



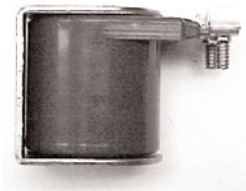
Pilot Valves and Enclosures

Technical Specification Q Series Solenoid

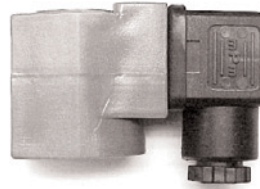
Solenoid used in the remote or integral actuation of dust collector diaphragm or pilot valves.



Flying leads, QF



Screws/spade terminals, QT2



DIN 43650A connection, QR



Conduit entry connection, QD

Suitable for

All integrally piloted Goyen dust collector diaphragm valves, RCA3D series pilot valves and pilot valve enclosures, and 3DS pilot valves.

Installation

Slide solenoid over ferrule tube. Ensure terminals are on top. For QT and QF type solenoids ensure nylon washer is in place. Slide clip onto pilot iron top. Ensure voltage supplied to solenoid is within -10% and +15% of the solenoid rated voltage.

Construction

Encapsulation: PA-6

C-frame: Mild steel zinc passivated

Bobbin: PA-6

Insulation class: B/130°C

Rating: Non-continuous use only

Clip: Mild steel (mechanically plated)

Operation

Recommended on time range: 50-500ms

Recommended time between pulses: 1 minute or greater

Approvals

- C-Tick
- EMC (89/336/CE)
- ATEX II 3 G & D (94/9/CE)
(for QR and QF coils only)

Options

None

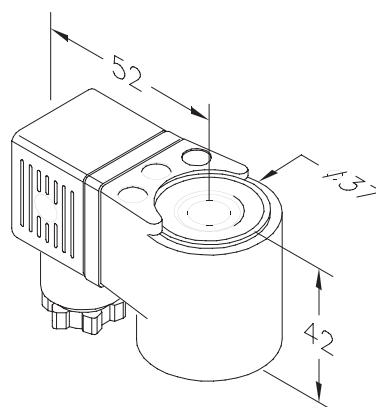
Spare Parts

None available

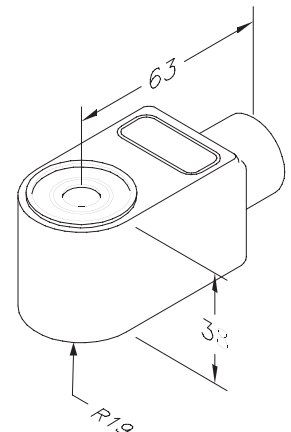
Dimensions and Weights

(Dimensions in mm)

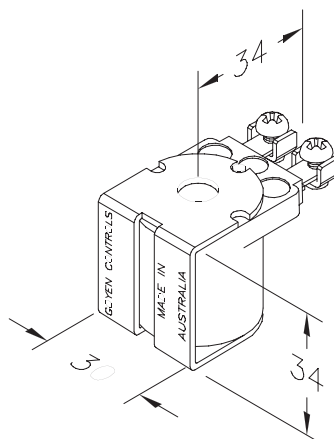
Series	Weight
QR	0.146 kg/0.322 lb
QD	0.210 kg/0.463 lb
QT2	0.106 kg/0.234 lb
QF	0.098 kg/0.216 lb



