CHOICE
WATERJET PARTS

April 2019

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FOR QUALITY AFFORDABLE
WATERJET PARTS

ALL MAJOR BRANDS

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American-Made UHP Products

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We'll Do Our Best to Find It!

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If you would like specific parts added, please let us know.

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NOW OFFERS

WHITE 4 x 6 x 48

POLYETHYLENE WATERJET BRICKS

AT CHOICE PRICES!

1-239	$27.50 EA
240-431	$25.90 EA
432-623	$24.53 EA
624-1,999	$24.04 EA

OR GIVE US A CALL FOR TRUCKLOAD PRICING!

BLACK BRICKS AVAILABLE UPON REQUEST

WHY STRUGGLE WITH POLYPROPYLENE WHEN YOU CAN HAVE POLYETHYLENE FOR LESS?

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CHOICE WATERJET BRICKS

Corrugated Plastic Waterjet Bricks Manufactured
From Corrosion-free Polyethylene

Features

- Heavy-duty screws or nails bind the planks together for longer brick life
- The inner waved flutes draw water and abrasives away from the cutting surface, preventing splash back and film deposited on parts
- Prevents small parts from falling into the catch tank, reducing damage to your tank

Specs

Top Outside Dimension 48 × 6 × 4 in (122 × 15 × 10 cm)

Material Weight 250#

White

Part # 070100001

Black available upon request

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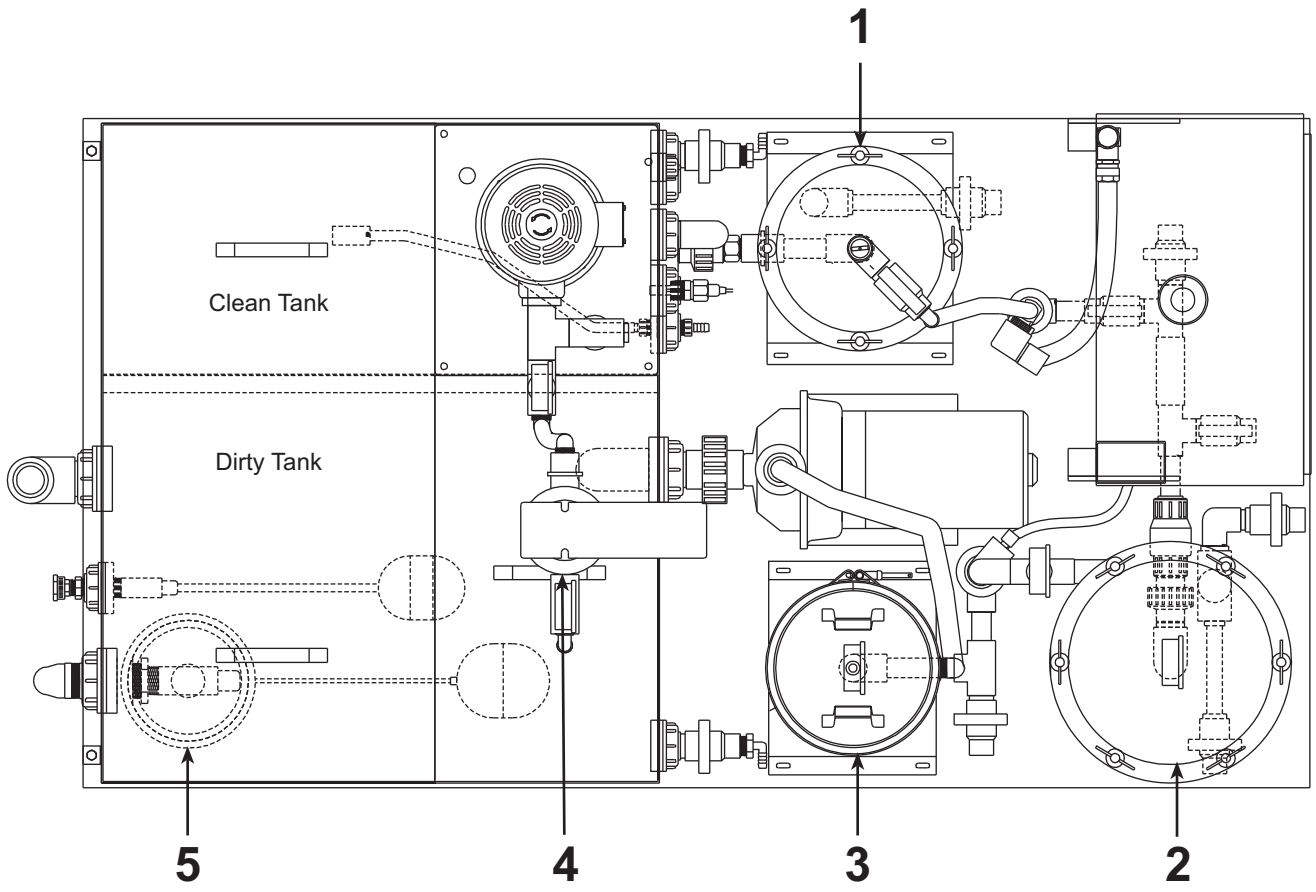
Ebbco Parts

Consumables



Item	Description	Filtration	Part Number	Price
1	**Waterjet Resin**		106494	$170.00
	Resin Exchange Program		106495	$180.00
2	**Sub-Micron Hurricane Cartridge**	.35 micron	30217	$165.00
3	**Extended Area Filter Bag**	1 micron	104662	$9.50
4	**Sub-Micron Final Filer**	.35 micron	104663	$15.50
5	**Pre-Filter Bag**		104664	$7.00

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Ebbco Abrasive Bag Hopper

The Ebbco Abrasive Bag Hopper is designed to capture the abrasive discharge from the centrifugal separator from the abrasive removal system. The abrasive settles to the bottom of the hopper bag and begins to de-water itself causing the excess fluid to decant back to the waterjet catch tank. The abrasive bag hopper is standard on all new abrasive removal systems.

Hopper Dimensions: 35” x 35” x 54”

Abrasive Hopper Parts

Part	Part Number	Price
Abrasive Bag Hopper	107625	$1,450.00
Replacement Liner	105517	$33.50

Ebbco Settling Weir System

The Ebbco Settling Weir is fitted with a patented disposable liner for easy change out. The over-under settling weir system provide maximum settling time for removal of suspended solids and extend filter life. The liner is capable of holding up to 9 cubic feet of abrasive. The settling weir is recommended for with all closed loop filtration systems. The table over flow water enters the settling weir to settle out solids before overflowing into the closed loop filter system.

Dimensions: 36” L x 24” W x 36” H
Capacity: 120 gallons

Abrasive Hopper Parts

Part	Part Number	Price
Settling Weir	104604	$1,350.00
Replacement Liner	106267	$49.00

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Flow® International Equipment

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References to the Original Equipment Manufacturer's name and part number are for identification purposes only.

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UHP Pump Parts

Low Pressure Piston (060150009)

Choice P/N	OEM P/N	Description	Price
060150127	B-8346-1	Actuator Assembly, Electronic Shift	$130.00
060150094	A-0276-124	Back Up Ring	N/A
060150015	B-1002-2	Backup Sleeve, HP Seal	$70.00
060150070		Center Section Assembly	$5,448.00
060150077	011045-1	Ceramic Plunger Assembly (Eagle)	$525.00
060150016	010253-1	Ceramic Plunger Assembly, 60K	$900.00
060150087	A-11275	Ceramic Seal	$16.80
060150019	C-2743-1	Control Valve Assy, Directional	N/A
060150088	A-11215 / A-9183	Control Valve Assy, Mechanical Shift	$2,015.54
060150076	011049-1	Cylinder, High Pressure (Eagle)	$425.00
060150093	007038-2	Cylinder, High Pressure, 40k	$725.00
060150017	007038-3	Cylinder, High Pressure, 60K	$595.00
060150003	C-1000-1	Cylinder, Low Pressure	$165.00
060150086	010276-1	End Bell Spacer, Intensifier	$12.40
060150013	007303-2	End Bell, Left, Intensifier	$1,350.00
060150012	007303-1	End Bell, Right, Intensifier	$1,350.00
060150115	011050-1	Filler Sleeve (Eagle, Hyplex)	$51.00
060150005	B-1040-2	Guide Bushing, End Bell	$16.50
060150069		High Pressure End Assembly	$1,875.56
060150007	007290-1	Hydraulic Manifold	$900.00
060150014	010558-3	Intensifier Assembly, Long Block	$10,250.00
060150008	010558-3	Intensifier Assembly, Short Block	$8,300.00
060150002	321276-1	Intensifier, End Cap	$610.00
060150071		Intensifier, Mechanical Shift	$10,450.00
060150020	006869-1	Pilot Valve Assembly, Manual Shift	$666.30
060150009	007026-1	Piston, Low Pressure, 60K STD (old style)	$299.00
060150106	011304-1	Piston, Low Pressure, 60K HP Load (new style)	$499.00
060150010	007029-1	Plunger Retainer, Low Pressure Piston	$42.00
060150109	011042-1	Poppet, Inlet (Eagle)	$39.25
060150111	011039-1	Poppet, Outlet (Eagle)	$20.00
060150110	011040-1	Poppet, Outlet Guide (Eagle)	$30.00
060150112	011041-1	Poppet, Outlet Seat (Eagle)	$27.00
060150107	013032-1	Pressure Relief Valve Needle (Eagle)	$47.00

