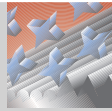
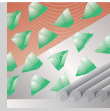


www.rosler.com



Grinding



Fine Finishing



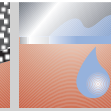
Deburring



Radiussing



Degreasing



Drying



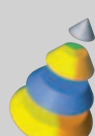
Polishing



Passivation



Consumables



Consumables

When it comes to consumables, no one in the industry can match our product line, or our experience. For over 60 years, Rösler has produced high-quality ceramic media. In addition, Rösler produces plastic media and environmentally-friendly surface finishing compounds.

All this adds up to 8,000 different consumables. Quality is another area in which Rösler cannot be matched. We manufacture our consumables in accordance with the DIN EN ISO 9001 quality control standards.

Our standards for environmental protection are just as high. We use environmentally-friendly raw materials, and ensure that our manufacturing process maintains the highest standards for keeping the environment clean.



		Page
	Selection Criteria	4 - 5
	Quality Abrasive Media	6 - 7
	Ceramic Media 1	8 - 11
	Plastic Media 2	12 - 13
	Surface Finishing Compounds 3	14 - 21
	Surface Finishing Process Auxiliaries 4	22 - 23
	Process Water Cleaning	24 - 25



ISO 9001: 2008



Selection Criteria for Rösler Consumables

Surface Finishing

Deburring · Rough grinding · Fine grinding · Smoothing · Polishing · Radiussing · Cleaning · Degreasing · Descaling · Corrosion Protection · Rust Removal · Ball Burnishing · Pressure Deburring

Media	Composition	The composition of the media determines grinding performance and the effect on the surface.
	Shape	The shape of the component to be finished determines the shape of the media required. The correct fit between media and component ensures that all surface areas are finished consistently, and there is no lodging of the media. The shape of the media also has an effect on the performance. Angled and edged shapes are more aggressive than rounded shapes.
	Size	Size and weight are key factors in determining performance. Large, heavy media cuts more aggressively, and leaves a rougher surface; small, lightweight media is less aggressive and more suitable for smoother surface requirements.
	Separating	Once the process is finished, the media must be separated completely from the components. Screening is the most common method of separation, requiring that the media be smaller than the components. Ferrous components may be separated magnetically. Inverse separation may be used in cases where the media is larger than the components. Custom solutions can be developed to meet individual requirements.
Compound	Type	The surface finishing compound is an important part of the finishing process, and the right compound makes the difference between a good surface finish and a great surface finish. Compounds keep the surfaces of the media and components clean, and can also provide corrosion protection and/or degreasing. In order to determine the right compound for the process you must consider: · the material the component is made of · the required surface finish · the individual application and process requirements Due to the ease of dosing, liquid compounds are most widely used with modern finishing systems. Powder compounds are recommended for special applications such as shock degreasing and media cleaning.
Other	Adhesion Prevention	Adding Rösler's RAT anti-adhesion balls to the surface finishing process prevents parts from sticking to one another and ensures that all sides of all parts will be finished consistently.
	Grinding Additive	To enhance the grinding performance of media in certain applications, a grinding additive is used. It is applied to each batch manually at a rate of 0.5 to 1.0 kg per 100 kg of media, or automatically using powder dosing systems.

If you have any questions, please contact us.

Special Processes

Rösler Keramo-Finish® For a high-gloss polish	Chips	RP and RCP ceramic media with minimum abrasion are used for the finishing and polishing processes
	Compound	This process requires a combination of Keramo-Finish® RSP and RPP pastes, followed by Rösler FC and ZF series compounds for rinsing off the pastes and final polishing.
Rösler ChemoFinish® Chemically accelerated surface finishing	Chips	Special ChemoFinish® media and S series media are used for this type of process.
	Compound	Special CFN or CF-D series compounds are used for rapid chemical surface finishing, followed by Rösler FC series compounds for rinsing and polishing.
Rösler Ball Polishing and Pressure Deburring	Media	Stainless steel media from the RESK, RESA or SAT series is used to burnish or pressure deburr parts in the surface finishing system.
	Compound	FC series ball burnishing compounds are used to provide optimum results.
Rösler Dry Polishing	Media	Rösler polishing media SV and SVK series are used for this process. They are pre-treated with dry polishing pastes.
	Compound	Rösler dry polishing pastes of RPP 7 and RSP 7 series.

For processing your components, we manufacture a complete line of surface finishing equipment: Rotary vibrators · Trough vibrators · Continuous Flow installations · Rotomatics · Long Radius · Plunge finisher · High energy disc systems · Drag grinding installations · Drying machines

Catalogues are available upon request.

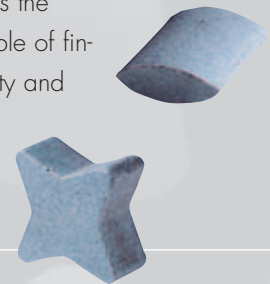
Quality Abrasive Media

– the **most comprehensive range** in the world.



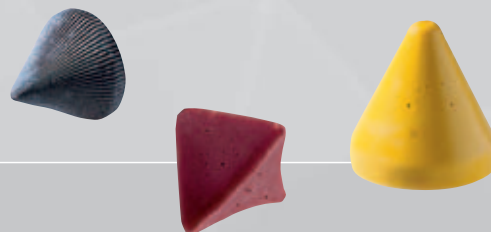
Ceramic Media Production

Rösler ceramic media is manufactured to exacting standards. We do our own body preparation, formulation, and maintain full control over all aspects of the manufacturing process. Starting with specially selected raw materials, the materials are mixed, formed and fired in a fully-automated state-of-the-art kiln to ensure consistent quality, and continuously reproducible results. Rösler has been producing high-quality ceramic media for over 50 years, and has the experience and the technology to ensure that our media is capable of finishing components to the highest standards, and balancing quality and cost.