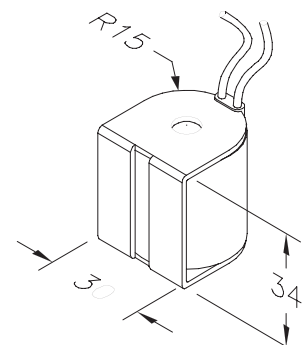
QR



QD



QT2



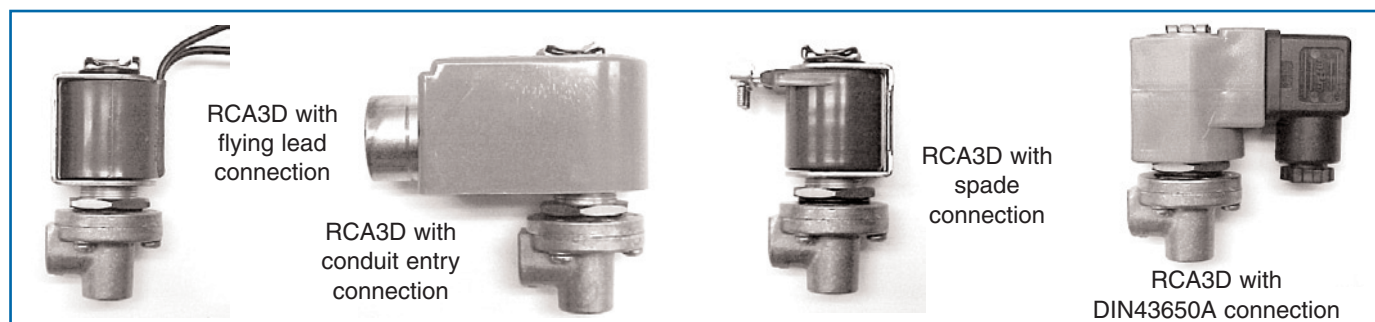
QF

Order Code and Electrical Characteristics

Code K-	Type	Connection Type	Class	Voltage	Inrush mA	Hold mA	Power	Colour
300	QR	DIN 43650A	IP64	200/240V 50/60Hz	148/143	105/94	23.1 VA	Grey
301	QR	DIN 43650A	IP64	100/120V 50/60Hz	234/255	180/152	19.8 VA	Grey
302	QR	DIN 43650A	IP64	24V 50/60 Hz	1338/1096	963/716	23.1 VA	Grey
303	QR	DIN 43650A	IP64	110VDC	212	212	24 W	Grey
304	QR	DIN 43650A	IP64	48VDC	429	429	20 W	Grey
305	QR	DIN 43650A	IP64	24VDC	873	873	20 W	Grey
306	QR	DIN 43650A	IP64	12VDC	1644	1644	20 W	Grey
310	QD	Conduit (M20x1.5)	IP31	200/240V 50/60Hz	148/143	105/94	23.1 VA	Green
311	QD	Conduit (M20x1.5)	IP31	100/120V 50/60Hz	234/255	180/152	19.8 VA	Green
312	QD	Conduit (M20x1.5)	IP31	24V 50/60 Hz	1338/1096	963/716	23.1 VA	Green
313	QD	Conduit (M20x1.5)	IP31	24VDC	873	873	20 W	Green
314	QD	Conduit (M20x1.5)	IP31	12VDC	1644	1644	20 W	Green
320	QD	Conduit (½" NPSC)	IP31	200/240V 50/60Hz	148/143	105/94	23.1 VA	Green
321	QD	Conduit (½" NPSC)	IP31	100/120V 50/60Hz	234/255	180/152	19.8 VA	Green
322	QD	Conduit (½" NPSC)	IP31	24V 50/60 Hz	1338/1096	963/716	23.1 VA	Green
323	QD	Conduit (½" NPSC)	IP31	24VDC	873	873	20 W	Green
324	QD	Conduit (½" NPSC)	IP31	12VDC	1644	1644	20 W	Green
330	QT2	Screw / spade	N/A	200/240V 50/60Hz	148/143	105/94	23.1 VA	Purple
331	QT2	Screw / spade	N/A	100/120V 50/60Hz	234/255	180/152	19.8 VA	Purple
332	QT2	Screw / spade	N/A	24V 50/60 Hz	1338/1096	963/716	23.1 VA	Purple
333	QT2	Screw / spade	N/A	240VDC	94	94	24 W	Purple
334	QT2	Screw / spade	N/A	110VDC	212	212	24 W	Purple
335	QT2	Screw / spade	N/A	48VDC	429	429	20 W	Purple
336	QT2	Screw / spade	N/A	24VDC	873	873	20 W	Purple
337	QT2	Screw / spade	N/A	12VDC	1644	1644	20 W	Purple
338	QT2	Screw / spade	N/A	12VDC	2500	2500	30 W	Orange
340	QF	Flying leads	IP64	200/240V 50/60Hz	1338/1096	963/716	23.1 VA	Purple
341	QF	Flying leads	IP64	100/120V 50/60Hz	94	94	19.8 VA	Purple
342	QF	Flying leads	IP64	24V 50/60 Hz	212	212	23.1 VA	Purple
343	QF	Flying leads	IP64	24VDC	873	873	20 W	Purple
344	QF	Flying leads	IP64	12VDC	1644	1644	20 W	Purple
348	QF	Flying leads	IP64	12VDC	2500	2500	30 W	Orange
349	QF	Flying leads	IP64	36V 50Hz	555	350	15.6 VA	Purple

Technical Specification RCA3D Remote Pilot

Remote solenoid pilot valve to control the actuation of dust collector diaphragm valves.



Suitable for

All Goyen dust collector diaphragm valves.