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Choice P/N	OEM P/N	Description	Price
060150118	A-9223	Spring, Compression Outlet, Hyplex	$6.54
060150108	013031-1	Pressure Relief Valve Seat (Eagle, Hyplex)	$75.00
060150074	004345-1	Quick Disconnect Assembly	$16.00
060150075	A-0820-2	Quick Disconnect, 3/8" Hose, Female	$23.75
060150073	A-0821-2	Quick Disconnect, Male Nipple	$5.00
060150113	011051-1	Seal, Dynamic (Eagle, Hyplex)	$22.00
060150006	B-1118-1	Seal, Rubber Spacer, End Bell	$15.00
060150114	006765-1	Seal, Static, Omega Manifold	$19.00
060150023	C-5462-1	Shift Cable Guide, Left	$325.00
060150022	C-5461-1	Shift Cable Guide, Right	$325.00
060150018	B-1702-1	Shift Pin, Electric, Intensifier	$26.00
060150117	002226-1	Shift Pin, Mechanical, Intensifier	$24.00
060150068	A-0270-300	Snap Ring, 3.182 X .91	$4.00
060150116	B-1611-1	Split Pin, Mechanical Shift	$35.00
060150081	A-1713	Spring, Compression (Inner Spring)	$6.00
060150082	A-1012	Spring, Compression (Outer Spring)	$6.00
060150011	B-1000-2	Tie Rod Assembly, Intensifier	$38.00
060150083		Tool, Girth Wrench, 3" HP Cylinder	$620.00
060150099	A-1628	Tool, Spanner Wrench	$45.70

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Part Kits – UHP Pump

● *Indicates a grease packet is included*

Seal Kit (060150034)

Choice P/N	OEM P/N	Description	Price
060150025	B-1163-1	**Seal Kit, Low Pressure, 60K** (for rubber seal)	$40.00
060150026	010641-1	**Seal Kit, Low Pressure, 60K** (ceramic seal LP piston HO)	$58.00
060150084	B-1163-2	**Seal Kit, Low Pressure, 40K**	$60.00
060150027 ●	001197-1	**Seal Kit, High Pressure, 40K, Platinum**	$140.00
060150032	B-1465-2	Backup Ring, 1-1/16" Plunger (2 each per kit)	$36.00
060150029	001194-1	Hoop, 1-1/16" Plunger (4 ea per kit)	$12.75
060150030		O-Ring, High Pressure, 1-1/8 X 1-2/16 X 3/32 (4 per kit)	$3.00
060150028	C-5282-1	Seal, 1-1/16" Plunger, Black (4 ea per kit)	$14.00
060150031		Food Grade Lubricant 1/4 oz. (1 each per Kit)	N/A
060150033		**Seal Kit, High Pressure, 40K (no backup rings)**	$95.00
060150029	001194-1	Hoop, 1-1/16"Plunger (4 ea per kit)	$12.75
060150030		O-Ring, High Pressure (4 ea per kit)	$3.00
060150028	C-5282-1	Seal, 1-1/16" Plunger, Black (4 ea per kit)	$14.00
060150031 ●		Food Grade Lubricant 1/4 oz. (1 each per Kit)	N/A
060150034 ●	001198-1	**Seal Kit, High Pressure, 60K, Platinum**	$115.00
060150037	B-1465-1	Backup Ring, 7/8" Plunger (2 ea per kit)	$32.00
060150036	004407-1	Hoop, 7/8" Plunger (4 ea per kit)	$11.25
060150038	B-8075-119	O-Ring, High Pressure 60k, Green Silicone (4 ea per kit)	$2.00
060150035	004406-1	Seal, 7/8" Plunger, Black (4 ea per kit)	$9.85
060150031		Food Grade Lubricant 1/4 oz. (1 ea per kit)	N/A
060150091	302004-1	**Seal Kit, Platinum, Color Matched**	$115.00
060150039 ●		**Seal Kit, High Pressure, 60K, Platinum (no backup rings)**	$89.00
060150036	004407-1	Hoop, 7/8" Plunger (4 ea per kit)	$11.25
060150038	B-8075-119	O-Ring, High Pressure 60k, Green Silicone (4 ea per kit)	$2.00
060150035	004406-1	Seal, 7/8" Plunger, Black (4 ea per kit)	$9.85
060150031		Food Grade Lubricant 1/4 oz. (1 ea per kit)	N/A
060150042	B-2291-1	**Tool KIT, Seal, High Pressure 7/8"**	$180.00
060150104 ●	015606-1	**Seal Kit, Dynamic, Hyplex**	$92.00
060150102	712101-1	**Rebuild Kit, 300 hour, Hyplex**	$625.00

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Check Valve Parts

Choice P/N	OEM P/N	Description	Price
060250012	010559-3	Check Valve Assembly, 60K	$515.00
060250011	004383-2	Body, Check Valve 40K	$350.00
060250001	004383-3	Body, Check Valve 60K	$290.00
060250018	100022-2	Body, Check Valve, Outlet, (KMT style)	$165.00
060250003	C-1313-1	Body, Check Valve, Outlet, 60k	$160.00
0601P1105		O-Ring	$1.00

Parts Kit – Check Valve

Check Valve Repair Kit (060250015)

Choice P/N	OEM P/N	Description	Price
060250004	010642-1 / 015866-1	**Repair KIT, Check Valve, 60k**	$75.00
060250009	A-0275-125 / WA1023	O-Ring (2 each per kit)	$1.00
060250002	004382-1	Outlet Insert, Check Valve (1 ea. /Kit)	$19.00
060250006	010564-1	Poppet Cap, Check Valve (1 ea. /Kit)	$30.00
060250008	004380-1	Poppet, Inlet Bolt, Check Valve	$15.00
060250007	015384-1	Poppet, Inlet, Check Valve (1 ea. /Kit)	$10.00
060250005	005917-1	Poppet, Outlet. Check Valve (1 ea. /Kit)	$19.00
060250010	A-1606 / WA1029	Spring, Compression, .021" (1 each per Kit)	$3.00
060250015	010642-1	**Repair Kit, Check Valve, Platinum**	N/A
060250009	A-0275-125 / WA1023	O-Ring (2 each per kit)	$1.00
060250002	004382-1	Outlet Insert, Check Valve (1 ea. /Kit)	$19.00
060250006	010564-1	Poppet Cap, Check Valve (1 ea. /Kit)	$30.00
060250008	004380-1	Poppet, Inlet Bolt, Check Valve	$15.00
060250014	011596-1	Poppet, Inlet, Check Valve, Platinum	$18.00
060250013	011715-1	Poppet, Outlet, Check Valve, Platinum	$26.00
060250010	A-1606 / WA1029	Spring, Compression, .021" (1 each per Kit)	$3.00
060250019	302003-2	**Repair Kit, Check Valve (2 piece outlet poppet)**	$85.00

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Bleed Down Parts

Bleed Down Body (060350001)

Bleed Down Seal Tool (060350002)

Choice P/N	OEM P/N	Description	Price
060350015	C-5841-1	Bleed Down Valve Assembly	$800.00
060350001	001822-1	Bleed Down Body, High Pressure	$220.00
060350002	100187-E	Bleed Down Seal Installation Tool	$30.00
060350019	B-8428-1	Bleed Down Piston Assembly, B.D.	$33.50
060350020	B-6060-1	Bleed Down Collar, B.D H4D	$100.00
060350021	B-8427-1	Bleed Down Housing Body, H4D	$257.00

Parts Kit – Bleed Down

● *Indicates a grease packet is included*

Bleed Down Valve Repair Kit (060350003 004694-1)

Choice PN	Replaces	Description	Price
060350003 ●	004694-1	**Bleed Down Valve Repair Kit, High Pressure**	$80.00
060350011	A-0276-114	Backup Ring, Bleed Down	$1.00
060350012	A-0274-6	O-Ring, .644" x .087", Bleed Down	$1.00
060350014	A-0274-8	O-Ring, .924" x .116", Bleed Down	$1.00
060350009	A-0275-008	O-Ring, 3/16" x 5/16" x 1/16", Bleed Down	$1.00
060350010	A-0275-114	O-Ring, 5/8" x 13/16" x 3/32", Bleed Down	$1.00
060350018	B-5975-1	Output Adapter, Bleed Down	$120.00
060350017		Piston Insert, Bleed Down	Call
060350013	A-4241	Seal, .125 x .406 x .085 Bleed Down	$4.00
060350008		Seal, Bushing, High Pressure Bleed Down	Call
060350004		Seal, High Pressure Bleed Down	Call
060350025	B-5701-2	Seal, High Pressure Bleed Down	$14.00
060350007		Seal, Hoop, High Pressure Bleed Down	Call
060350006		Seat, High Pressure Bleed Down	Call

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High Pressure On/Off Valve Parts – Standard Body

On/Off Valve Assembly (060450047)