Plastic Media Production

Our standards are no less exacting for our plastic media. Where others follow, we continuously improve our production processes to stay in the lead. The entire production process, mixing to forming to curing is totally automated. The process is computer controlled and continuously monitored. All shapes and sizes of our finishing media are cured. This allows us to increase quality further, and is a requirement for ensuring consistent wear and cutting performance, and above all, reproducible results during the finishing process.



Supply Quality

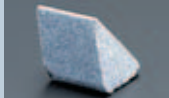
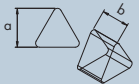
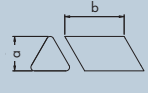
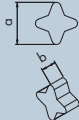
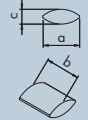
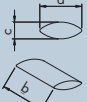
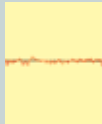
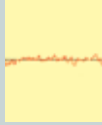
In our central warehouse, and in the warehouses of our subsidiaries worldwide, we stock 8,000 types of high-quality consumables, ensuring timely supply of the consumables you need, when you need them.



Ceramic Media

■ = Standard Range

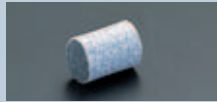
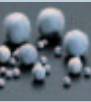
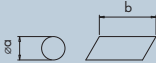
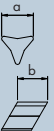
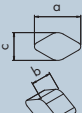
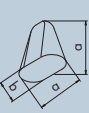
Ordering Example: **Quality RM Measurement 10/15 Shape S**

					Shape							
					D Triangle	F Triangle with big radius	S* Angle Cut Triangle	ST Star	E Ellipse	ES* Angle Cut Ellipse	QZ Quinto	
Ordering Example: Quality RM Measurement 10/15 Shape S												
Quality	Specific Weight g/cm³	Grinding Performance	Grinding Effect	Measurement	 a/b	 a/b	 a/b	 a/b	 a/b/c	 a/b/c	 a/b	
RP Keramo-Finish®	2.91			03/03 04/04 ■ 06/06 ■ 10/10			05/10		08/09/03 20/20/08			
RF	2.40			03/03 04/04 06/06 10/10 13/13	15/10							
RCP	3.60			04/04 ■ 06/06			09/09 ■ 20/08		15/15/06 20/20/08 ■			
RM	2.49			02/02 03/03 ■ 04/04 ■ 06/06 ■ 08/08 ■ 10/10 ■ 13/13 ■ 15/15 ■	20/20 ■ 25/25 ■ 30/30 ■ 40/40	06/06 08/08 10/10 13/13 15/15	03/10 04/10 ■ 06/10 ■ 08/20 ■ 10/15 ■ 10/20 ■ 13/26 ■ 15/15	20/08 22/12 30/12 35/12 45/16 ■	15/15/04 15/15/06 ■ 20/20/08 ■			
RPM	2.50			04/04 06/06 ■ 10/10 15/15 ■	20/20 25/25		08/20 10/15 ■ 15/15 25/25	20/12 45/16	15/15/06	25/25/13		
RCB	2.50			04/04 ■ 06/06 ■ 08/08 10/10 ■ 13/13	15/15 ■ 20/20 ■ 25/25 30/30 40/40		10/15 20/20 25/25	30/12				
RS	2.52			02/02 ■ 03/03 ■ 04/04 ■ 06/06 ■ 05/10 06/08 08/08 ■ 10/08 10/10 ■ 13/13 ■	15/12 15/15 ■ 20/12 20/16 20/20 ■ 25/25 ■ 30/25 30/30 ■ 40/40 50/50	10/10 13/13 15/15 20/20	03/10 04/10 ■ 06/10 ■ 08/20 10/15 ■ 10/20 ■ 13/26 15/15 ■ 15/18 ■ 20/20 ■	20/08 ■ 22/12 ■ 30/12 ■ 35/12 ■ 45/16 ■	14/14/05 15/15/04 15/15/06 ■ 20/20/08 ■ 20/20/10 ■	15/15/06 ■ 25/15/10 25/25/10	10/12 15/18	

Special types for certain areas of application – ask us or our sales department.

Special types: RA, RMA, RSD, RSX, RMB, RSK, S-Type, RFS, RFSD, RXXD, RXX/2, RIC/F, ROM/A, RSRE, RSRED, RCP/2, Steatit balls

* Angle: 30°

Z Cylinder	ZS* Angle Cut Cylinder	W Elbow	DZ Tristar	DZS* Angle Cut Tristar	P Pyramid	K Cone	R Rhombus	PA Paraboloid	G Ball
									
									
a/b	a/b	a/b	a/b	a/b	a/b	a	a/b/c	a/b	Ø
1,7/05 03/05 03/10 ■	04/10 ■ 06/10 ■ 07/15		04/04 ■ 05/05 06/06 ■						4 ■ 6 ■
06/08	10/10								
	02/05 03/05 ■ 04/05 04/10 ■ 06/10 ■	10/08 ■	04/04 06/06						
05/08 06/10 07/15 10/16 20/40	02/05 03/05 03/10 04/10 ■ 05/10 06/13 ■ 07/15 ■ 10/15	10/20 ■ 12/20 12/25 ■ 15/25 ■ 15/30 20/20	10/05 10/10 15/10 15/15 20/20	04/04 06/06 ■ 10/10 ■ 20/20	06/06 06/10 10/12 ■ 10/12 SK 15/18 ■ 20/20	15/16 ■ 25/27 ■ 30/34 ■ 35/39 ■ 40/45 45/50	20 30 35 40 ■ 45 60	50/30/30 30/17 50/28	1,2 ■ 2 ■ 3 ■ 4 ■ 5 ■ 6 ■ 8 ■ 11 ■
	10/20 15/30 20/40					15/16 25/27 30/34 35/39 40/45 45/50 ■	30		
	03/10 10/20 15/30 20/40					30/34 35/39 40/45	30 40		
06/14 ■ 07/13 10/20 12/12 12/16 15/30 15/40 18/40	02/05 ■ 03/05 ■ 03/10 ■ 04/10 ■ 05/10 ■ 06/10 ■ 06/13 ■ 07/13 07/15 ■ 08/20 ■	10/15 ■ 10/20 ■ 12/20 ■ 12/25 ■ 15/20 15/25 ■ 15/30 ■ 20/40 ■ 25/30	10/10 15/10 ■ 15/15 ■ 20/20 ■	04/04 ■ 06/06 ■ 07/07 10/10 ■ 20/20	04/04 06/10 ■ 10/12 ■ 10/15 15/18 ■ 20/20 ■ 30/12	15/16 ■ 22/25 25/27 ■ 30/34 ■ 35/39 ■ 40/45 ■ 45/50 ■	20 30 ■ 35 ■ 40	50/30/30 50/40/30 30/17 50/28	4 ■ 6 ■