Installation

Prepare pilot mounting hole in panel to Ø19.3/19.4 (Ø0.760"). Panel thickness must exceed 1.5mm (0.062"). Ensure o-ring is in place before tightening locknut. Preferably, install pilot valves with solenoid on top. For reliable operation, ensure supply voltage is within -10% and +15% of rated solenoid voltage. Replace components within 1 million cycles (refer to Spare Parts)

Construction

Body: Aluminium (diecast)

Ferrule: 304 SS

Armature: 430FR SS

Seals: Nitrile

Locknut: Mild steel zinc passivated

Screws: 302 SS

Clip: Mild steel (plated)

Operation

Recommended on time range: 50-500ms

Recommended time between pulses: 1 minute or greater

Approvals

- C-Tick
- EMC (89/336/CE)
- ATEX II 3 G & D (94/9/CE)
(for QR and QF solenoids)

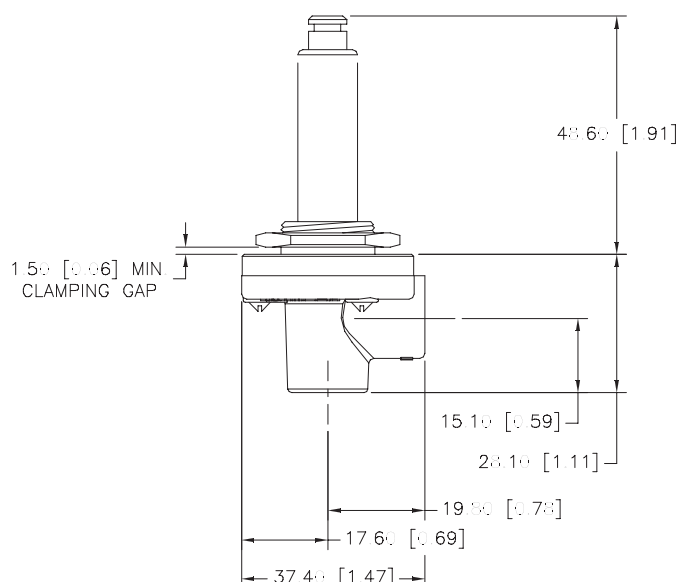
Options

None

Dimensions and Weights

(Dimensions in mm and inches)

Series	Weight
RCA3D0, RCA3D1 (no solenoid)	0.174 kg/0.384 lb



Product Performance

Flow	Maximum Working Pressure	Minimum Working Pressure	Temperature Min	Temperature Max	Fluid Media
0.32 Cv	860 kPa	0 kPa	-40°C	82°C	Air or
0.27 Kv	125 psi	0 psi	-40°F	180°F	inert gas

Order Code and Electrical Characteristics

Model	Thread Type	Orifice Size
RCA3D0-...	1/8" NPT	3.2mm 0.126"
RCA3D1-...	1/8" BSPP	3.2mm 0.126"

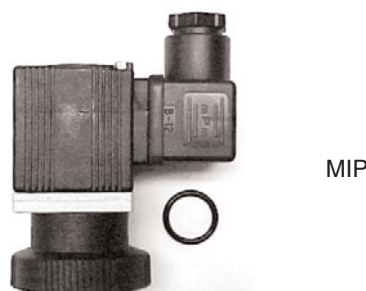
Please refer to Q Series Solenoid product data sheet for information on electrical characteristics and to complete the order code, e.g. 1/8" NPT pilot valve with 240VAC solenoid = RCA3D0-300

Spare Parts

- K0380 Replacement seal, armature, spring & ferrule kit.
K0384 As above in viton.

Technical Specification MIP Pilot Valve

Pilot valve with integral silencer and dust shroud to mount directly to 3 Series dust collector diaphragm valve.



MIP

Suitable for

RCAC20T3, RCAC20ST3,
RCAC20DD3, RCAC20FS3,
RCAC25T3, RCAC25DD3,
RCAC25FS3 dust collector valves only.

Installation

Ensure o-ring is in place on diaphragm valve cover. Gripping the shroud, hand tighten MIP pilot valve onto cover of diaphragm valve. Solenoid is free to rotate on pilot valve. MIP thread will suit 1/8 BSP T, 1/8 BSP P and 1/8 NPT ports.

Construction

Body: Aluminium (diecast)

Armature: 430F SS

Encapsulation: PA-6

Insulation: Class H/180°C

Seals: Nitrile

Shroud: PA-6

Operation

Recommended on time range: 50-500ms

Recommended time between pulses: 1 minute or greater

Approvals

- EMC (89/336/CE)
- ATEX II 3 D (94/9/CE)