2.4” overall length

Choice P/N	OEM P/N	Description	Price
060450047		On/Off Valve Assembly, Standard Body 2.4” (valve 1)	$355.00
060450005	006143-1	Body, On/Off Valve, Standard Body 2.4”	$210.00
060450033		**Tool Kit, On/Off Valve Repair, Standard Body**	$36.00

Parts Kit – Standard Valve Body

● *Indicates a grease packet is included*

Standard Valve Body Repair Kit (060450014)

Choice P/N	OEM P/N	Description	Price
060450014	001959-1	**Repair Kit, On/Off Valve, Standard Body**	$75.00
060450017	001337-1	Backup Ring, On/Off Valve	$11.00
060450016	006934-1	Needle, On/Off Valve	$59.00
060450018	A-0275-014	O-Ring	$1.00
060450035	A-0275-006	O-Ring, 1/8” x 1/4” x 1 1/16”	$1.30
060450007	006933-1	Poppet Seat, On/Off Valve	$23.00
060450015	001328-1	Seal, On/Off Valve	$9.50
060450083	001112-1	Seal, Retainer, On/Off Valve	$33.50
060450063	003831-1	Seal,Yellow, On/Off Valve	$9.00
060413024 ●	014988-1	**On/Off Repair Kit,94k**	$150.00

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High Pressure On/Off Valve Parts – Long Body

Long Valve Body (060450046)

2.83” overall length

Choice P/N	OEM P/N	Description	Price
060450046	012506-1	On/Off Valve Assembly, Long Body 2.83” (Type II)	$385.00
060450003	010104-1	Body, On/Off Valve, Long Body 2.83”	$250.00
060450034		**Tool Kit, On/Off Valve Repair (Long Body)**	$36.00

Parts Kit – Long Valve Body

● *Indicates a grease packet is included*

Long Body Repair Kit (060450062)

Choice P/N	OEM P/N	Description	Price
060450062 ●	010200-1	**Repair Kit, On/Off Valve, Long Body, Yellow Seal**	$100.00
060450023	003832-1	Backup Ring, Seal, On/Off Valve (Type II)	$33.00
060450020	003838-1	Bushing, Guide, On/Off Valve (Type II)	$18.50
060450022	010105-1	Needle, On/Off Valve (Type II)	$40.00
060450018	A-0275-014	O-Ring	$1.00
060450024	A0275-007	O-Ring, 5/32” x 9/32” x 1/16”	N/A
060450021	003831-1	Seal, Black, On/Off Valve (Type II)	$8.50
060450007	006933-1	Seat, On/Off Valve (Type II)	$23.00

Note: Part number 060450019 was replaced with 060450062.

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High Pressure On/Off Valve Parts – Mini Valve

Mini Actuator Assembly (060450056)

Choice P/N	OEM P/N	Description	Price
060450060	710870-1	Mini Valve Assembly, 60K	$1,670.76
060450056	710875-1	Actuator Assembly, Mini	$575.00
060450038	710866-1	Body, On/Off Valve, Dynamic	$280.00
060450055	710869-1	Collar, Body, On/Off Valve, Mini	$42.00
060450054	710868-1	Collar, Mounting, On/Off Valve, Mini	$120.00
060450053	710867-1	Gland, On/Off Valve, Mini	$56.00
060450037		On/Off Valve Assembly, Mini	$365.00
060450049		Installation Tool, Mini On/Off Valve	$58.13

Parts Kit – Mini Valve

● *Indicates a grease packet is included*

On/Off Valve Repair Kit (060450036)

Choice P/N	OEM P/N	Description	Price
060450036 ●	711484-1	**Repair Kit, Mini On/Off Valve**	$90.00
060450041	710819-1	Backup Ring, On/Off Valve, Dynamic	$19.00
060450040	710821-1	Needle Guide, On/Off Valve, Dynamic	$30.00
060450042	710822-1	Needle, On/Off Valve, Dynamic	$45.00
060450018	A-0275-014	O-Ring, 1/2" X 5.8" X 1/16"	$1.00
060450035	A-0275-006	O-Ring, 1/8” x ¼” x 1/16”	$1.30
060450039	710820-1	Seal, On/Off Valve, Dynamic	$11.40
060450043	710823-1	Seat, On/Off Valve, Dynamic	$23.00

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Cutting Valve Parts

Mixing Chamber Assembly (060450065)

Mixing Chamber Assembly (060450090)

Choice P/N	OEM P/N	Description	Price
060410073	B-1007-1	Actuating Plunger, Mechanical Shift	$62.00
060450013	003859-1	Actuator Assembly	$449.00
060450012	014559-1	Actuator Assembly, Universal	$770.00
060450076	003840-1	Actuator Assembly, Long Body (type 2)	$475.00
0604IWPK6010		**Rebuild Kit, Actuator, DP3000**	$90.00
060450058	711933-1	Blast Disc, ECL	$5.50
060450004	004096-1	Body, On/Off Actuator Valve, NC, High Pressure	$68.00
060450057	017257-1	Body, Nozzle, Precision, 60k/94k	$225.00
060450008	001327-1	Collar, Mounting, On Off Valve	$129.00
060450010	009941-1	Collet, .281 Nozzle, P3	$6.25
060450077	710806-1/ A-23161-8	Collet, Pacer ECL Plus	$75.00
060450050	009940-1	Cutting Head Assembly, P3 , Single Port, Collet & Nut	$265.00
060462113		Dehazer, DP2000, straight .085 wall	Call
060461113		Dehazer, DP3000, tapered .125 wall	$12.00
060450068	711589-1	Dehazer/Collet Retainer Nut, Parcer ECL Plus	$95.00
060462129		Extension Tube, 5”	$225.00
060450045	014196-1	Extension Tube, Paser ECL Plus, 4.3"	$181.00
060450002	001995-1	Extension Tube, Standard, 4.33”	$225.00
060450067	006145-1	Extension Tube, Water Only	$273.00
060450051	009940-2	Mixing Chamber Assembly, P3	$195.00
060450065	014197-1	Mixing Chamber Assy, Paser ECL Plus	$389.00
060450090	041138-1	Mixing Chamber, P4, 60k/87k	$433.00
060450095	712265-1	Mixing Chamber, ECL/P4 Mixing Tube Spacer	$20.00
060450009	009939-1	Mixing Tube Clamp Nut, P3	$44.00
060450096		Nozzle Body, DWG Water only	Call
060450098	041137-1	Nozzle Body, P4, 60k & 94k	$232.00
060450057	017257-1	Nozzle Body, Mini Precision	$225.00
060450097		Nozzle Nut, DWG Water only P3	Call
060450059	006146-1	Orifice Retainer, Water Only	$56.00

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Nozzles (Focusing Tubes)

Standard Nozzles

with brass locating ring

Choice P/N	OEM P/N	Description	Price
3" Nozzles			
060550001	012680-20-30	Nozzle, .020 x 3 x .281	$85.00
060550002	012680-30-30 / 014214-30-30	Nozzle, .030 x 3 x .281	$85.00
060550003	012680-35-30	Nozzle, .035 x 3 x .281	$85.00
060550004	012680-35-30	Nozzle, .040 x 3 x .281	$85.00
060550005	012680-50-30 / 014214-50-30	Nozzle, .050 x 3 x .281	$85.00
060550055	012680-55-30 / 014214-55-30	Nozzle, .055 x 3 x .281	$85.00
060550001ECL	014214-20-30	Nozzle, .020 x 3 x .281, P3 Brass Locator Ring	$90.00
060550002ECL	014214-30-30	Nozzle, .030 x 3 x .281, P3 Brass Locator Ring	$90.00
060550035ECL	014214-35-30	Nozzle, .035 x 3 x .281, P3 Brass Locator Ring	$90.00
060550004ECL	014214-40-30	Nozzle, .040 x 3 x .281, P3 Brass Locator Ring	$90.00
4" Nozzles			
0605500034ML	012680-30-40	Nozzle, .030 x 4 x .281	$85.00
0605500044ML	012680-40-40	Nozzle, .040 x 4 x .281	$85.00
0605500054ML	012680-50-40 / 014214-50-40	Nozzle, .050 x 4 x .281	$85.00
060550035XL	012680-35-40	Nozzle, .035 x 4 x .281	$85.00
060550002ECLXL	014214-30-40	Nozzle, .030 x 4 x .281, P3 Brass Locator Ring	$92.50
060550035ECLXL	014214-35-40	Nozzle, .035 x 4 x .281, P3 Brass Locator Ring	$92.50
060550004ECLXL	014214-40-40	Nozzle, .040 x 4 x .281, P3 Brass Locator Ring	$92.50
060550005ECLXL	014214-50-40	Nozzle, .050 x 4 x .281, P3 Brass Locator Ring	$92.50
060550035ECLXL	014214-35-40	Nozzle, .035 x 4 x .281, P3 Brass Locator Ring	$92.50