Date: 03/2007

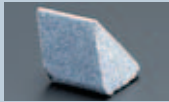
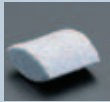
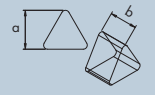
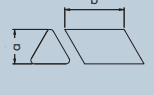
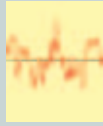
Subject to revision

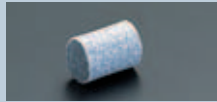
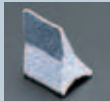
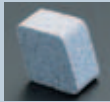
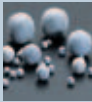
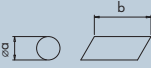
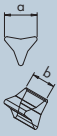
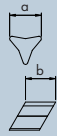
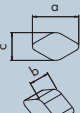
... to be continued on following page

Ceramic Media

■ = Standard Range

Ordering Example: **Quality RM** **Measurement 10/15** **Shape S**

				Shape	D Triangle		F Triangle with big radius		S* Angle Cut Triangle		ST Star		E Ellipse		ES* Angle Cut Ellipse		QZ Quinto	
■ = Standard Range																		
Ordering Example:	Quality RM	Measurement 10/15	Shape S															
Quality	Specific Weight g/cm³	Grinding Performance	Grinding Effect	Measurement	a/b		a/b		a/b		a/b		a/b/c		a/b/c		a/b	
RSS	2.52			06/06 10/10 15/15 ■ 20/20	25/25	15/15 20/20	10/15 ■ 13/26 15/18 ■ 20/20 20/30 ■	25/25 ■ 30/23 30/25 ■ 30/30 ■	20/08 22/12 30/12 45/16	15/15/06 20/20/08	15/15/06							
RSF	2.39			04/04 06/06 10/06 ■ 10/10 ■ 15/10 ■ 15/15 ■ 20/12 ■	20/20 ■ 25/25 30/20 ■ 30/30 40/40 50/50		10/15 ■ 15/18 ■	22/12	10/12/05 15/15/06 ■ 20/20/08 ■									
RSG	2.51			03/03 04/04 ■ 06/06 ■ 08/08 ■ 10/10 ■ 13/13 ■	15/15 ■ 20/20 ■ 25/25 ■ 30/30 ■ 40/40	10/10 ■ 13/13 15/15	06/10 ■ 10/15 ■ 10/20 ■ 13/26 15/18 ■ 20/20 ■	20/30 ■ 22/08 25/25 ■ 30/25 ■ 30/30 ■	20/08 22/12 35/12 45/16	10/12/05 15/15/06 20/20/08 ■		10/12 15/18						
RXF	2.63			06/06 10/10 13/13 15/15 20/20	25/25	10/10 13/13	06/10 10/15 15/18 30/23			20/20/08								
RAH	2.55			06/06 10/10 ■ 15/15 ■ 20/20 ■ 25/25 ■	30/30 ■		10/15 13/20 15/18 ■ 25/25 30/30	45/16	15/15/06									
RX	2.60			06/06 10/10 15/15 20/20		08/08 10/10 15/15	08/20 10/15 15/18 30/23											
RMB/D1	2.55			06/06 10/10 ■ 15/15 ■ 20/20			10/15 ■ 15/18 ■ 20/20 25/25 30/23 ■		15/15/06 20/20/08 ■									
RXX	2.67			06/06 10/10 ■ 15/15 ■ 20/20 ■ 30/30 ■		10/10 15/15 25/25 ■	06/10 10/15 ■ 15/18 ■ 30/30											

Z Cylinder	ZS* Angle Cut Cylinder	W Elbow	DZ Tristar	DZS* Angle Cut Tristar	P Pyramid	K Cone	R Rhombus	PA Paraboloid	G Ball
									
									
a/b	a/b	a/b	a/b	a/b	a/b	a	a/b/c	a/b	Ø
20/40 ■ 25/40	12/20 15/25			10/12 15/18			50/30/30 50/40/30 50/40/40		
	03/05 ■ 07/15 ■ 10/15 10/20 ■			10/12 ■ 15/18					
07/15 10/16	02/05 ■ 03/05 ■ 03/10 04/10 05/10 06/13 ■	07/15 ■ 10/20 ■ 12/20 12/25 ■ 15/25 15/30	15/15 ■ 20/20	04/04 ■ 05/05 06/06 ■ 10/10 ■	06/10 10/12 ■ 15/18 ■ 20/20	15/16 ■ 25/27 ■ 30/34 ■ 35/39 40/45 45/50			4 6
	03/05 07/15 10/20			10/12 15/18 ■					
	06/13 10/20								
	07/15			15/18					
	07/15 10/20			10/12 15/18 ■	15/16		50/30/30		
	04/05 10/20	20/20		10/12 15/18					