Options

None

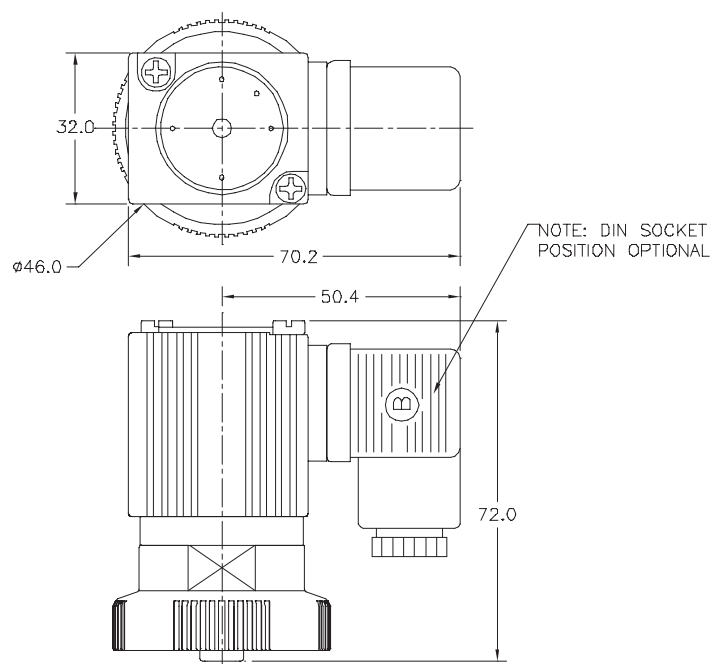
Spare Parts

None available. Pilot is replaced completely as required.

Dimensions and Weights

(Dimensions in mm)

Series	Weight
MIP	0.210 kg/0.463 lb



Product Performance

Flow	Maximum Working Pressure	Minimum Working Pressure	Temperature Min	Temperature Max	Fluid Media
0.32 Cv	750 kPa	100 kPa	-20°C	60°C	Air or
0.27 Kv	109 psi	15 psi	-4°F	140°F	inert gas

Order Code and Electrical Characteristics

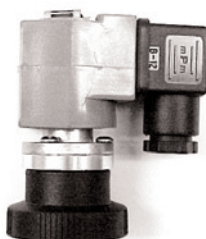
Model	Connection Type	Protection Class	Voltage	Power
MIP-110VDC	DIN 43650A	IP64	110 VDC	15W
MIP-24VDC	DIN 43650A	IP64	24 VDC	15W
MIP-110/127VAC	DIN 43650A	IP64	110/127V 50/60 Hz	19VA
MIP-220/240VAC	DIN 43650A	IP64	220/240V 50/60 Hz	19VA
MIP-24V50HZ	DIN 43650A	IP64	24V 50 Hz	19VA
MIP-24V60HZ	DIN 43650A	IP64	24V 60 Hz	19VA

Technical Specification 3DS Pilot Valve

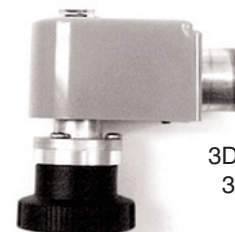
Pilot valve with integral silencer and dust shroud to mount directly to dust collector diaphragm valve.



3DS-0



3DS-300 to
3DS-306



3DS-310 to
3DS-324

Suitable for

RCAC20T3, RCAC20ST3,
RCAC20DD3, RCAC20FS3,
RCAC25T3, RCAC25DD3,
RCAC25FS3 dust collector valves only.

Installation

Ensure o-ring is in place on diaphragm valve cover. Gripping the shroud, hand tighten 3DS pilot valve onto cover of diaphragm valve. For reliable operation, ensure supply voltage is within -10% and +15% of rated solenoid voltage. Solenoid is free to rotate on pilot valve. 3DS thread will suit 1/8 BSP T, 1/8 BSP P and 1/8 NPT ports. Replace pilot components within 1 million cycles (refer to Spare Parts).

Construction

Body: Al 2011-T3

Ferrule: 302 SS

Armature: 430FR SS

Encapsulation: PA-6

Insulation: Class B/130°C

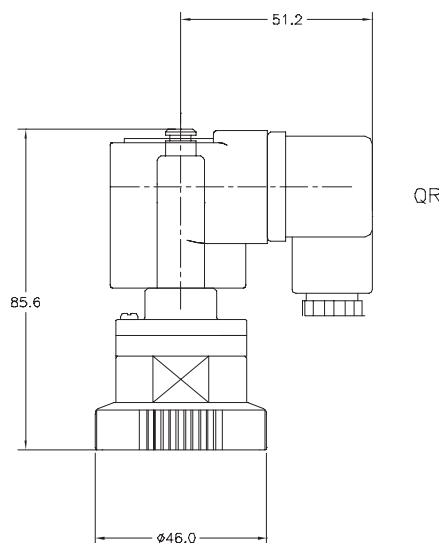
Seals: Nitrile

Shroud: PA-6

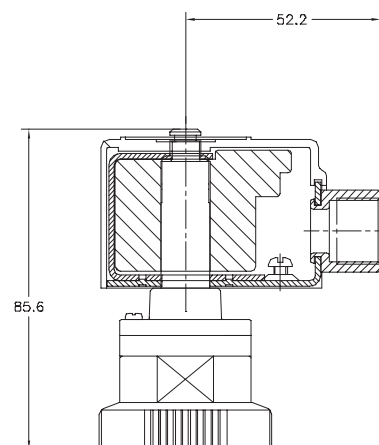
Dimensions and Weights

(Dimensions in mm)