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Long Life Nozzles

Choice P/N	OEM P/N	Description	Price
3" Nozzles			
060550020LL	010460-20-30	Nozzle, .020 x 3 x .281, Ultra	$119.00
060550030LL	014194-30-30 / 014060-30-30	Nozzle, .030 x 3 x .281, Ultra	$119.00
060550040LL	010460-40-30	Nozzle, .040 x 3 x .281, Ultra	$119.00
060550020ECLLL	014194-20-30	Nozzle, .020 x 3 x .281, ECL & P4, Ultra, Brass Ring	$124.00
060550030ECLLL	014194-30-30	Nozzle, .030 x 3 x .281, ECL & P4, Ultra, Brass Ring	$124.00
060550040ECLLL	014194-40-30	Nozzle, .040 x 3 x .281, ECL & P4, Ultra, Brass Ring	$124.00
4" Nozzles			
060550030LLXL	014060-30-40	Nozzle, .030 x 4 x .281, Ultra	$119.00
060550040LLXL	010460-40-40	Nozzle, .040 x 4 x .281, Ultra	$119.00
060550030ECLLLXL	014194-30-40	Nozzle, .030 x 4 x .281, ECL & P4, Ultra, Brass Ring	$124.00
060550040ECLLLXL	014194-40-40	Nozzle, .040 x 4 x .281, ECL & P4, Ultra, Brass Ring	$124.00
060550035ECLPLXL	014194-35-40	Nozzle, .035 x 4 x .281, ECL & P4, Ultra, Brass Ring	$124.00
060550040ECLPLXL	014194-40-40	Nozzle, .040 x 4 x .281, ECL Premium	$124.00
060550035PLXL	010460-35-40	Nozzle, .035 x 4 x .281 Premium	$119.00
060550040PLXL	010460-40-40	Nozzle, .040 x 4 x .281 Premium	$119.00
Nozzle Parts			
060450091	014198-1	Collar, ECL Nozzle	$4.00
060450092		Gasket, ECL Nozzle	$2.00

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Orifices

Low Mass

Paser I & II

Paser III & ECL

Paser III

Paser IV & 87K

Choice P/N	OEM P/N	Description	Price
Low Mass			
060650012SXX	003788, TL-003003	Orifice, Sapphire, Low Mass, Water	$12.50
060650013RXX	003788, TL-003003	Orifice, Ruby, Low Mass, Water	$12.50
060650011DXX	TL-003004	Orifice, Diamond, Low Mass, Water	$320.00
Paser I & II (Standard)			
060650001SXX	001821	Orifice, Sapphire, P1 & P2	$12.50
060650014RXX		Orifice, Ruby, P1 & P2	$12.50
060650006DXX	D-5070	Orifice, Diamond, P1 & P2	$320.00
060650009DXX	D-5071-10, TL-003004-10	Orifice, Diamond, P1 & P2, Water Only	$320.00
Paser III & ECL			
060650002SXX	014201	Orifice, Sapphire, P3 & ECL	$12.50
060650003RXX	014201	Orifice, Ruby, P3 & ECL	$12.50
060650007DXX	014155	Orifice, Diamond, P3 & ECL	$320.00
Paser III			
060650004SXX	009519, TL-003002	Orifice, Sapphire, P3	$12.50
060650005RXX	009519, TL-003002	Orifice, Ruby, P3	$12.50
060650008DXX		Orifice, Diamond, P3	$320.00
Paser IV			
060650015SXX	041759	Orifice, Sapphire, P4	$12.50
060650009RXX	041759	Orifice, Ruby, P4	$12.50
060650087DXX	015849	Orifice, Diamond 87K	$359.00

Orifice Sizes

Orifice sizes are designated with one of the following extensions:

-SXX where S represents a sapphire orifice and XX represents the last two digits of the orifice size.

-RXX where R represents a ruby orifice and XX represents the last two digits of the orifice size.

-DXX where D represents a diamond orifice and XX represents the last two digits of the orifice size.

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Swivel Parts

Choice P/N	OEM P/N	Description	Price
060712544	B-5490-1	Assembly, 1/4" Swivel, Inline	$665.00
060750030	B-5725-1	Assembly, 1/4" Swivel, 90 Degree	$995.00
060750042	014922-1	Assembly, 1/4" Swivel, 90 Degree, 94k	$1,843.75
060750005	C-2515-1	Assembly, 3/8 Swivel, Single Axis	N/A
060750016	B-5816-1	Assembly, 3/8” Swivel, Bearing Mount, 90 Degree	$850.00
060750028	010140-1	Assembly, 3/8” Swivel, Inline	$995.00
060750027	010143-1	Assembly, 3/8” Swivel, Single Axis, 90 Degree	$950.00
26218	10079432 / A-0792-1	Adapter, 1/4” F x 3/8” M	$54.92
26225	A-4691	Adapter, 3/8” F x 9/16” M	$93.36
060750038	10079473	Adapter, 3/8” F x 1/4” M	$80.72
060750014	C-5500-1	Body, 1/4” Swivel, Inline	N/A
060750029	B-5724-1	Body, 1/4” Swivel, 90 Degree, Dual Axis	$445.00
060750033	010133-1	Body, 3/8” Swivel Inline	$375.00
060150001	C-2503-1	Body, 3/8” Swivel, Bearing Mount, 90 Degree	N/A
060750026	010138-1	Body, 3/8” Swivel, Single Axis, 90 degree	$349.00
060750002	B-5031-1	Cap, 3/8" Swivel, 90 Degree	N/A
060750025	010139-1	Nut, 3/8” Swivel, Single Axis, 90 degree	$89.00
060750035	B-1788-1	Nut, Seal, 3/8” Swivel, 90 degree	N/A
060750018	B-8075-009	O-Ring, 7/32" x 11/32" x 1/16	N/A
060750015	B-5491-1	Shaft, 1/4" Swivel, Inline	N/A
060750040	B-1792-1	Shaft, 3/8” Swivel	N/A
060750024	007116-1	Shaft, 3/8” Swivel, Inline	$290.00
060750010	B-2817-1	Swivel Seal Installation Tool	$190.00

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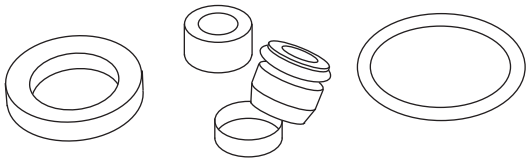
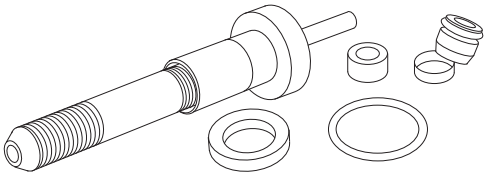
Part Kits – Swivel

● *Indicates a grease packet is included*



Minor Swivel Rebuild Kit (060750032)



Major Swivel Rebuild Kit (060750031)

Choice P/N	OEM P/N	Description	Price
060750031		**Rebuild Kit, Major, 3/8" Swivel, Single Axis, 90 Degree**	$229.00
060750032	007718-1	**Rebuild Kit, Minor, 3/8" Swivel, Single Axis, 90 Degree**	$55.00
060750008		**Rebuild Kit, Major, 3/8" Swivel, 90 Degree**	$49.00
060750013	B-1789-1	Backup Ring, Seal, 3/8" Swivel	$16.00
060750011	B-1791-2	Seal, High Pressure, Swivel, 3/8"	$18.00
060750012	B-1790-1	Seal, Hoop, Swivel, 3/8"	$14.95
060750009		**Rebuild Kit, Minor, 3/8" Swivel**	$33.00
060750013	B-1789-1	Backup Ring, Seal, 3/8" Swivel	$16.00
060750011	B-1791-2	Seal, High Pressure, Swivel, 3/8"	$18.00
060750012	B-1790-1	Seal, Hoop, Swivel, 3/8"	$14.95
060750023		**Seal Kit, 3/8" Swivel, Inline**	$190.00
060750013	B-1789-1	Backup Ring, Seal, 3/8" Swivel	$16.00
060750011	B-1791-2	Seal, High Pressure, Swivel, 3/8"	$18.00
060750012	B-1790-1	Seal, Hoop, Swivel, 3/8"	$14.95
060750017 ●	B-7447-1	**Seal Kit, 1/4" Swivel, Single Axis**	$70.00
0607K1051 ●	B-5910-1	**Repair Kit, 1/4" Swivel, Inline and Dual Axis**	$55.00
060750021		Backup Ring, Seal, 1/4" Swivel, Parallel	$19.00

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94k Parts

● *Indicates a grease packet is included*

Check Valve Repair Kit (060250022)