Date: 03/2007

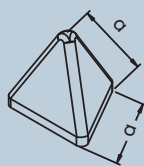
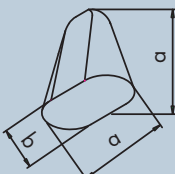
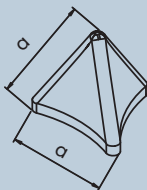
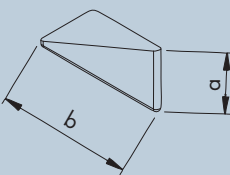
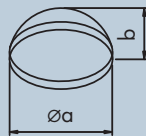
Subject to revision

Plastic Media

Quality	Specific Weight g/cm ³	Grinding Performance	Grinding Effect			Shape Measurement	K Cone		
							■ = Standard Range Ordering Example: RKM 40 P Quality Measurement Shape		
RKP	1.81					10 12			
RKF	1.51					10 ■ 12 ■ 15 20 ■	30		
RKM	1.72					10 12 ■ 15 18 ■ 20 ■	25 ■ 30 ■ 35 40 ■ 50 ■	60 ■ 70	
RKK	1.79					10 ■ 12 ■ 15 20 ■ 25 ■	30 ■ 40 ■ 50		
RKB/W	1.78					10 ■ 12 ■ 15 18 20 ■	25 ■ 30 ■ 40 ■ 50 60		
RKG	1.72					10 ■ 12 ■ 15	18 20 ■		
RKB/W2	1.80					12 15 20 30			
RKV	1.82					10 12 ■ 15 18	20 ■ 25 ■ 30 ■		
RKS	1.85					10 12 15 20 ■	25 30 ■ 40 ■ 50		
RKE	1.82					10 12 ■ 15 18	20 ■ 25 30 40		
RKX	1.82					15 20			

Special types for certain areas of application – ask us or our sales department.

Special types: RKF/O, RKD, RKB/H, RKB/W1, RKB/W3, RKB/W4, RKB/W 43, RKS/2, RKS/3, RKS/G, RPU, RPE, RKM/E, RKF/B, RKS/F, RKH, RKE/F, RKE/5, RKE/6

	P Pyramid  a	PA Paraboloid  a/b	PDZ Tristar Pyramid  a	DK Wedge  a/b	L Lens  a		
	10 12						
	10 12 15 20	30 40	16/10 20/11 29/17 40/23				
	10 ■ 12 ■ 15 ■ 20 ■	25 ■ 30 ■ 40 ■ 45 ■	50 ■ 60 ■ 80 ■	16/10 20/11 29/17 ■ 35/19	40/23 50/27 ■ 60/33 70/39 ■	20 ■ 30 ■ 40 ■ 60 ■	16
	10 ■ 12 15 ■ 20 ■ 25	30 ■ 40 50 60	20/11 29/17 40/23 50/27	60/33	20 30 40		
	10 ■ 12 ■ 15 ■ 20 ■	25 ■ 30 ■ 40 ■ 50	60	16/10 20/11 ■ 29/17 40/23 ■	50/27 60/33 70/39	20 ■ 30 ■ 40 ■ 60	
	10 ■ 12 15 20				10/20		16
	12 20 ■ 25 30	40	20/11 29/17 40/23 50/27		10/20		
	10 12 20		16/10 20/11 29/17				
	10 ■ 12 15 ■ 20 ■	25 ■ 30 ■ 40 ■ 50	60	20/11 29/17 40/23 60/33 ■	70/39	20 ■ 30 ■ 40	
	10 15 20 ■ 25	30					
	10 15 20 30		20/11				

Surface Finishing Compounds

– the **most comprehensive range** in the world.



Rösler Surface Finishing Compounds



Rösler's compounds are ideal for all surface finishing processes. Their manufacture combines environmental protection, precision, and quality of process technology.

Our Research and Development process takes place both in our development laboratory and in our test centres worldwide. We are continuously improving our products, as well as developing new ones, ensuring that we can always provide the right compound to fit your process and your budget.

Thorough testing of raw materials and finished products according to DIN EN ISO 9001 standards allow us to fully document

the quality control used in the production of our consumables.

Regardless of which of our products you utilize, you can be sure that environmental protection will be a part of your surface finishing process.

Supply Quality

In our central warehouse, and in the warehouses of our subsidiaries worldwide, we stock 8,000 types of high-quality consumables, ensuring timely supply of the consumables you need, when you need them.



Liquid Compounds

Rösler's liquid compounds are the foundation of the modern surface finishing process. Thanks to their ability to remove contaminants such as metal and/or media fines from the process, they keep the components and the media clean, and ensure that the media performs properly.

Choose the right product for your application from Rösler's product range. This will guarantee that your solution is both economical and environmentally-friendly.

	Type	FC 115	FC 120	FC 230	FC 321	FC 322 S	FC 410	FC 430	FC 620
	Description	Corrosion protection for all rust-sensitive ferrous metals	Universal cleaning and polishing material with corrosion protection	Cleaning and polishing compound for non-ferrous metals and stainless steel	Degreasing compound with corrosion protection	High effective degreasing compound incl. good corrosion protection for all ferrous and non-ferrous metals.	Etching compound	Etching and polishing compound for all non-ferrous metals and stainless steel	Polishing compound with brightening effect
	pH Value 0.5 %	8,8	7,6	7,5	7,8	8,9	1,8	2,6	8,3
metals	Steel/Iron	++	+	●	+	++	+	●	+
	Stainless Steel	●	+	++	+	++	+	++	++
	Copper/Brass	●	+	++	+	+	+	++	++
	Aluminium	●	+	++	+	+		++	++
	Zinc	●	+	+	+	+		+	+
	Magnesium								
application	Grinding/Deburring/Radiussing Edges	++	+	+	+	++		●	●
	Degreasing/De-oiling		●	●	++	++		+	●
	Smoothing/Polishing		+	++	+	+	+	++	++
	Polishing		+	++	+	●	+	++	++
	Ball Polishing		●	+			++	++	++
	Descaling/Derusting						++	+	
properties	Corrosion Protection	++	+	●	+	+			●
	Cleaning	●	+	+	++	++		+	●
	Degreasing		●	●	++	++		●	
	Brightening		+	++	++	+	+	++	++
	Foam		+	+	+	●	++	++	++
	Etching						++	+	

++ = very well suited/high
 + = suitable/average
 ● = conditionally suitable/less

Subject to revision

Date: 09/2006

Recirculation Compounds

Rösler's recirculation compounds are a combination of technology, functionality, biological stability, and high durability that provide consistent process quality for every application.