Series	Weight
3DS-0	0.096 kg / 0.211 lb
3DS-300 to 3DS-306	0.246 kg / 0.542 lb
3DS-310 to 3DS-324	0.266 kg 0.586 lb



3DS-300 to 3DS-306



3DS-310 to 3DS-324

Operation

Recommended on time range: 50-500ms

Recommended time between pulses: 1 minute or greater

Approvals

- C-Tick
- EMC (89/336/CE)
- ATEX II 3 G & D (94/9/CE)
(for 3DS-300 to 3DS-306)

Options

None

Product Performance

Flow	Maximum Working Pressure	Minimum Working Pressure	Temperature Min	Temperature Max	Fluid Media
0.32 Cv	860 kPa	0 kPa	-40°C	82°C	Air or
0.27 Kv	125 psi	0 psi	-40°F	180°F	inert gas

Spare Parts

K0380 Nitrile replacement seal, armature, spring and ferrule.

K0384 As above in viton rubber.

Order Code and Electrical Characteristics

Model	Connection Type	Protection Class	Voltage	Power
3DS-300	DIN 43650A	IP64	200/240V 50/60Hz	23.1 VA
3DS-301	DIN 43650A	IP64	100/120V 50/60Hz	19.8 VA
3DS-302	DIN 43650A	IP64	24V 50/60 Hz	23.1 VA
3DS-303	DIN 43650A	IP64	110VDC	24 W
3DS-304	DIN 43650A	IP64	48VDC	20 W
3DS-305	DIN 43650A	IP64	24VDC	20 W
3DS-306	DIN 43650A	IP64	12VDC	20 W
3DS-310	Conduit (M20x1.5)	IP31	200/240V 50/60Hz	23.1 VA
3DS-311	Conduit (M20x1.5)	IP31	100/120V 50/60Hz	19.8 VA
3DS-312	Conduit (M20x1.5)	IP31	24V 50/60 Hz	23.1 VA
3DS-313	Conduit (M20x1.5)	IP31	24VDC	20 W
3DS-314	Conduit (M20x1.5)	IP31	12VDC	20 W
3DS-320	Conduit (1/2" NPSC)	IP31	200/240V 50/60Hz	23.1 VA
3DS-321	Conduit (1/2" NPSC)	IP31	100/120V 50/60Hz	19.8 VA
3DS-322	Conduit (1/2" NPSC)	IP31	24V 50/60 Hz	23.1 VA
3DS-323	Conduit (1/2" NPSC)	IP31	24VDC	20 W
3DS-324	Conduit (1/2" NPSC)	IP31	12VDC	20 W

Technical Specification NEMA4/Raintight/ ATEX II 3 D G Diecast Pilot Valve Enclosures (5, 8, 12 valve)

**Diecast aluminium enclosures for Goyen
RCA3D pilot valves, available optionally
with anti-condensation heater.**



3-5V Enclosure



3-8V Enclosure



3-12V Enclosure

Suitable for

ATEX Category 3 D & G, and all other non-hazardous applications, for piloting Goyen diaphragm valves.

Installation

Ensure device is disconnected from power before opening the enclosure. These enclosures are all finished with the common solenoid terminals pre-wired.

For reliable operation, ensure supply voltage is within -10% and +15% of rated solenoid voltage.

To guarantee NEMA4 performance ensure gasket is in place when attaching lid to enclosure base. Replace components within 1 million cycles (refer to Spare Parts).

Construction

Body: AI 2011-T3

Pilot Body: AI 2011-T3

Ferrule: 302 SS

Armature: 430FR SS

Seals: Nitrile

Screws: 302 SS

Clip: Mild steel (plated)

Pilot Valve Thread Type: PA-6

Conduit Entry Thread Type: PA-6

Operation

**Recommended
on time range: 50-500ms**

**Recommended time
between pulses:** 1 minute or greater

Options

None

Product Performance

Flow	Maximum Working Pressure	Minimum Working Pressure	Temperature Min	Temperature Max	Fluid Media
0.32 Cv	860 kPa	0 kPa	-40°C	82°C	Air or
0.27 Kv	125 psi	0 psi	-40°F	180°F	inert gas

Refer to Q Series Solenoid product specification for electrical performance details.