Choice P/N	OEM P/N	Description	Price
060150123	020080-1	Assembly, Piston, Hi-Load, Short Block, 94k	$890.00
060750042	014922-1	Assembly, 1/4" Swivel, 90 Degree, 94k	$1,843.75
060350026	011742-1	Body, Bleed Down Valve, 94k	$599.00
060250023	020077-1	Body, Check Valve, 94k	$540.00
060250021	042101-1	Body, Output, 94k	$95.00
060413006	019519-1	Body, Nozzle, 94k, IDE	$262.00
060250026	014168-1	Cross Fitting, 87/94L, 3/8"	$262.50
060250027	020071-1	Check Valve Assembly, 94k	$686.00
060150062	020592-1	Cylinder, High Pressure, 94k	$889.00
060150122	019975-1	Cylinder, Hydraulic, Short Block, 94k	$354.00
060150021	190008-2	Cylinder, Hydraulic, Long Block, 94k	$330.00
060150120	010253-1	Plunger, Ceramic Piston, 94k	$955.00
060250022	012035-1	**Repair Kit, 94k Check Valve**	$140.00
060350027 ●	015084-1	**Repair Kit, Bleed Down Valve, 94k**	$181.00
060250024	014884-1	**Repair Kit, Inlet, 94k**	$57.00
060250025	014885-1	**Repair Kit, Outlet, 94k**	$140.00
060750041 ●	015093-1	**Repair Kit, Swivel, 1/4", 87k**	$650.00
060150121	013157-1	**Seal Kit, Hydraulic, Standard Piston**	$98.00
060150125	392007-3	**Seal Kit, Hydraulic, Hi Load, 94k**	$108.00

Inlet Repair Kit (060250024)

Outlet Repair Kit (060250025)

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Miscellaneous Parts and Accessories

Choice P/N	OEM P/N	Description	Price
060850007	A-1449 / 25523	Filter, 0.45 Micron, Absolute, 10”	$36.00
060850034	49890858	Filter, Element, Hydraulic, 6 Micron	$60.50
060850009	B-1313-1	Filter, Element, Inline	$34.00
060850010		Filter, 0.35 Micron, 10" L	$28.00
060850011	A-00562-1	Filter, 0.5 Micron, 20”	$28.00
060850012		Filter, 5 Micron, 10”	$5.00
060850005		Filter, 1 Micron, 10”	Call
060850003	25147/49834716/A-00562-2/202465	Filter, 1 Micron, 20”	$10.90
060850014	A-1555	Filter, 1 Micron, Absolute, 10”	$32.00
060850031		Filter, 5 Micron, 20”	$10.90
25621	A-1453	Filter, 10 Micron, 10”	$4.50
060850004	A-9935	Filter, 10 Micron, 20”	$10.50
060850024	A-5480	Filter, Hydraulic Element	$174.33
25750	A-2185-2 / 10084440	Lubricant, Blue Goop Anti-Seize, 2 oz.	$12.50
060850008		Lubricant, Food Grade, 1 oz	$7.95
060850037	A-11073	Rubber Bumper	$2.00
060870001	009703-1	Body, Nozzle, 4 Jet, 4 in Multi Angle	$450.00
060870002	006965-1	Set Screw Retainer, Low Mass Orifice	$18.00

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KMT Waterjet Systems®

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References to the Original Equipment Manufacturer's name and part number are for identification purposes only.

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UHP Pump Parts

Hydraulic Cartridge Rebuild Kit (090100043)

Choice P/N	OEM P/N	Description	Price
090100008	10188233	Backup Ring, On Off Valve	$15.00
060150048	A-0250-240	Backup Ring, Orange (for LP piston, HO)	$2.50
090100025		Backup Ring, Seal, Dynamic, SL-II	N/A
090100042		Backup Ring, Seal, HP, SL-IV/V	Call
090100007		Ball, 304 S/S Grade 100, 440c	Call
0901000049		Bushing Cartridge, Hydraulic, SL-IV	Call
090100044	05007786	Bushing Retainer Flange, SL-IV	$140.00
090100045	05034772	Cylinder Head, Hydraulic , SL-IV, SL-V	$1,042.00
090100006		Cylinder Housing, HP, SLII,	Call
090100028	80076797 / 20431076	Cylinder, High Pressure, SL-V, 75S and 100S	$1,595.00
090100001	5059712	Cylinder, High Pressure, SL-IV	$1,388.00
090100026	05144647 / 20479503 / 72119544	Cylinder, High Pressure, SL-IV+, SL-V	$1,375.00
090200005	49839475 / 05112768 / 10107902	Insert, Outlet, Sealing Head, SL-IV, SL-IV+, SL-V	$26.00
090100048	80073646	Nut, HP Cylinder, SL-V	$492.00
0601P2038	10074920	O-Ring, 1-3/4" x 1-15/16" x 3/32"	$1.00
090100004	5049853	O-Ring, 1-9/16" x 1-3/4" x 3/32"	$1.00
060150051	A-0275-240 / 10075000	O-Ring, 3-3/4" x 4 X 1/8"	$1.00
090100043	80084759	**Rebuild Kit, Hydraulic Cartridge, SL-IV, SL-IV+**	$18.00
090100016	10144590	Seal Assembly, Dynamic, SL-II, 1.38 X .875	$24.70
090100003	05123385 / 05112487	Seal Assembly, Dynamic, SL-IV	$60.00
090100024	05027172	Seal Assembly, High Pressure, SL-IV	$32.25
090100015	10178614	Seal Assembly, Static, SL-II, 1.38 X .875	$50.00
090100002	10110393	Seal Assembly, Static, SL-IV	$30.00
090100018	49894074	Seal, Outlet, Check Valve, (602 X .26) SL-II	$5.00
090100030	05034798	Snap Ring, Hydraulic Seal Flange, SL-IV	$10.00
090100027	05144696	Spacer, Sealing Head, SL-IV+, SL-V	$20.00
090100029	05144597	Spacer, Sealing Head, SL-IV+, SL-V, 100S	$16.00

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Part Kits – UHP Pump

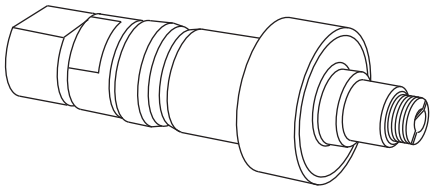
SLIV Seal Kit (090100005)

● *Indicates a grease packet is included*

Dynamic H/P Seal Kit (090100032)

Choice P/N	OEM P/N	Description	Price
090100005 ●	05115977/49839939	**Seal Kit, Seal Assembly- SL-IV (Intensifier, both sides)**	$127.00
090100031		**Seal Kit, High Pressure, SL-II**	Call
090100046 ●		**Seal Kit, High Pressure, One Piece, SL-V, 75/100S**	$75.00
090100032 ●	05149703/20422243	**Seal Kit, High Pressure, Dynamic, One Piece, SL-V**	$60.00
090133008		Backup Ring, Seal, Static, SL-IV	N/A
090100041		Backup Ring, Seal, Dynamic, SL-IV	$18.00
090133007		Seal, High Pressure, Static, SL-IV	$12.00
090100040		Seal, HP, Straight, Dynamic, SL-IV	$15.00
090100039		Seal, HP, Tapered, Dynamic HP, SL-IV	$15.00

Check Valve (Seal Head) Assembly



SLIV Seal Head Assembly (090200001)

Choice P/N	OEM P/N	Description	Price
090200001	49389772 / 05116769 / 05113295	Assembly, Seal Head SL-IV	$875.00
090200026	80072341	Assembly, Seal Head, SL-IV, 100S	$1,280.00
090200017	05144688	Assembly, Seal Head, SL-IV+	$1,025.00
090200033		Assembly, Seal Head, SLV (new style)	N/A
090200018	80072349	Assembly, Seal Head, SL-V (old style)	$1,025.00
090200032	20481009	Body, Seal Head, SL-V (new style)	$740.00
090200002	10106417	Body, Sealing Head, SL-IV	$545.00
090200019	80071293	Body, Sealing Head, SL-IV, 100S	$830.00
090200016	05144357	Body, Sealing Head, SL-IV+	$685.00
090200027	49834039	Body, Sealing Head, SL-V, 100D	$740.00

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Part Kits – Check Valve (Seal Head)

Seal Head Outlet Repair Kit (090200013)

Seal Head Repair Kit (090200028)