Type	ZF 110 i	ZF 113	ZF 231	ZF 311	ZF 322	ZF 322 S	ZF 360 B
<i>Description</i>	Corrosion protection for all rust-sensitive ferrous metals	Universal cleaning compound with corrosion protection for all ferrous and non-ferrous metals	Special compound for cleaning and passivating magnesium	Low foam cleaning and passivating compound, particularly suitable for very oily stamped parts	Degreasing compound with corrosion protection for all metals	Degreasing compound with good corrosion protection for all ferrous and non-ferrous metals	Cleaning compound with corrosion protection
<i>pH Value 0.5 %</i>	9,9	8,9	11,4	9,6	8,7	8,9	9,0
metals	Steel/Iron	++	+	++	+	+	+
	Stainless Steel	+	+	++	++	++	++
	Copper/Brass		+		+	+	+
	Aluminium		+		++	+	+
	Zinc		+	●	+	+	+
	Magnesium			++			
application	Grinding/Deburring/Radiussing Edges	++	++	+	++	+	+
	Degreasing/De-oiling			+	++	++	
	Smoothing/Polishing		+		+	+	+
properties	Corrosion Protection	++	+	++	+	+	+
	Cleaning	+	+	+	++	++	++
	Degreasing		+	+	++	++	++
	Brightening		+	+	●	+	++

++ = very well suited/high
+ = suitable/average
● = conditionally suitable/less

Subject to revision

Date: 09/2006

We provide
**special compounds for
special processes**

Powder Compounds

Powdered surface finishing compounds work in tandem with other products. These include: initial degreasing, etching and descaling, enhancing cutting performance of media, and cleaning of grinding media.

	Type	R 11	R 20	R 35	R 40	R 55	R 60
	Description	Corrosion protection and cleaning compound	Cleaning and corrosion protection compound with brightening effect	Universal degreaser with corrosion protection	Acid product for etching and descaling	Grinding additive for increasing grinding performance and cleaning grinding bodies	Polishing compound with brightening effect
	pH Value 0.5 %	11,0	9,0	10,5	1,8	10,5	9,2
metals	Steel/Iron	++	+	++	+	+	+
	Stainless Steel	+	+	+	+	+	+
	Copper/Brass	●	+	+	+	+	++
	Aluminium	●	+	+		+	+
	Zinc	●	+	+		+	+
	Magnesium						
application	Grinding/Deburring/ Radiussing Edges	++	+	++		++	+
	Degreasing/De-oiling	+	+	++			
	Smoothing/Polishing	+	+	+			++
	Polishing		+				++
	Ball Polishing						+
	Descaling/Derusting				+		
properties	Corrosion Protection	++	+	++			+
	Cleaning	++	+	++		+	+
	Degreasing	+	+	++			
	Brightening	●	+	+			++
	Foam	+	+	+	+		+
	Etching				+		

++ = very well suited/high
 + = suitable/average
 ● = conditionally suitable/less

Subject to revision

Date: 03/2005

Grinding Pastes

The Keramo-Finish® grinding process is particularly economical with our grinding pastes in non-circulated processes. We have also developed easy-to-use Keramo-Finish® grinding pastes in powder form that are suitable for wastewater circulation.

	Standard Paste	RSP 626	RSP 6264	RSP 6268	RSP 6286	
	Description	Universal grinding product	Product with enhanced grinding performance	Very strong grinding product	Extremely strong grinding product	Standard
	pH- Value 0.5 %	9.0 approx.	9.0 approx.	9.0 approx.	9.0 approx.	
metals	Steel/Iron	++	++	+	+	
	Stainless Steel	+	+	++	++	recirculation
	Copper/Brass	+	+	+	+	
	Aluminium	•	•	•	•	
	Zinc	•	•	•	•	
	Magnesium					
appli- cation	Grinding/Deburring/ Radiussing Edges	+	++	++	++	
	Smoothing/Polishing	+	•	•		
	circulation powder	RSP 506 S	RSP 5064 S	RSP 587	RSP 5086 S	

- ++ = very well suited/high
+ = suitable/average
• = conditionally suitable/less

Subject to revision

We provide
**special compounds and pastes
for special processes**

Polishing Pastes

The Keramo-Finish® polishing process refines, superfinishes, and produces mirror-bright, high polish surfaces. Rösler polishing pastes are designed to produce the required surface finish, are environmentally-friendly, and economical to utilise. In addition to pastes, we have also developed powdered products for use with recirculation systems.

		Standard Paste	RPP 623	RPP 627	RPP 6279	RPP 629	RPP 632 R	RPP 2592	Standard
		Description	Polishing product with light grinding effect	Light grinding product with good smoothing and polishing effect	Universal product for polishing, low grinding performance	Polishing product with good brightening power	Polishing product with good brightening power	Special product for non-ferrous and precious metal	
		pH Value 0.5 %	9.0-10.0 approx.	9.0 approx.	9.0 approx.	9.0 approx.	9.0 approx.	9.0 approx.	
metals		Steel/Iron	++	++	++	+	+		
		Stainless Steel	+	++	++	+	+		
		Copper/Brass	●	++	++	++	++	++	
		Aluminium	●	●	●				
		Zinc	●	●	●				
		Magnesium							
application		Grinding/Deburring/ Radiussing Edges	+	+	+	●	●		
		Smoothing/Polishing	+	++	++	++	++	++	
		Polishing	+	+	++	++	++	++	
									recirculation
		circulation powder	RPP 503	RPP 527	RPP 579	RPP 590	RPP 520	RPP 5259	

- ++ = very well suited/high
 + = suitable/average
 ● = conditionally suitable/less

Subject to revision

Date: 03/2005

Dry Polishing Media and Compounds

Dry polishing media SV (corn cob) and SVK (nut shells) are treated with dry polishing compounds for use in rotary vibrators, high-energy centrifugal systems, and barrels. This media/compound combination works to achieve a fine, smooth high-end polish with a bright luster on ductile surfaces. We can also adapt both media and compounds for specialised applications.

