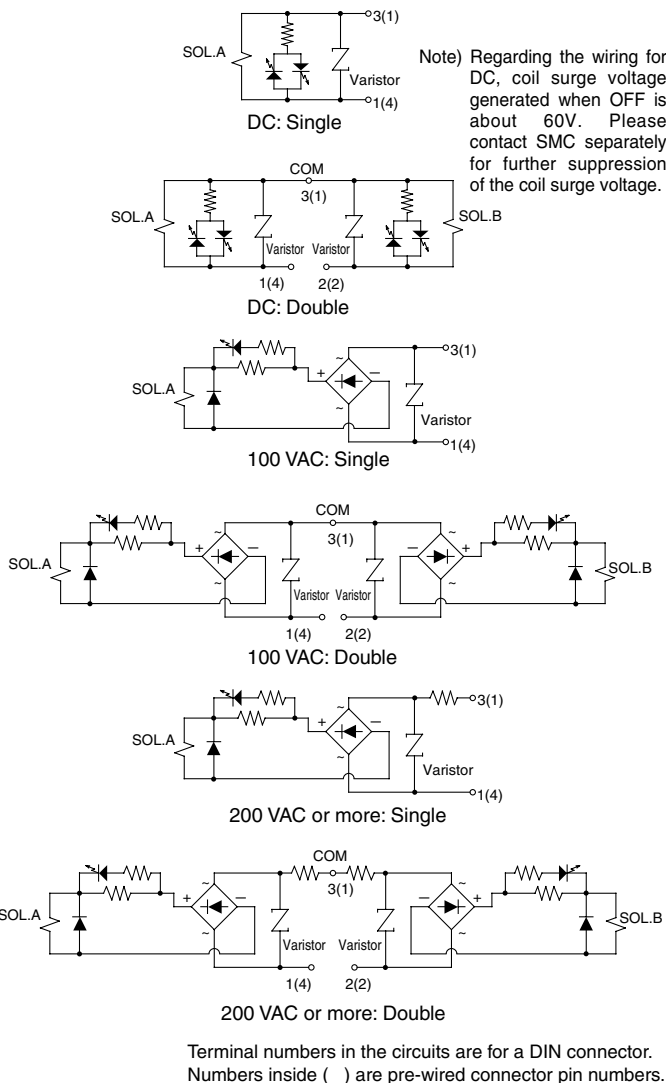


How to Calculate the Flow Rate

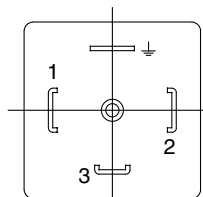
Refer to front matters 44 to 47 for How to Calculate the Flow Rate.

Caution

Internal Wiring Specifications

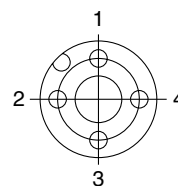


DIN terminal wiring specifications



Terminal no.
1: A side SOL.
2: B side SOL.
3: COM terminal

Pre-wired connector wiring specifications



Pin no.
1: COM. pin
2: B side SOL.
3: Not in use
4: A side SOL.