Choice P/N	OEM P/N	Description	Price
090200014	05130091	Seal Assembly, Hydraulic Cartridge, SL-IV+	$110.00
090200029	80086622	Seal Assembly, Hydraulic Cartridge, SL-V (old style)	$115.00
090200033		Seal Assembly, Hydraulic Cartridge, SL-V (new style)	N/A
090200030		**Repair Kit, Hydraulic Cartridge Seal, SL-V**	$18.00
090200035	05007778 / 05130109	Bushing, Hydraulic Cartridge, SL-IV+, SL-V	$127.40
090200012	80074057	**Repair Kit, Seal Head , Major, SL-IV, SL-IV+**	$115.00
090200005	49839475 / 05112768 / 10107902	Insert, Outlet, Sealing Head, SL-IV, SL-IV+, SL-V	$26.00
090200008	05049853	O-Ring, 1mm x 3mm	$1.00
090200011	5116751	Poppet Guide, Outlet, Sealing Head	$35.00
090200003	10107984 / 05144662	Poppet, Inlet, Sealing Head, SL-IV	$18.00
090200006	05116561	Poppet, Outlet, Sealing Head, SL-IV, SL-IV+, SL-V	$39.00
090200009	49884562	Spring, Compression, Sealing Head, SL-IV, SL-IV+, SL-V	$4.75
090200010	05147863 / 49894116	Spring, Compression, Small, SL-IV, SL-IV+, SL-V	$1.75
090200013	05133335	**Repair Kit, Sealing Head Outlet, SL-IV, SL-IV+, SL-V**	$95.00
090200005	49839475 / 05112768 / 10107902	Insert, Outlet, Sealing Head, SL-IV, SL-IV+, SL-V	$26.00
090200011	5116751	Poppet Guide, Outlet, Sealing Head	$35.00
090200006	05116561	Poppet, Outlet, Sealing Head, SL-IV, SL-IV+, SL-V	$39.00
090200010	05147863 / 49894116	Spring, Compression, Small, SL-IV, SL-IV+, SL-V	$1.75
090200028		**Rebuild Kit, Sealing Head, Major, 1-1/8" Plunger, SL-V**	$170.00
090200020	05116595	Body, Outlet, Sealing Head, SL-IV, 100S	$215.00
090200004	5116777	Gland Nut, Sealing Head, SL-IV, SL-IV+, SL-V	$160.00
090200023	5116579	Insert Outlet, Sealing Head, SL-IV, 100S	$62.00
090200022	05119839	Poppet Guide, Outlet, Sealing Head, SL-IV, 100S	$40.00
090200025	05119839	Poppet Retainer, Inlet, Sealing Head, SL-IV, 100S	$43.50
090200024	05119680	Poppet, Inlet, Sealing Head, SL-IV, 100S	$30.00
090200021	05116603	Poppet, Outlet, Sealing Head, SL-IV, 100S	$52.00
090200007	05144670 / 10118552	Poppet, Retainer, Sealing Head, SL-IV, SL-IV+, SL-V	$40.00
090200010	05147863 / 49894116	Spring, Compression, Small, SL-IV, SL-IV+, SL-V	$1.75

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On/Off Valve & Cutting Head Parts

Extension Tube (090400001)

Water Nozzle (090400010)

Abrasive Insert (090400009)

Backup Spacer (090400011)

Choice P/N	OEM P/N	Description	Price
090400008	05076955	Abrasive Insert .030	$125.00
090400009	05135827	Abrasive Insert .043	$125.00
090400021	10177855	Assembly, Actuator, Normally Closed	$495.00
090400022	10189553	Assembly, Actuator, Normally Open	$503.00
090400029	10138824	Assembly, On/Off Valve, Normally Closed	$1,030.00
090400011	10187250	Backup Ring Spacer, On/Off Valve	$17.50
090400006	10189181	Body, On/Off Valve	$350.00
090400018	05147624	Body, On/Off Valve, Quick-Release	$225.00
090400030	10138402	Extension Tube, 3/8" dia, 4" long	$205.00
090400001	10138428 / 49839749	Extension Tube, 3/8" dia, 6" long	$195.00
090431237	10138444	Extension Tube, 3/8" dia, 8" long	$190.00
090400012	10138584	Extension Tube, HP Connector	$198.50
090400019		Extension Tube, Quick Release, 6”	$215.00
090400032	49894249 / BV701184	Gland Nut, On/Off Valve	$65.00
090400010	5116009	Nut-Nozzle, Water Only	$60.00
090400016	05092887	O-Ring 3/4 x 5/8 x 1/16	$1.75
090400017	05081518	O-Ring 3/8 x 1/2 x 1/16	$1.25
090400014	49895584	O-Ring, 5/64" x 13/64" x 1/16"	$1.30
090400015	05081526	O-Ring, 7/16 x 916 x 1/16	$1.75

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Part Kits – On/Off Valve

● *Indicates a grease packet is included*

On/Off Valve Repair Kit (090400002)

On/Off Valve Seat (090400005)

Choice P/N	OEM P/N	Description	Price
090400002 ●	05116025 / 05115985 / 05116017	**Repair Kit, On/Off Valve, Black Seal, KMT**	$105.00
090400003	49839442 / 49865843 / 49894207 / BV901184	Needle, On/Off Valve	$62.00
090400023		O-Ring, 5/64" x 13/64" x 1/16"	N/A
090400005	10178978 / 49839616	Seal, , On/Off Valve (includes, seal, O-ring, & hoop)	$22.00
090400004	10178697 / 49839459	Seat, On/Off Valve	$29.00

Nozzles (Focusing Tubes)

Standard

Long Life

Standard Life Nozzles

Choice P/N	OEM P/N	Description	Price
3" Nozzles			
090550020		Nozzle, .020 x 3 x .371	$85.00
090550030	10126969 / 49837933	Nozzle, .030 x 3 x .371	$85.00
090550040	10126928 / 49837941	Nozzle, .040 x 3 x .371	$85.00

Long Life Nozzles

Choice P/N	OEM P/N	Description	Price
3" Nozzles			
090550030LL		Nozzle, .030 x 3 x .371, Ultra	$119.00
090550040LL		Nozzle, .040 x 3 x .371, Ultra	$119.00

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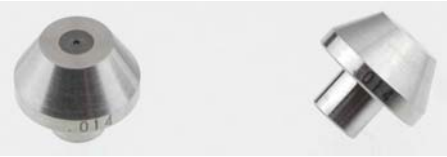
Orifices

Autoline Orifice



Long Stem Orifice

Choice P/N	OEM P/N	Description	Price
090650004DXX	05109	Orifice, Autoline, Diamond (.004-.016, .018, .020)	$320.00
090650002RXX	A2260005	Orifice, Autoline, Ruby (.005-.016, .018)	$12.50
090650002SXX	A2260006	Orifice, Autoline, Sapphire (.007-.016, .018)	$12.50
090650005DXX	A006005	Orifice, Long Stem, Diamond (.004-.016)	$320.00
090650003RXX	A226003	Orifice, Long Stem, Ruby (.004-.016)	$12.50
090650001SXX	A006001	Orifice, Long Stem, Sapphire (.004-.016, .018, .020)	$12.50

Orifice Sizes

Orifice sizes are designated with one of the following extensions:

-SXX where S represents a sapphire orifice and XX represents the last two digits of the orifice size.

-RXX where R represents a ruby orifice and XX represents the last two digits of the orifice size.

-DXX where D represents a diamond orifice and XX represents the last two digits of the orifice size.

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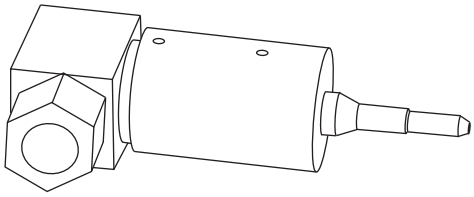
Swivels



90 Degree Swivel Assembly (090700001)

Choice P/N	OEM P/N	Description	Price
090700001	CJ201288 / 49839780	Assembly, 1/4" Swivel, 90 Deg, Single Axis, M/F	$980.00
090700002	CJ218188/49839905	Assembly, 1/4" Swivel, 90 Deg, Single Axis, F/F	$1,150.00

Part Kits – Swivel

Choice P/N	OEM P/N	Description	Price
090700007		Body, Swivel, 90 Degree, 1/4"	Call
090700005		Bushing, Shaft, Swivel, 90 Degree,	Call
090700008		Cap, Swivel, 90 Deg, 1/4" , F/F	Call
090700006		Cap, Swivel, 90 Degree, 1/4" M/F	Call
090700003	05116009	**Rebuild Kit, HP Swivel, 1/4" and 3/8"**	$50.00
0907000010		Seal, Hoop, On/Off, HP, SS	Call
090700004		Shaft, Swivel, 90 Degree, 1/4"	Call
090700009	90960021 / CJ318088	Shaft, Swivel, 90 Degree, 1/4"	$325.00

Miscellaneous Parts and Accessories

Choice P/N	OEM P/N	Description	Price
090800001		Double Cone Plug	Call
090800002		Rupture Disc	Call

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Omax® Parts

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UHP Pump Parts

Choice P/N	OEM P/N	Description	Price
150100010	301350	Assembly, Pressure Manifold	$1,190.00
150100011		Body, Check Valve	Call
150100001		Ceramic Plunger Assembly for 2040 Triplex	Call
150100003		**Major Rebuild Kit**	**Call**
150100004	200377	O-Ring	$1.00
150100005	200905	O-Ring	$1.00
150100006	200909	O-Ring	$1.00
150100009		Retainer Screw, On/Off	Call
105100007		Seal, Static, Port Adaptor	Call
150100008	300733	Seal, Static	$7.00

On/Off Valve Body Assembly

On/Off Valve Stem Assembly (150400025)

Mixing Chamber (150400019)

Choice P/N	OEM P/N	Description	Price
150400009		Assembly, Actuator, Normally Open	Call
150400007		Assembly, Body, On/Off Valve	Call
150400015		Assembly, On/Off Valve, Integrated	Call
150400016		Assembly, On/Off Valve, Integrated (w/ inlet body)	Call
150400025		Assembly, Stem, On/Off Valve	Call
150400010		Body, Inlet, Maxjet 5	Call
150400006	301477	Body, Integrated, On/Off Valve,	$170.00
150400025		Body, Valve	
150400017		Block Abrasive Hopper, OMAX	Call
150400022		Clamping Nut, Maxjet 5	$46.00
150442007		Coupling Adapter, OMAX to IWP Abrasive Head	Call
150440012		Coupling Adapter, Maxjet 5 to IWP Abrasive Heed	Call
150400019	303565	Mixing Chamber Maxjet 5	$67.00