All dry polishing media is ready to use, and available in a variety of sizes.

Paste	RSP 798	RPP 746	RPP 747	RPP 799
Description	Additive with low grinding effect	Polishing additive with particular brightness	Polishing additive	Brightness additive for the final processing of polishing workpieces
metals	Steel/Iron	+	+	+
	Stainless Steel	++	++	++
	Copper/Brass	++	++	++
	Aluminium	+	+	+
	Zinc	++	++	++
	Titanium	+	+	+
appli- cation	Grinding/Deburring/ Radiussing Edges			
	Polishing	+	++	++

Date: 03/2005

Subject to revision

- ++ = very well suited/high
- + = suitable/average
- = conditionally suitable/less

We provide
**special compounds, media and
pastes for special processes**

Auxiliary Surface Finishing Media

Rösler stainless steel media is available in a variety of shapes, including ball, ballcone, satellite and pin, for high-lustre burnishing and pressure deburring of ferrous and non-ferrous metal components.

Stainless Steel Polishing Media

For high-lustre burnishing and pressure deburring

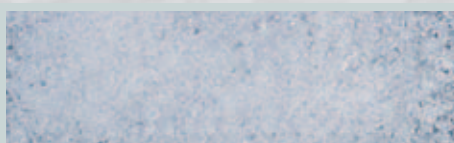
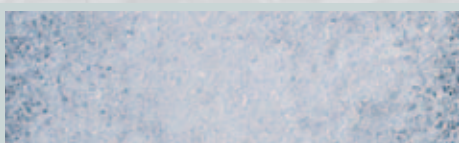
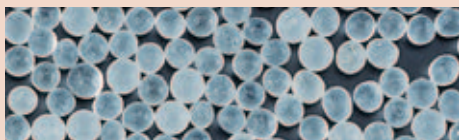
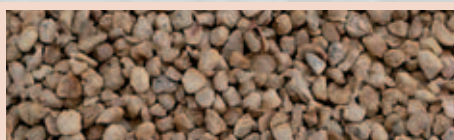
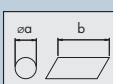
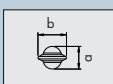
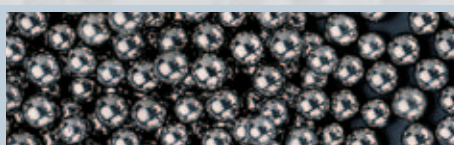
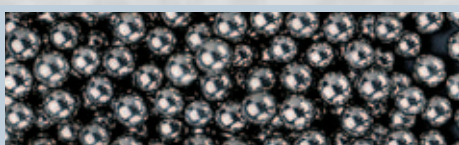
	Materials	Designation	Dimensions in mm			
			Ø	a/b	Grain Size	
Balls	1.4301 = AISI 304 1.4034 = AISI 420 1.4401 = AISI 316	RESK 2 RESK 3 RESK 4	Ø 2.8 ¹ Ø 3.2 ¹ Ø 3.9 ¹			
Satellites	1.4301 = AISI 304 1.4034 = AISI 420	SAT03/05 SAT05/07 SAT8/12		03/05 05/07 08/12		
Pins	1.4301 = AISI 304 1.4034 = AISI 420 1.0616	RESA		3/9		

¹goods class 6

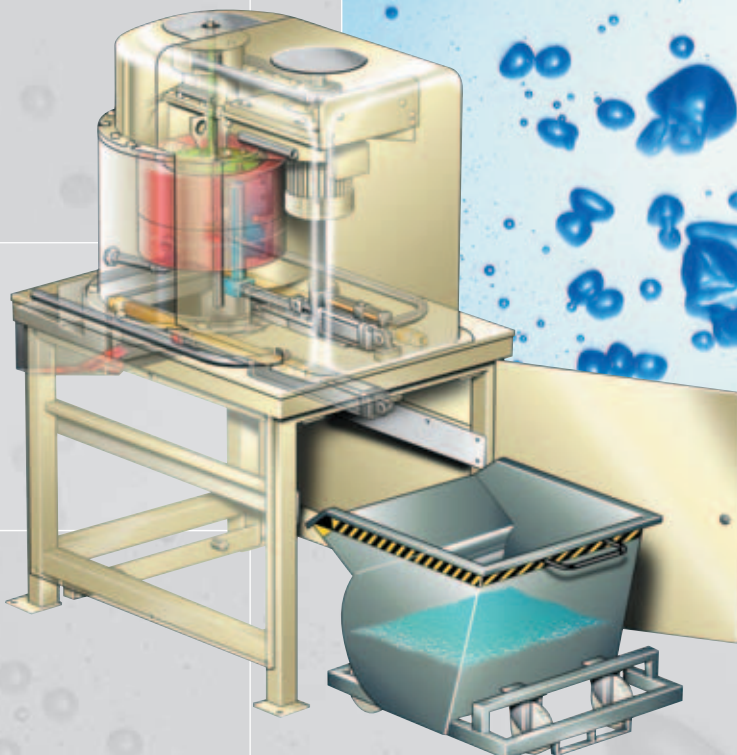
Dry and Polishing Media

Supervelate SV resp. SV/N	Low dust maize-cellulose product for spotless drying, cleaning, and polishing components.	SV 6 SV 8 SV 12 SV/N 12 SV 16 SV/N 16 SV 20 SV/N 20 SV 30			3.2-4.5 approx. 2.0-3.2 approx. 1.5-2.0 approx. 1.0-1.5 approx. 0.7-1.0 approx. 0.5-0.7 approx.	
Nutshell Granulate	Dust-reduced product for polishing components.	SVK 6 SVK 8 SVK 12 SVK 16 SVK 20				
Glass Balls		RGK RGK RGK	Ø 3 Ø 4 Ø 5			
Anti-stick Separating Balls	Prevents the sticking of flat components in all grinding operations.	RAT 1 RAT 2			0.3-0.9 approx. 0.05-0.25 approx.	