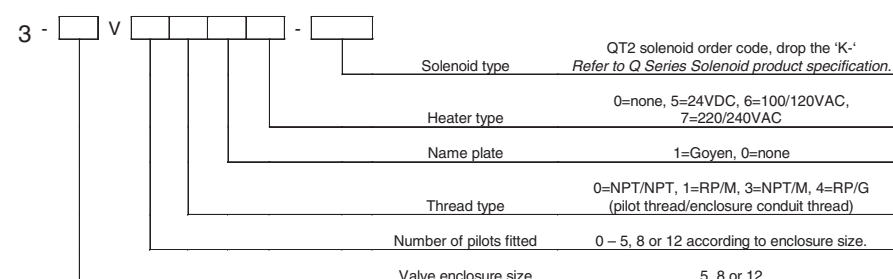
Approvals

- C-Tick
- EMC (89/336/CE)
- ATEX II 3 G D EEx nA II T6 (94/9/CE)

Spare Parts

K0380	Nitrile replacement seal, armature, spring & ferrule kit.
K0384	As above in viton.
RCA3D0-***	Replacement pilot assemblies.
RCA3D1-***	Refer to RCA3D Remote Pilot product data sheet.

Order Code



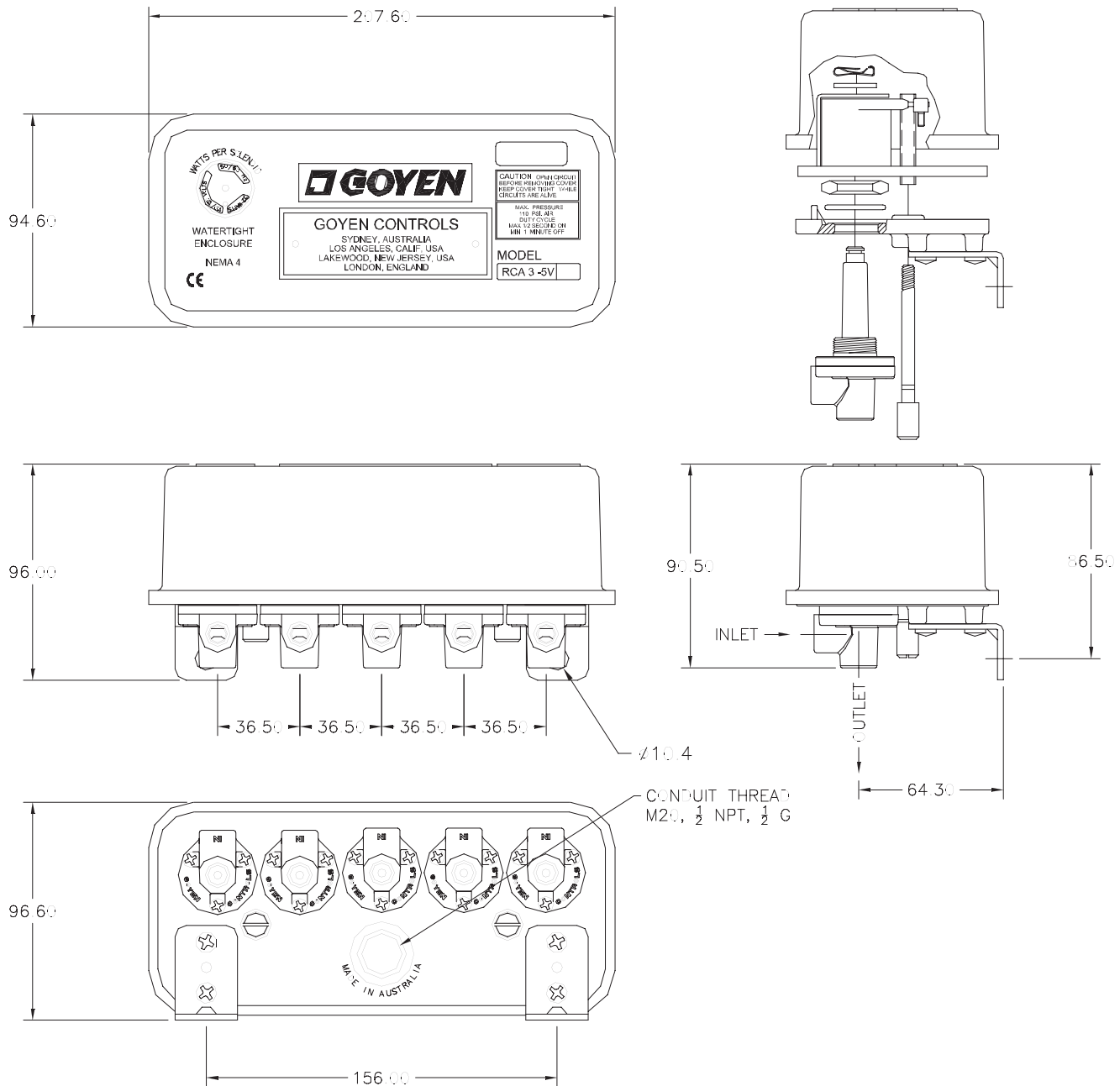
Example: 3-8V6010-330

8 valve enclosure, fitted with 6 pilots, with NPT pilot and conduit thread type, Goyen name plate, no heater element and 220/240VAC 50/60Hz solenoids.