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Part Kits – Valve and Cutting Head

● *Indicates a grease packet is included*

On/Off Valve Repair Kit (150400001)

On/Off Valve Repair Kit (150400024)

Choice P/N	OEM P/N	Description	Price
150400004	300997	Backup Ring, On/Off Valve	$26.00
150400002	302668	**Assembly, Needle & Backup Ring (15040004)**	$55.00
150400005	302094	Seal, On/Off Valve	$11.00
150400003	301478	Seat, On/Off Valve	$45.00
150400024	303639	**Repair Kit, On/Off Valve, Tiltajet**	$115.00
150400008	304352-14	**Kit, Maxjet 5**	$28.00
150400019	303565	Mixing Chamber, Maxjet 5	$67.00
150400001 ●	301927	**Valve Kit, On/Off, Omax Integrated**	$93.00

Orifices

Dump Valve

Maxjet 4

Maxjet 5

Choice P/N	OEM P/N	Description	Price
Dump Valve			
150340011	301491-11	Orifice, Sapphire, Dump Valve, Omax, size .011	$45.00
150340012	301491-12	Orifice, Sapphire, Dump Valve, Omax, size .012	$45.00
150340013	301491-13 / 302028-13	Orifice, Sapphire, Dump Valve, Omax, size .013	$45.00
150340014	301491-14	Orifice, Sapphire, Dump Valve, Omax, size .014	$45.00
Maxjet 4			
150650012	301491-12	Orifice, Sapphire, Maxjet 4, size .012”	$28.50
150650014	301491-14	Orifice, Sapphire, Maxjet 4, size .014”	$28.50
Maxjet 5			
150630002DXX	305322-10	Orifice, Diamond, Maxjet 5	$320.00
150630002RXX	303281-05	Orifice, Ruby, Maxjet 5	$15.00
150630002SXX	303281-10	Orifice, Sapphire, Maxjet 5	$15.00

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Nozzles (Focusing Tubes)

Standard

Long Life

Choice P/N	OEM P/N	Description	Price
4" Nozzles			
150550020		Nozzle, .020 x 4 x .312	$85.00
150550030	300766-030 / 301677-030	Nozzle, .030 x 4 x .312	$85.00
150550040		Nozzle, .040 x 4 x .312	$85.00
150550030LL	300766-030 / 301677-030	Nozzle, .030 x 4 x .312, Ultra	$119.00
150550040LL		Nozzle, .040 x 4 x .312, Ultra	$119.00

Miscellaneous Parts and Accessories

Choice P/N	OEM P/N	Description	Price
060850066		Adapter, 3/8"M to 1/4"F	Call
060850067		Adapter, Wye, 3/8" to 1/4"	Call
150800003	303547	Coil, HP	$450.00
150630003	303566	Carbide Mixing Disc .020 – MJ5	$29.00
150630004		Carbide Mixing Disc .040 – MJ5	$35.00
060850065		Element, Inline Filter, 3/8"	$39.75
060850064		Filter Assembly, Inline	$210.00
25622	202533	Filter, 1 Micron, 10"	$6.00
060850010		Filter, 35 Micron, 10"	$28.00
060850007	A-1449 / 25523	Filter, 45 Micron, 10"	$36.00
150800001		Final Filter, with O-Ring	Call
060150135	1-11472	Hex Nut	$3.10
150800002	62121-4	Splash Shield, OMAX	$3.15
060850068		Splash Shield, OMAX	$70.00

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Waterjet Service, Inc.® Parts

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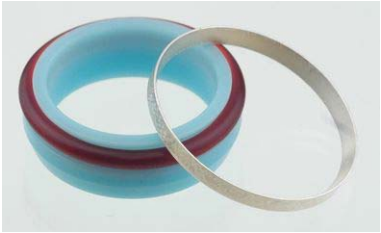
UHP Pump Parts



Seal Assembly (230100011)

Backup Ring (230100002)

Choice P/N	OEM P/N	Description	Price
230100002	WS1014	Backup Ring, HP Seal, 7/8" Plunger	$48.00
230100009	WA6035A	Booster Pump, CC, WSI	$190.00
230100010	WS1010	Bushing, Hydraulic	$85.00
230100001	WA1006	Cylinder, 55K	$950.00
230100006	WB1006	Cylinder, 55K WSI 30HP Pump	N/A
230100001S	WA1006	Cylinder, 55k WSI, with Shiny Finish	$950.00
230100014		Cylinder, Support Ring	Call
230173202		Proximity Switch	Call
230106035		Pump, Boost CW	Call
230100011	WA1008	Seal Assembly, HP, Blue	$20.00
230100008	WA1013	Spacer, Cylinder, 10”	$150.00
230100007	WB1013	Spacer, Cylinder, 8”	$150.00

Part Kits – UHP Pump

● *Indicates a grease packet is included*

WS Pump HP Seal Kit (230100003)

Choice P/N	OEM P/N	Description	Price
230100003 ●	WS1020	**Seal Kit, HP, with BU Rings**	$135.00
230100012		**Seal Kit, HP, with BU Rings, Color Matched**	$135.00
230100004		**Seal Kit, HP, without backup rings**	N/A

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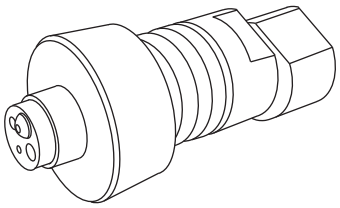
Check Valve Parts



Check Valve Assembly (230200019)

Choice P/N	OEM P/N	Description	Price
230200019	WS2006	Assembly, Check Valve	$565.00
230200017	WA1020	Adapter, Outlet, Check Valve	$150.00
230200001	WA1011	Body, Check Valve	$435.00
230200016		Screw, Inlet Cap, Check Valve	Call

Part Kits – Check Valve

Check Valve Repair Kit (230200015)

Check Valve Repair Kit (230200004)

Choice P/N	OEM P/N	Description	Price
230200015	WS1033	**Repair Kit, Check Valve, For WS2006**	$99.00
230200005	WS1022	Ball, Check Valve	$2.75
060250009	A-0275-125 / WA1023	O-Ring	$1.00
230200013	WA1034	Poppet, Cap	$24.00
230200009	WA1028	Poppet, LP Inlet, Check Valve	$21.00
230200012	WS1024	Poppet, Seat, Outlet	$26.00
230200002	WS1023	Retainer, Ball, Check Valve	$31.00
060250010	A-1606 / WA1029	Spring, Compression	$3.00
230200004		**Repair Kit, Check Valve, WS Pump**	$100.00
230200005	WS1022	Ball, Check Valve	$2.75
060250009	A-0275-125 / WA1023	O-Ring	$1.00
230200003	WS1019	Poppet, Inlet Guide, Check Valve	$28.00
230200012	WS1024	Poppet, Seat, Outlet	$26.00
230200002	WS1023	Retainer, Ball, Check Valve	$31.00
060250010	A-1606 / WA1029	Spring, Compression	$3.00

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Choice P/N	OEM P/N	Description	Price
230200011		**Repair Kit, Check Valve, WA Pump**	$85.00
060250009	A-0275-125 / WA1023	O-Ring (2)	$1.00
230200013	WA1034	Poppet, Inlet Guide, Check Valve	$24.00
230200009	WA1028	Poppet, LP Inlet, Check Valve	$21.00
230200007	WA1026	Poppet, Outlet, Check Valve	$28.00
230200008	WA1027	Poppet, Seat, Outlet	$25.00
060250010	A-1606 / WA1029	Spring, Compression	$3.00
230200020	WA1021	**Repair Kit, Minor, Check Valve**	$42.00
230200012	WS1024	Poppet, Seat, Outlet, Check Valve	$26.00
060250009	A-0275-125 / WA1023	O-Ring (2 ea.)	$1.00
230200005	WS1022	Ball, Check Valve, (2 ea.)	$2.75
230200021		**Repair Kit, Minor, w/o Pin, Check Valve**	Call
230200005	WS1022	Ball, Check Valve, (2 ea.)	$2.75
230200012	WS1024	Check Valve Outlet Insert	$26.00
060250009	A-0275-125 / WA1023	O-Ring (2 ea.)	$1.00

Check Valve Repair Kit (230200020)

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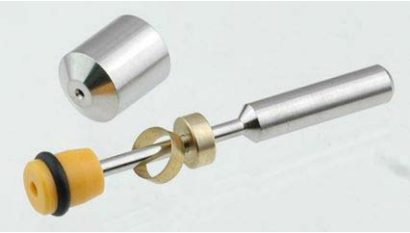
Bleed Down Valve Parts

● *Indicates a grease packet is included*

Bleed Down Repair Kit (230300001)

Bleed Down Repair Kit (230300002)