Further dimensions and
steel qualities on request



Process Water Cleaning



Process Water Cleaning

Effective process water cleaning requires a processing system optimised for enhanced results. Special recirculation compounds, combined with process water cleaners and flocculants, all work together to achieve the required finish, while keeping the process water clean and stable. Please contact us for more information about our treatment options using:

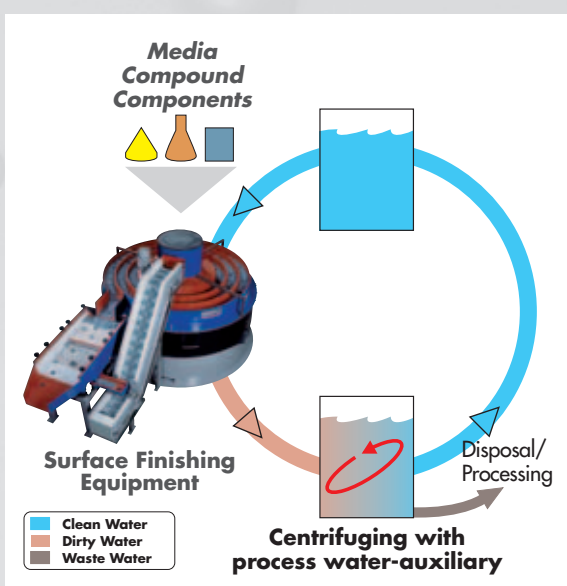
- ▶ process water centrifuges with Turbo-Floc® technology
- ▶ process water separators and settling tanks
- ▶ auxiliary equipment, such as buffer tanks, reaction tanks, and lifting stations

Chemical and mechanical waste water treatment systems complete our range of equipment and processing chemicals. We specialize in semi-automatic and fully automatic flocculation systems with capacities from 50 to 5,000 l/h.

Recirculation Process

Compared to traditional surface finishing without process water recirculation, you can achieve savings of up to:

- ▶ 80 % in compound usage
- ▶ 95 % in process water consumption



Our Process Water Additives

Liquid products for circulation processes.

Type	AR 8407	AR 8403	AR 8404	AR 8405	AR 8400
Function	Cationic polymers for effective circulation cleaning				
Consumption Value	in supply status or after pre-dilution with water in ratio 1:4 to 1:10; approx. 0.1 - 1.0 kg/m ³				

Powder products for chemical/physical process water treatment.

Type	AR 7009	AR 7090	AR 7038	AR 7234	AR BO
Function	powder products for waste water of surface finishing, optimised for effective removal of oils, greases, rests of compounds, metals and solids in batch processing machines.				
Consumption Value	Depending on the rate of pollution 1 kg/m ³ up to 10 kg/m ³				

Date: 03/2005

Subject to revision

Chemical and Mechanical Waste Water Treatment

We recommend suitable treatment systems to keep waste water treatment safe and economical regardless of how specialised your individual requirements are. We have years of experience, gained from more than 1,000 systems supplied. Our well-equipped development and analysis laboratory and the latest technology is at our disposal.



finding a better way ...

When it comes to dealing with surface finishing and surface preparation problems, Rösler offers **the total process solution!** Our customers can choose between two processing technologies, **Vibratory finishing or Shot blasting**, which offer virtually unlimited possibilities. Through extensive processing trials, we always find the right finishing solution for our customer's needs.

This includes not only the development of a specific finishing process, but also the selection of the right equipment and consumables.

We deliver the total solution to satisfy your surface finishing requirements. Our success in the market proves that we are right. It is not by chance that our innovative developments and our high quality standards have established Rösler as the world technology and market leader in surface finishing and surface preparation.

In more than 60 countries we support our customers with a closely-knit network of Rösler subsidiaries and sales representatives.

We are the only company in our field operating **test and demonstration centres** throughout the world's. This allows us to run test trials under real production conditions close to our customers.

This offers several advantages: Our customers save time and money, and at the same time – through our professional processing trials and advice - they are assured of receiving the best process solutions and products available on the market!



Worldwide Demonstration and Test Centres

Vibratory finishing and shotblasting test centre located at the Rösler headquarters in Untermerzbach:

- more than 95 vibratory finishing and shotblasting systems
- working space: approx. 2,700 square meters

Similar test centres are located in the United States, Great Britain, France, the Netherlands, Belgium, Switzerland, Spain, Italy, Austria, South Africa, Brazil and India.