Note that enclosures are pre-wired with QT2 type solenoids only.

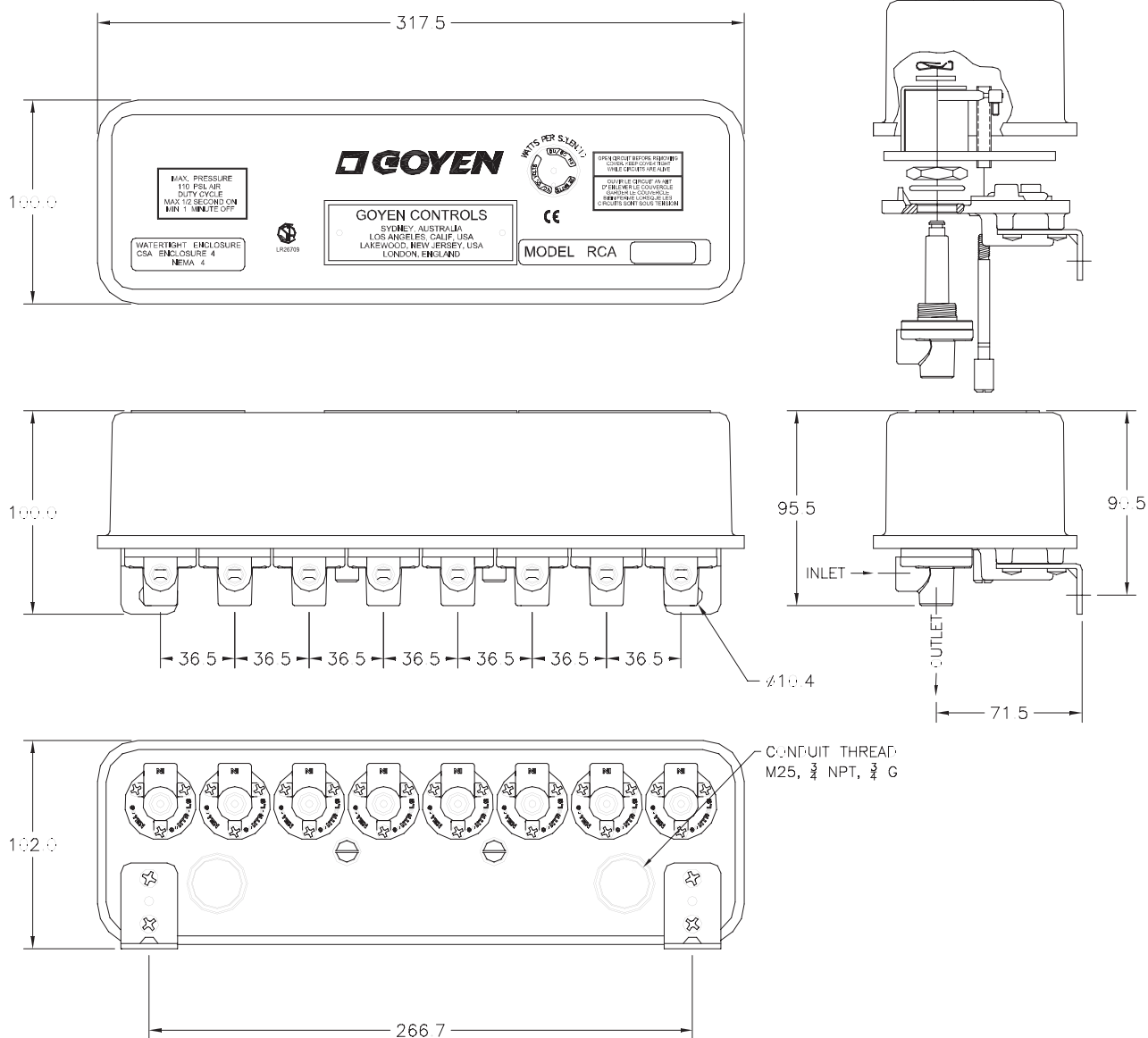
Dimensions and Weights

(Dimensions in mm)