Choice P/N	OEM P/N	Description	Price
230300001 ●	VLV2010	**Repair Kit, Bleed Down**	$85.00
230400010	VLV1005	Assembly, Seal, On/Off Valve	$19.00
230400004	VLV1006	Backup Ring, Seal, On/Off Valve	$20.00
230400009	VLVBV901184	Needle, Actuator, On/Off Valve, N/O	$45.00
230400003	VLV1004	Seat; On/Off Valve	$30.00
230300002 ●	VLV2010	**Repair Kit, Bleed Down, Yellow Seal**	$105.00
230300003 ●		**Repair Kit, Bleed Down, w/o backup rings**	Call

On/Off Valve Parts

Choice P/N	OEM P/N	Description	Price
230400007	VLV1002	Assembly, Actuator, Normally Closed	$792.00
230400008		Assembly, Actuator, Normally Open	N/A
230400006	VLV1001	Body, On/Off Valve, Block Style	$392.00
230400016	VLV-NTD6	Extension Tube, 9/16” Tubing	$125.00
230400009	VLVBV901184	Needle, Acutator, On/Off Valve, N/C	$45.00
230400018		Seal Hoop, On/Off Valve, HP, Bronze	Call
230400014		Spring, Actuator	Call
230400015	WM1007	Valve, Solenoid, 110 VAC	$49.90

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Part Kits – On/Off Valve

On/Off Valve Repair Kit (230400005)

● Indicates a grease packet is included

Valve Needle (230400002)

Seal Assembly (230400010)

Valve Seat (230400003)

Choice P/N	OEM P/N	Description	Price
230400005 ●	VLV1010	**Repair Kit, On/Off Valve**	$80.00
230400010	VLV1005	Assembly, Seal, On/Off Valve	$19.00
230400004	VLV1006	Backup Ring, On/Off Valve	$20.00
230400002	VLV1003	Needle, On/Off Valve	$45.00
230400003	VLV1004	Seat, On/Off Valve	$30.00
230400011		**On/Off Repair Kit, Yellow Seal**	$65.00
230400012	VLV1010	**On/Off Repair Kit, Yellow Seal & Bronze Hoop**	N/A

Orifices

Orifice Assembly

Choice P/N	OEM P/N	Description	Price
060650007DXX	014155	Orifice, Diamond, P3	$320.00
060650005RXX	009519, TL-003002	Orifice, Ruby, P3	$12.50
060650004SXX	009519, TL-003002	Orifice, Sapphire, P3	$12.50

Orifice Sizes

Orifice sizes are designated with one of the following extensions:

SXX where S represents a sapphire orifice and XX represents the last two digits of the orifice size.

RXX where R represents a ruby orifice and XX represents the last two digits of the orifice size.

DXX where D represents a diamond orifice and XX represents the last two digits of the orifice size.

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Fax: 763-497-8702
www.choicewaterjet.com

Prices are subject to change without notice. Contact Choice Waterjet for current pricing.

Nozzles (Focusing Tubes)

Standard Life Nozzles

3" Standard

4" Standard ML

Choice P/N	OEM P/N	Description	Price
3" Nozzles			
060550001	012680-20-30	Nozzle, .020 x 3 x .281	$85.00
060550002	012680-30-30 / 014214-30-30	Nozzle, .030 x 3 x .281	$85.00
060550003	012680-35-30	Nozzle, .035 x 3 x .281	$85.00
060550004	012680-35-30	Nozzle, .040 x 3 x .281	$85.00
060550005	012680-50-30 / 014214-50-30	Nozzle, .050 x 3 x .281	$85.00
4" Nozzles			
0605500034ML	012680-30-40	Nozzle, .030 x 4 x .281	$85.00
0605500044ML	012680-40-40	Nozzle, .040 x 4 x .281	$85.00
0605500054ML	012680-50-40 / 014214-50-40	Nozzle, .050 x 4 x .281	$85.00

Long Life Nozzles

Long Life

Choice P/N	OEM P/N	Description	Price
3" Nozzles			
060550020LL	010460-20-30	Nozzle, .020 x 3 x .281, Ultra	$119.00
060550030LL	014194-30-30 / 014060-30-30	Nozzle, .030 x 3 x .281, Ultra	$119.00
060550040LL	010460-40-30	Nozzle, .040 x 3 x .281, Ultra	$119.00
4" Nozzles			
060550030LLXL	014060-30-40	Nozzle, .030 x 4 x .281, Ultra	$119.00
060550040LLXL	010460-40-40	Nozzle, .040 x 4 x .281, Ultra	$119.00

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Miscellaneous Parts

Choice P/N	OEM P/N	Description	Price
060650010RXX		Orifice, Ruby, DP3000	$28.00
060650010SXX		Orifice, Sapphire, DP3000	$28.00
060850063-320		Lapping Paper, 320 Grit	$16.67
060850063-600		Lapping Paper, 320 Grit	$16.67

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Customer Order Information

Requesting Quote

When requesting a quote it is important to include the following information (use the Parts Order form):

1. Company name, address, and contact person
   Contact Information:
   - Phone
   - Fax
   - E-Mail
2. Part Number(s)
3. Quantity
4. Description
5. Date parts are required

Please fax, e-mail, or call us for a parts quote.

Placing Parts Orders

Customer orders may be placed in the following ways:

Phone:	763-497-8735 8:00am–4:30pm
Fax:	763-497-8702 (24 hours)
E-mail:	sales@choicewaterjet.com
Mail:	Choice Waterjet Parts 12070 43rd St. NE St. Michael, MN 55376-8427 USA

When placing an order it is important to include complete information. The following information is required:

1. Part number, description, and quantity. Note: If you are unable to provide a part number we will require the equipment model number and serial number.
2. Company name, address, contact person, and phone number
3. Purchase order number
4. Address where parts are to be shipped
5. Date parts are required. All parts will be send UPS Ground prepaid, rounded to the nearest dollar, unless another carrier is specified.

Shipping of Parts Orders

Parts Delivery

All parts orders are entered and shipped from Choice Waterjet Parts the same day. Backorders or order placed late in the day will ship the next day. Orders are shipped F.O.B. Choice Waterjet Parts, St. Michael, MN. Please let us know how you would like your order shipped, i.e. UPS, FedEx, ground, air, collect, and please include your account number. All larger items will be shipped via a freight carrier selected for the destination, unless otherwise arranged. All items will be sent prepay and add unless a collect account number is supplied. **Shipping insurance is added only at the customer's request. A shipping fee of $75 will be applied for customer arranged shipments.**

Backorders

If we are unable to fill a parts order we will backorder the parts and send the available portion of the order. If it is determined the back ordered items are not required, please advise Choice Waterjet Parts immediately. We will send the back ordered parts as soon as possible via standard UPS, unless advised differently by customer. If customer would like the status of any parts on backorder, please call. We will do our best to give current and complete information. Please specify at the time of ordering if it is required that shipment be sent complete.

Returning Parts / Warranty

If it is necessary to return parts to Choice Waterjet Parts whether for warranty or for restock, an RMA number must accompany all items. All returns must be shipped prepaid by sender. All items shipped to Choice Waterjet Parts collect will incur a $50.00 handling fee. All warranty considerations must be returned to Choice Waterjet Parts within 30 days from the date the replacements are sent or the claim may be void.

Restocking Fee

Parts returned to Choice Waterjet Parts within 90 days of purchase will incur a restocking fee of 15% of the purchase price. Any parts returned beyond this time will be handled on an individual basis.

Blanket Orders

Choice Waterjet Parts does encourage blanket purchase orders, this allows customers to take advantage of the quantity (discount) pricing without having to purchase these items all at once. We allow blanket orders to extend up to 12 months from the original order date. Once the order is placed you can increase quantities but cannot reduce the quantities. You can move the ship dates out from your original request, but not more than extending the blanket order beyond 15 months. All changes to the ship dates must be made 15 business days prior to the scheduled ship date. **All blanket orders and blanket order changes must be made by fax, e-mail or mailed to Choice Waterjet Parts**. You will only be invoiced for the parts when they are shipped from Choice Waterjet Parts.

By planning ahead will allow you to ship these items on a schedule utilizing a lower cost shipping method such as ground service verse's air service, thus also saving you on shipping costs.

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Credit Application

Date: _____

Business Name _____

Street Address _____

City _____ State _____ Zip _____

Phone Fax _____

Web Address _____

Check One ☐ Individual ☐ Partnership ☐ Corporation

Full name of owner(s) home address for partnership or individual or authorized officer(s) of corporation

_____

_____

_____

_____

Federal Tax Number for Corporation _____

Type Of Business _____ Date Started _____

Former Business _____ Location _____

Trade References:

Name	City/State	Fax No.	Account No.
_____	_____	(____)_____	_____
_____	_____	(____)_____	_____
_____	_____	(____)_____	_____

Name Of Bank _____

Street Address _____

City _____ State _____ Zip _____

Phone (____) _____ Account No. _____

Applicant's signature attests financial responsibility, ability and willingness to pay our invoices on receipt of statement.

Business Name: _____

CHOICE WATERJET PARTS

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Credit Application

By: _____ Title_____

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Contacting Choice Waterjet

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Catalog Information

Parts are arranged by equipment manufacturer. Clicking the manufacturer name on the title page of the PDF jumps to the appropriate section where the further navigation can be accomplished with the Contents listing.

Note *Kit listings are bolded. Parts following a kit part number typically list the individual components of the kit.*