The Total Process Solution

Consumables, machines and process safety in perfect combination:

- A perfect interaction between consumables, equipment, process and safety
- Cost-saving automation linking multiple process steps
- Qualified field service teams guarantee smooth installation and commissioning of your equipment
- Comprehensive training of your operators and maintenance staff
- After-sales service guarantees high uptimes for your equipment

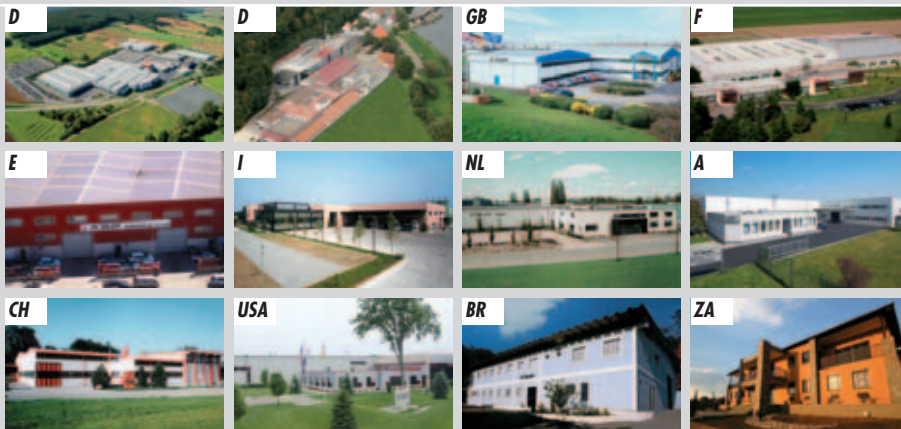
Environmental Quality

The consideration of environmental issues guarantees a high level of product quality and environmental protection. For example, recycling the process water is a key feature of our mass finishing technology. In this case, the positive effect on the environment is reflected in savings of compound and water of up to 95%. At the same time, a high level of process reproducibility and finishing quality is guaranteed.

Team Spirit

Rösler is a dynamic organization where the initiative and commitment of each employee plays a key role. Systematic training and a cooperative management with lean structures are essential elements of our corporate philosophy. This allows us to create a work-place environment which attracts talented young people.





D RÖSLER Oberflächentechnik GmbH · Werk Memmelsdorf
Vorstadt 1 · D-96190 Untermerzbach
Tel.: +49/9533/924-0 · Fax: +49/9533/924-300 · info@rosler.com

RÖSLER Oberflächentechnik GmbH · Werk Hausen
Hausen 1 · D-96231 Bad Staffelstein
Tel.: +49/9533/924-0 · Fax: +49/9533/924-300 · info@rosler.com

GB RÖSLER UK
Unity Grove, School Lane · Knowsley Business Park · GB-Prescot, Merseyside L34 9GT
Tel.: +44/151/4820444 · Fax: +44/151/4824400 · rosler@rosleruk.com

F RÖSLER France
Z.I. de la Fontaine d'Azon · B.P. 513 – St. Clément · F-89105 Sens Cedex
Tel.: +33/3/86647979 · Fax: +33/3/86655194 · rosler@rosler.fr

E RÖSLER International GmbH & Co. KG
Sucursal en España · Polg. Ind. Cova Solera C/Roma, 7 · E-08191 Rubí (Barcelona)
Tel.: +34/93/5885585 · Fax: +34/93/5883209 · rosler@rosler.es

I RÖSLER Italiana S.r.l.
Via E. Vittorini 10/12 · I-20049 Concorezzo (MI)
Tel.: +39/039/611521 · Fax: +39/039/6115232 · info@rosler.it

NL RÖSLER Benelux B.V.
Reggestraat 18 · NL-5347 JG Oss · Postbus 829 · NL-5340 AV Oss
Tel.: +31/412/646600 · Fax: +31/412/646046 · info@rosler.nl

B RÖSLER Benelux B.V.
Avenue de Ramelot 6 · Zoning Industriel · B-1480 Tubize (Saintes)
Tel.: +32/2/3610200 · Fax: +32/2/3612831 · info@rosler.be

A RÖSLER Oberflächentechnik GmbH
Hetmanekgasse 15 · A-1230 Wien
Tel.: +43/1/6985180-0 · Fax: +43/1/6985182 · office@rosler.at

RO RÖSLER Romania SRL
Str. Horia Closca si Crisan 17-19 · RO-075100 Otopeni/ILFOV
Tel.: +40/21/352 4416 · Fax: +40/21/352 4935 · rosler@rosler.ro

CH RÖSLER Schweiz AG
Staffelbachstraße 189 · Postfach 81 · CH-5054 Kirchleerau
Tel.: +41/62/7385500 · Fax: +41/62/7385580 · info@rosler.ch

RUS RÖSLER Russia
40 Bolshaya Semenovskaya Str., bldg. 1, office 413 · 107023 Moscow
Tel. / Fax: +7 / 495 / 665 63 32 · Mob.: +7 / 495 / 505 23 15 · info@rosler.ru

USA RÖSLER Metal Finishing USA, L.L.C.
1551 Denso Road · USA-Battle Creek · MI 49037
Tel.: +1/269/4413000 · Fax: +1/269/4413001 · info@rosler.us

BR RÖSLER do Brasil LTDA
Estrada dos Galdinos 35 · Jd. Barbacena · 06700-000 · Cotia · São Paulo - Brasil
Tel.: +55/11/46123844 · Fax: +55/11/46123845 · rosler@rosler.com.br

ZA RÖSLER S.A. Surface Technologies
P.O. Box 7949 · 66 Regency Drive · Route 21 Corporate Park · Irene Ext. 31 · ZA-0046 Centurion
Tel.: +27/12/345 2215 · Fax: +27/12/345 3731 · johanv@roslersa.co.za

CN RÖSLER – BEIJING
Office 11N, Tower A, Beijing Fu Hua Mansion · No. 8, Chaoyangmen North Avenue
Dong Cheng District · Beijing 100027 P.R. China
Tel.: +86/10/6554 73 86 · +86/10/6554 73 89 · Fax: +86/10/6554 73 87 · info@rosler.com.cn

IND RÖSLER SurfaceTech Pvt. Ltd.
No.9, I Main Road, M.L.A Layout · R.T. Nagar · IND-Bangalore 560 032
Tel.: +91/80 23534445 · Fax: +91/80 23339165 · info@rosler.net.in

- and more than 60 representations worldwide

Surface Finishing · Shot Blasting · Engineering · Environmental Techniques

RÖSLER Oberflächentechnik GmbH · www.rosler.com