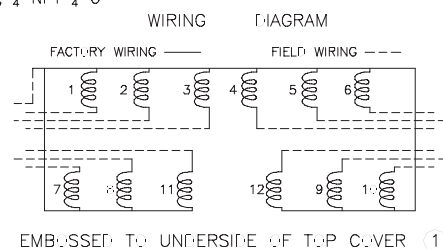
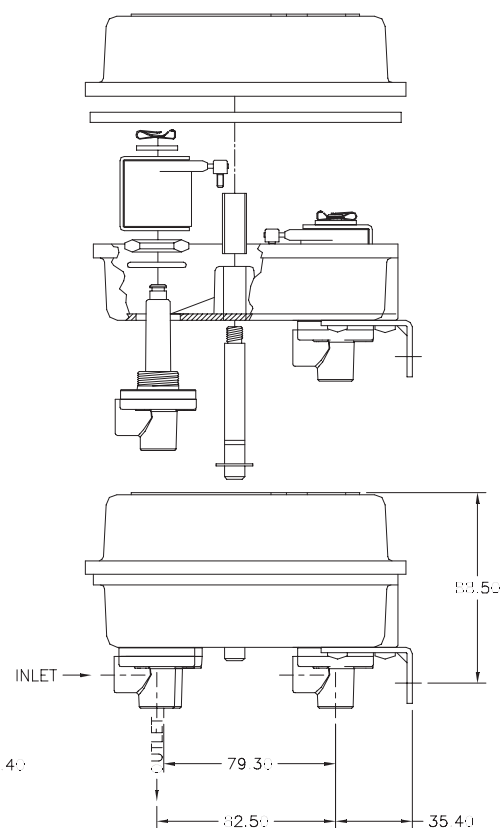
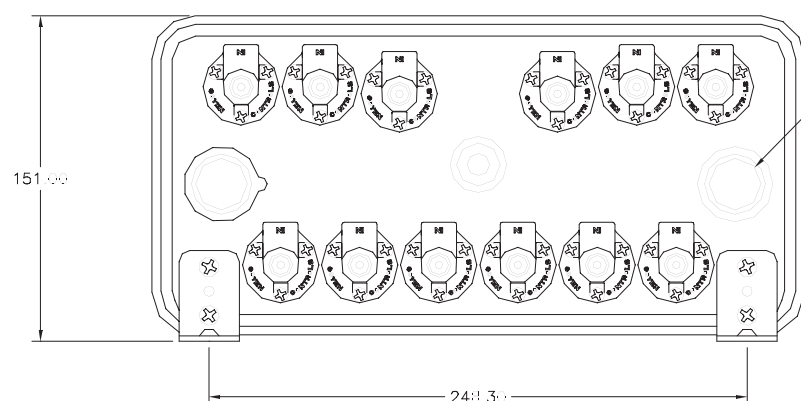
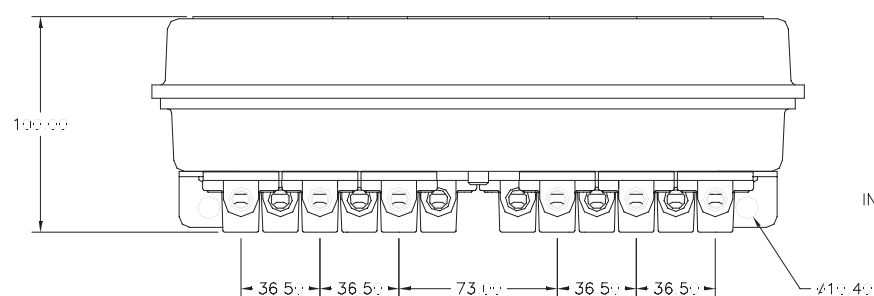
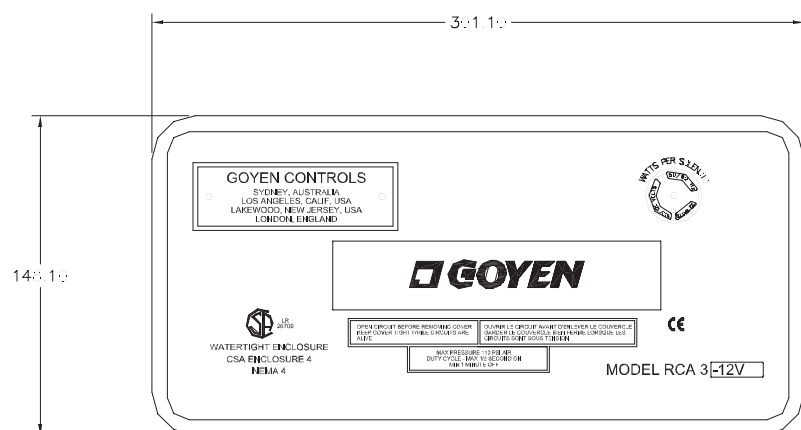
3-5V5 Series

Mass = 0.814 Kg + 0.174 Kg per valve pilot fitted
(1.795 lb + 0.384 lb per pilot valve fitted)



3-8V8

Mass = 1.280 Kg + 0.174 Kg per pilot valve fitted
(2.820 lb + 0.384 lb per pilot valve fitted)



3-12V12

Mass = 1.574 Kg + 0.174 Kg per pilot valve fitted
(3.470 lb + 0.384 lb per pilot valve fitted)



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